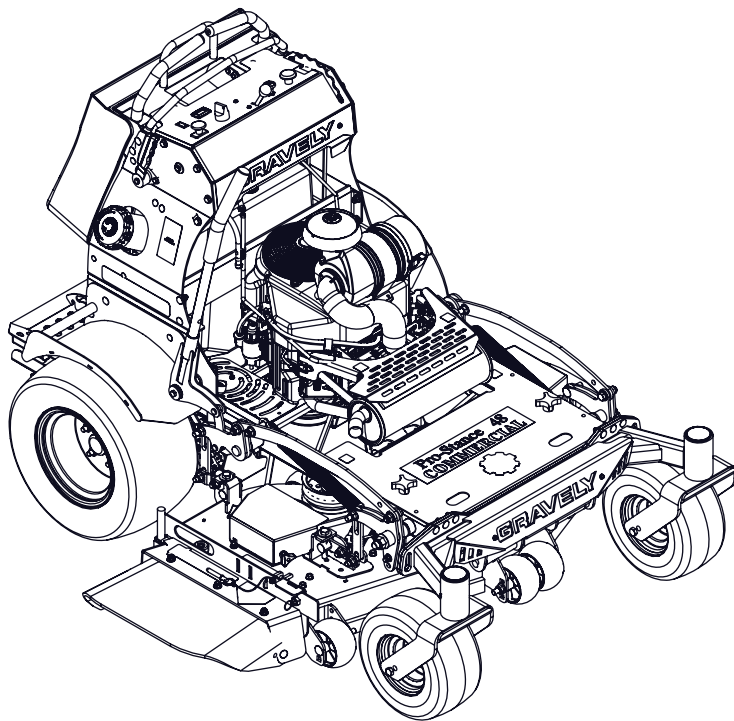




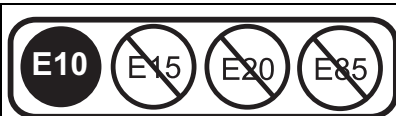
# Pro-Stance™

## Parts Manual



### Models

- 994126 – Pro-Stance 48  
(SN 041000 +)
- 994128 – Pro-Stance 52  
(SN 041000 +)
- 994130 – Pro-Stance 52 EFI  
(SN 041000 +)
- 994127 – Pro-Stance 48 CARB  
(SN 041000 +)
- 994129 – Pro-Stance 52 CARB  
(SN 041000 +)
- 994121 – Pro-Stance 52 Kohler  
(SN 041000 +)
- 994122 – Pro-Stance 52 EFI LP  
(SN 041000 +)
- 994123 – Pro-Stance 60  
(SN 041000 +)
- 994124 – Pro-Stance 60 EFI  
(SN 041000 +)
- 994125 – Pro-Stance 60 CARB  
(SN 041000 +)



The use of any gasoline exceeding 10% ethanol (E10) or 10% MTBE will void the product warranty.  
L'utilisation d'une essence contenant plus de 10% d'éthanol (E10) ou de 10% de MTBE annulent la garantie.  
El uso de cualquier otro tipo de gasolina con un porcentaje superior al 10% de etanol (E10) o al 10% de MTBE invalidará la garantía del producto.

## THE MANUAL

---

Before you operate your unit, carefully and completely read manuals supplied with the unit. The contents will provide you with an understanding of safety instructions and controls during normal operation and maintenance.

For your safety and the safety of others always read, understand, and follow all DANGER, WARNING, and CAUTION messages found in manuals and on safety decals.

Hardware descriptions are given in decimals.

Decimals to Fractions			
.063	1/16	.563	9/16
.125	1/8	.625	5/8
.188	3/16	.688	11/16
.250	1/4	.750	3/4
.313	5/16	.813	13/16
.375	3/8	.875	7/8
.438	7/16	.938	15/16
.500	1/2	1.00	1

## SERVICE AND REPLACEMENT PARTS

---

When ordering replacement parts or making service inquiries, know the Model and Serial numbers of your unit and engine.

Numbers are located on the product registration card in the unit literature package. They are printed on a serial number label, located on the frame of your unit.

• Record Unit Model and Serial numbers here:

• Record Engine Model and Serial numbers here:

## UNAUTHORIZED REPLACEMENT PARTS

Use only Gravelly replacement parts. The replacement of any part on this vehicle with anything other than a Gravelly authorized replacement part may adversely affect the performance, durability, or safety of this unit and may void the warranty. Gravelly disclaims liability for any claims or damages, whether warranty, property damage, personal injury or death arising out of the use of unauthorized replacement parts.

## PRODUCT REGISTRATION

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The Gravelly dealer must register the product at the time of purchase. Registering the product will help the company process warranty claims or contact you with the latest service information. All claims meeting requirements during the limited warranty period will be honored, whether or not the product registration card is returned. Keep a proof of purchase if you do not register your unit.

**Customer Note:** If Dealer does not register your product, please fill out, sign and return the product registration card to Gravelly or go to [www.gravelly.com](http://www.gravelly.com).

## YOUR SATISFACTION IS IMPORTANT

---

**Questions? Please follow these helpful steps:**

1. Refer to the manuals supplied with your unit.  
They will guide you through safe and proper operation and maintenance.  
They contain specifications on your unit.  
If your questions are not answered in these manuals, go to step number two.
2. Contact your Dealer.  
Our dealers will be happy to supply any service or advice required to keep your unit operating at peak efficiency.  
A factory trained staff is available to support your equipment needs. They stock genuine Gravelly parts and lubricants manufactured with the same precision and skill as the original.  
If your questions are not resolved by the support staff, ask for the manager or owner.  
When contacting your Dealer supply your model and serial numbers.

## TO SPEED PARTS ORDERING:

1. Know the model and serial numbers of your unit.
2. Know the part number required.
3. Know the quantity required.
4. Know the part description.

## MODELS

---

### Model 994121

Kohler ZT730 Confidant with 52" Mower Deck  
Serial No. 041000 +

### Model 994122

Kohler PVC740 EFI LP with 52" Mower Deck  
Serial No. 041000 +

### Model 994123

Kawasaki FX730 with 60" Mower Deck  
Serial No. 041000 +

### Model 994124

Kohler ECV740 EFI with 60" Mower Deck  
Serial No. 041000 +

### Model 994125

Kawasaki FX730 CARB with 60" Mower Deck  
Serial No. 041000 +

### Model 994126

Kawasaki FX691 with 48" Mower Deck  
Serial No. 041000 +

### Model 994127

Kawasaki FX691 CARB with 48" Mower Deck  
Serial No. 041000 +

### Model 994128

Kawasaki FX691 with 52" Mower Deck  
Serial No. 041000 +

### Model 994129

Kawasaki FX691 CARB with 52" Mower Deck  
Serial No. 041000 +

### Model 994130

Kohler ECV730 EFI with 52" Mower Deck  
Serial No. 041000 +

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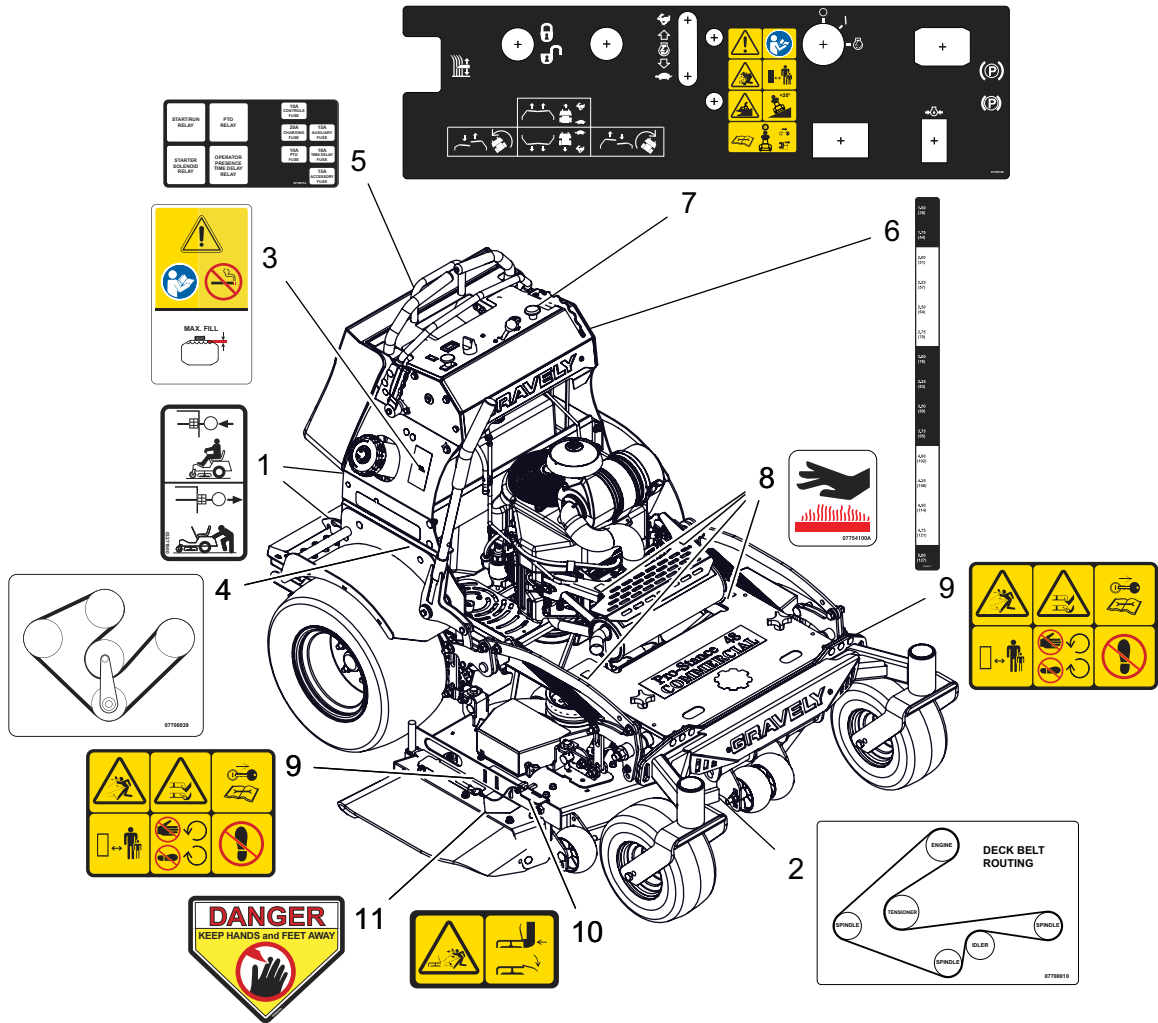
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# DECALS – SAFETY

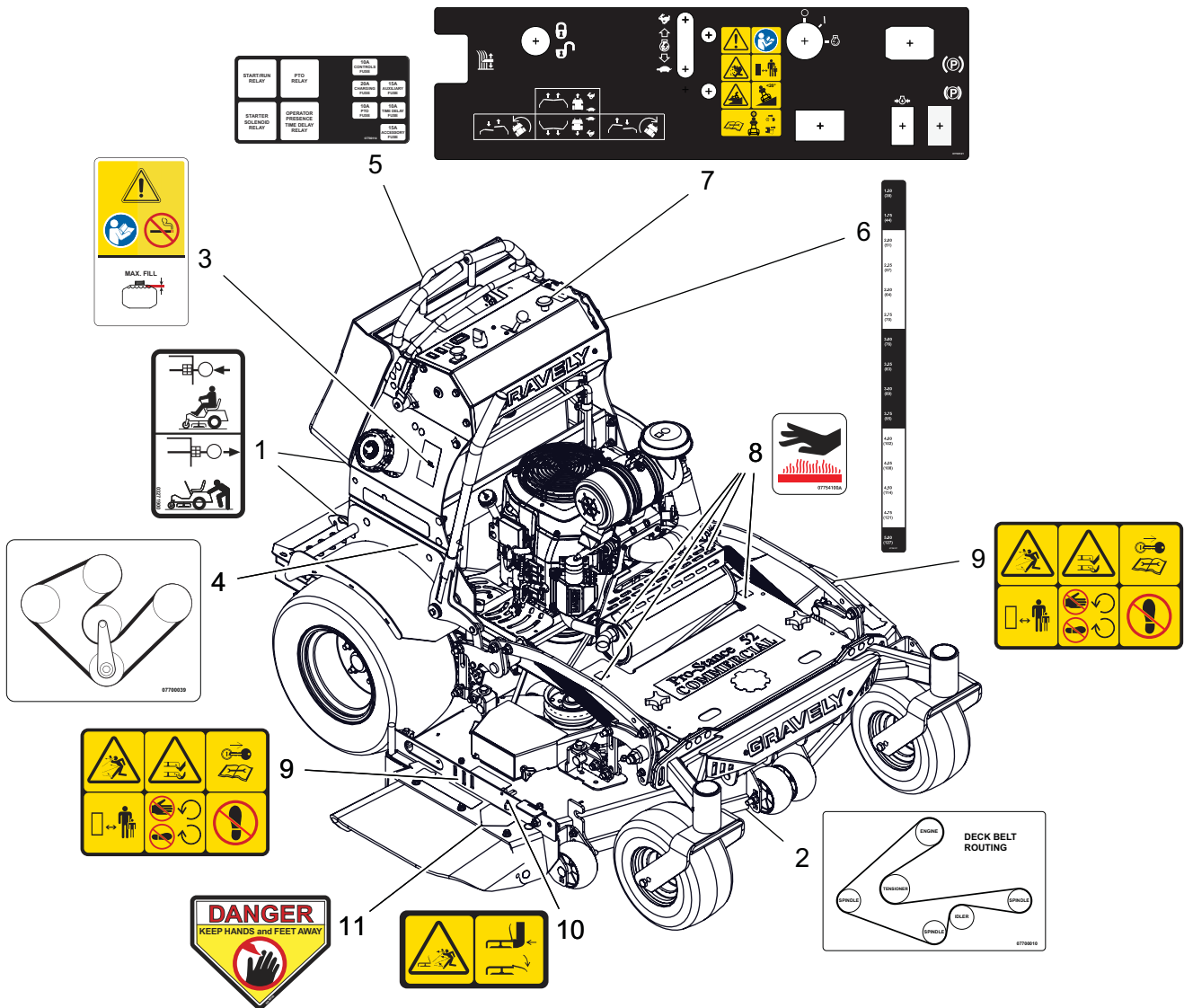
Model 994121, 123, 125, 126, 127, 128, 129



BOM ID	Number	Qty	Description
1	03271900	2	DECAL, TRANSMISSION DISCONNECT
2	07700010	1	DECAL, BELT ROUTING 48/52 REV
3	07700038	1	DECAL, FUEL Warning
4	07700039	1	DECAL, HYDRO BELT (PROSTANCE)
5	07700114	1	DECAL, FUSE BLOCK
6	07700117	1	DECAL, HEIGHT OF CUT - PROSTANCE
7	07700120	1	DECAL, CONTROL PANEL
8	07754100	4	DECAL HOT SURFACE
9	07800340	2	DECAL, SAFETY - MOWER DECK
10	07800402	1	DECAL, SAFETY - DECK GUARDING
11	02988100	1	DECAL, DANGER

# DECALS – SAFETY

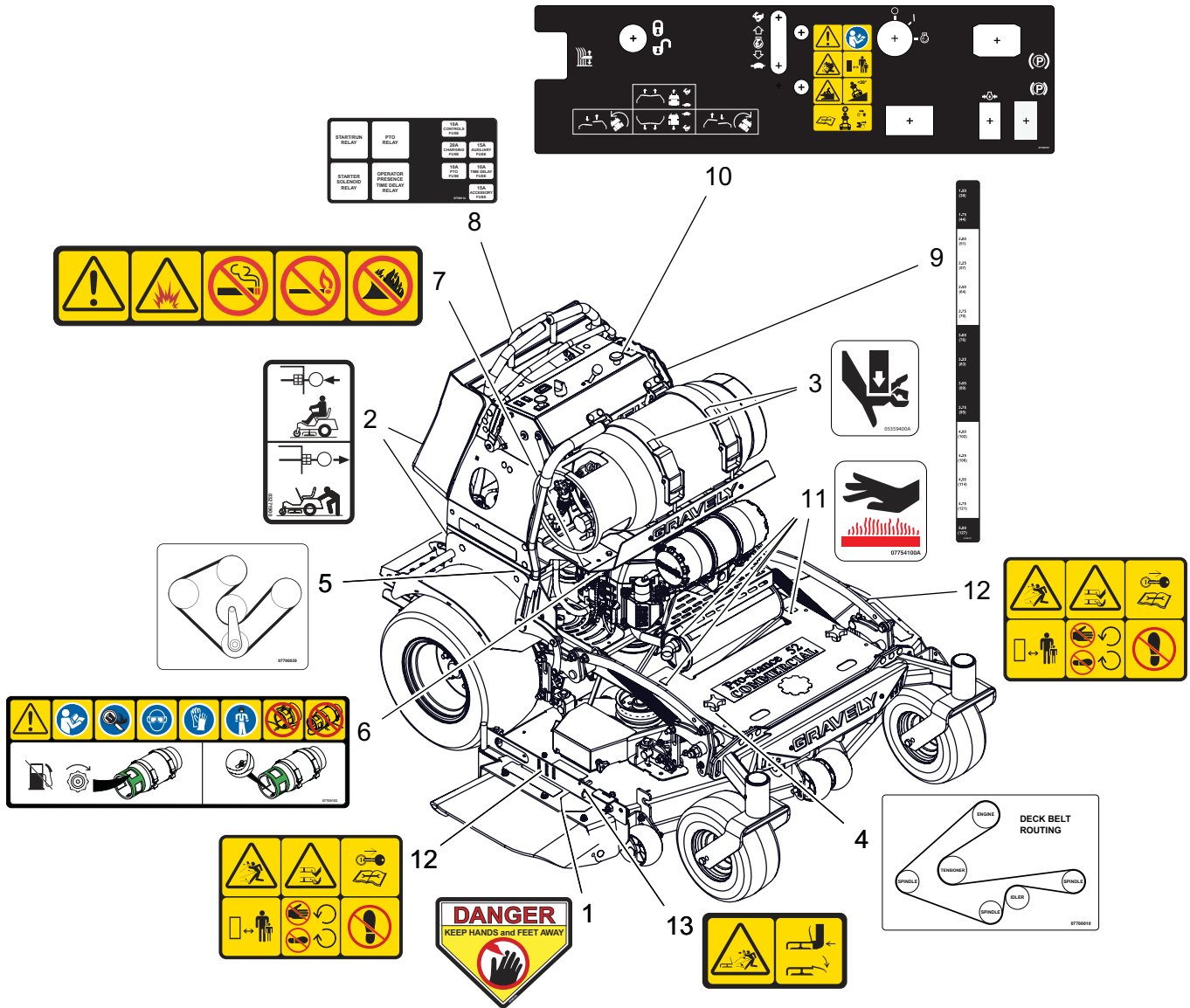
Model 994124, 130



BOM ID	Number	Qty	Description
1	03271900	2	DECAL, TRANSMISSION DISCONNECT
2	07700010	1	DECAL, BELT ROUTING 48/52 REV
3	07700038	1	DECAL, FUEL Warning
4	07700039	1	DECAL, HYDRO BELT (PROSTANCE)
5	07700114	1	DECAL, FUSE BLOCK
6	07700117	1	DECAL, HEIGHT OF CUT - PROSTANCE
7	07700121	1	DECAL, CONTROL PANEL EFI
8	07754100	4	DECAL HOT SURFACE
9	07800340	2	DECAL, SAFETY - MOWER DECK
10	07800402	1	DECAL, SAFETY - DECK GUARDING
11	02988100	1	DECAL, DANGER

# DECALS – SAFETY

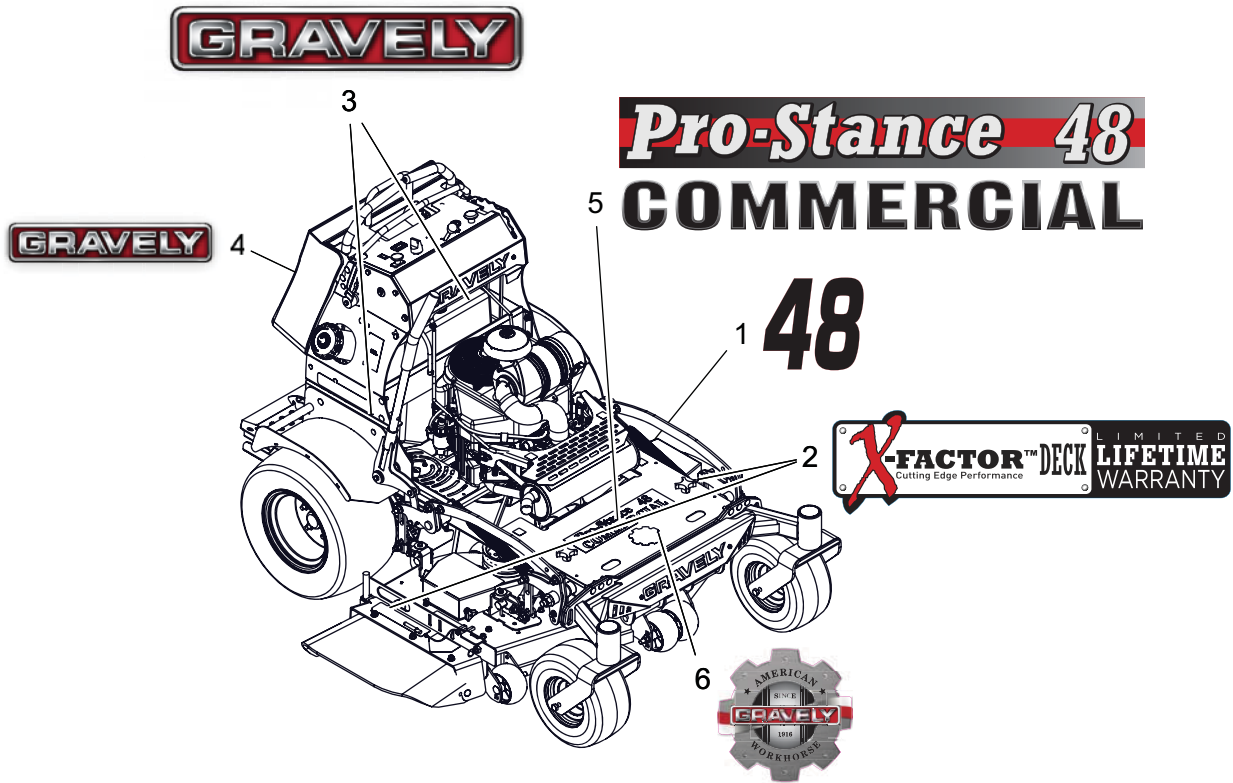
## Model 994122



BOM ID	Number	Qty	Description
1	02988100	1	DECAL, DANGER
2	03271900	2	DECAL, TRANSMISSION DISCONNECT
3	05359400	2	DECAL, PINCH POINT
4	07700010	1	DECAL, BELT ROUTING 48/52 REV
5	07700039	1	DECAL, HYDRO BELT (PROSTANCE)
6	07700103	1	DECAL, HORZ. MOWER TANKS ONLY
7	07700104	1	DECAL, SAFETY -LP
8	07700114	1	DECAL, FUSE BLOCK
9	07700117	1	DECAL, HEIGHT OF CUT - PROSTANCE
10	07700121	1	DECAL, CONTROL PANEL EFI
11	07754100	4	DECAL HOT SURFACE
12	07800340	2	DECAL, SAFETY - MOWER DECK
13	07800402	1	DECAL, SAFETY - DECK GUARDING

# DECALS – STYLE

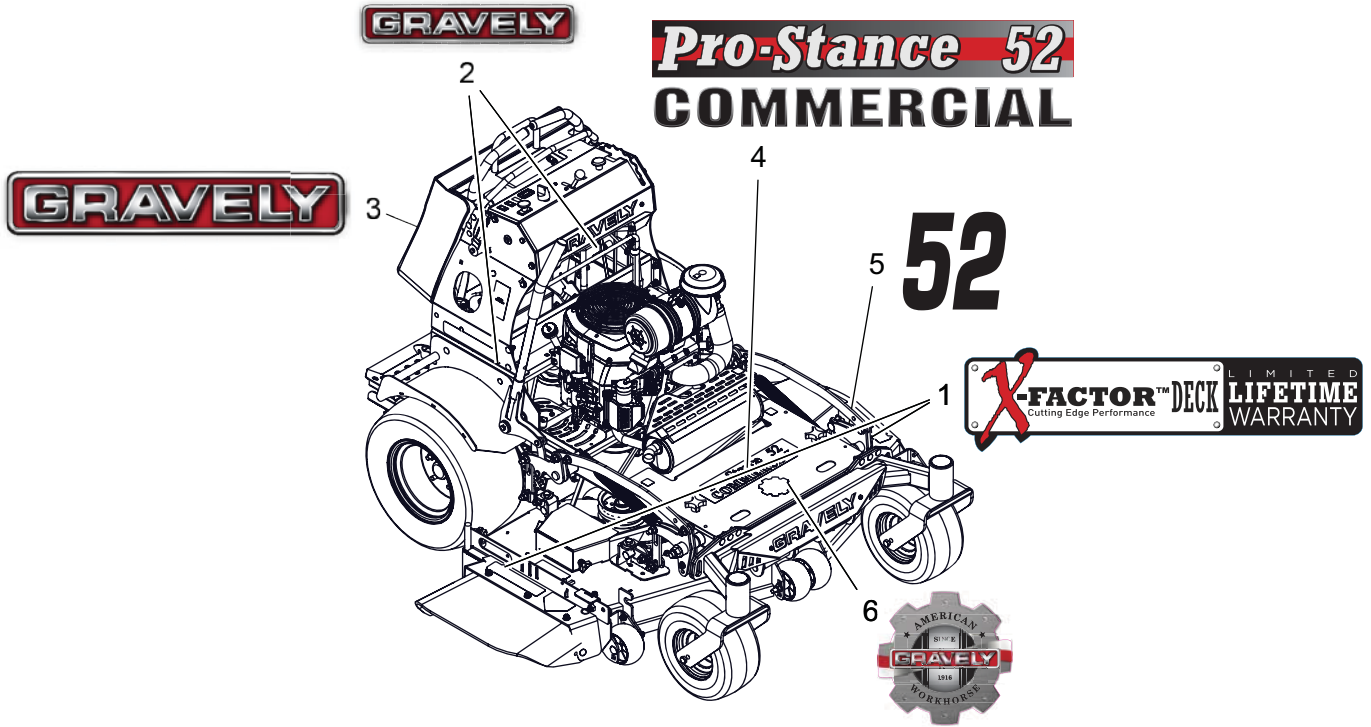
Model 994126, 127



BOM ID	Number	Qty	Description
1	03891000	1	DECAL, 48"
2	05366200	2	DECAL, X-FACTOR DECK
3	05239900	2	DECAL, 9.5" GRAVELY LOGO
4	07800338	1	DECAL, FUEL TANK-GRAVELY
5	07700028	1	DECAL, PROSTANCE 48"
6	08000526	1	DECAL, GRAVELY HERITAGE-LARGE

# DECALS – STYLE

Model 994121, 122, 128, 129, 130

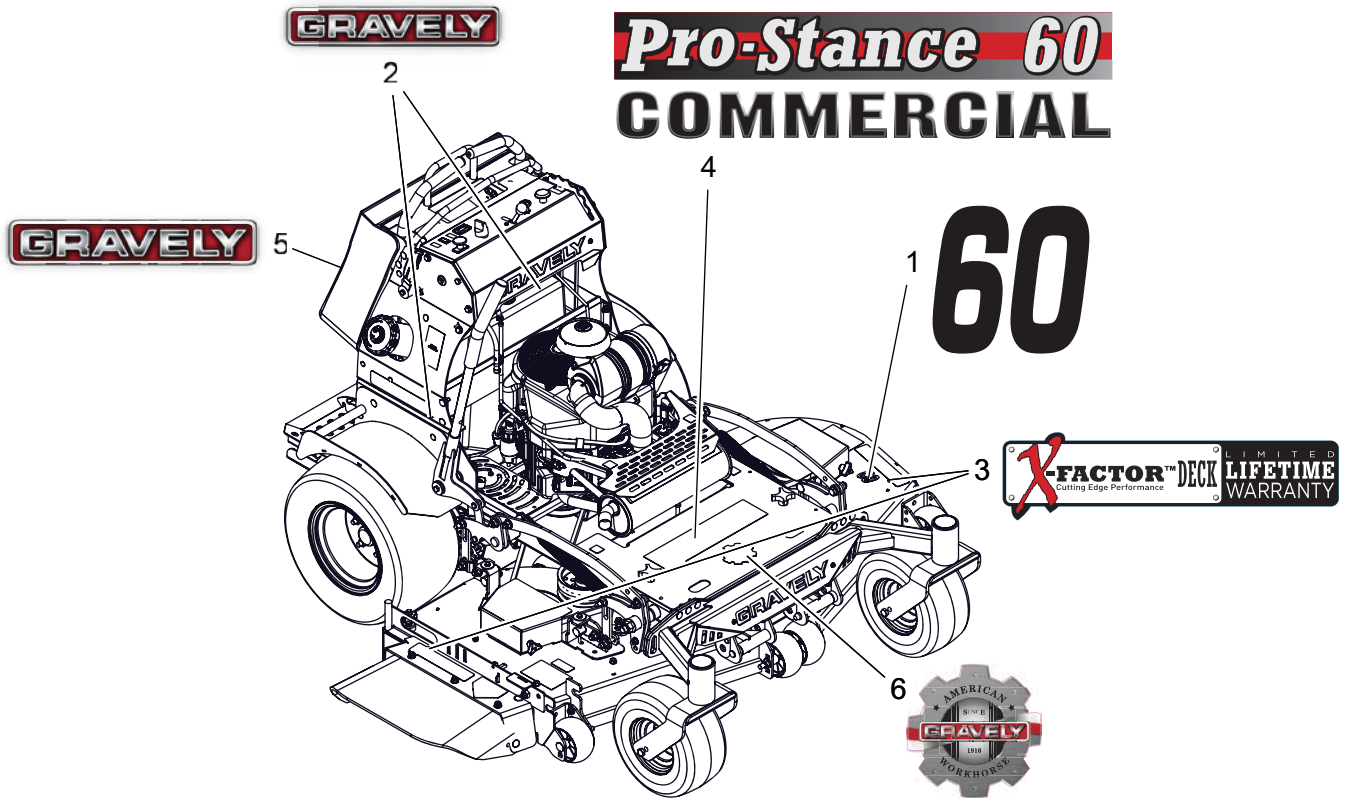


BOM ID	Number	Qty	Description
1	05366200	2	DECAL, X-FACTOR DECK
2	05239900	2	DECAL, 9.5" GRAVELY LOGO
3	07800338	1	DECAL, FUEL TANK-GRAVELY
4	07700029	1	DECAL, PROSTANCE 52" 2011
5	07800026	1	DECAL, 52"
6	08000526	1	DECAL, GRAVELY HERITAGE-LARGE



# DECALS – STYLE

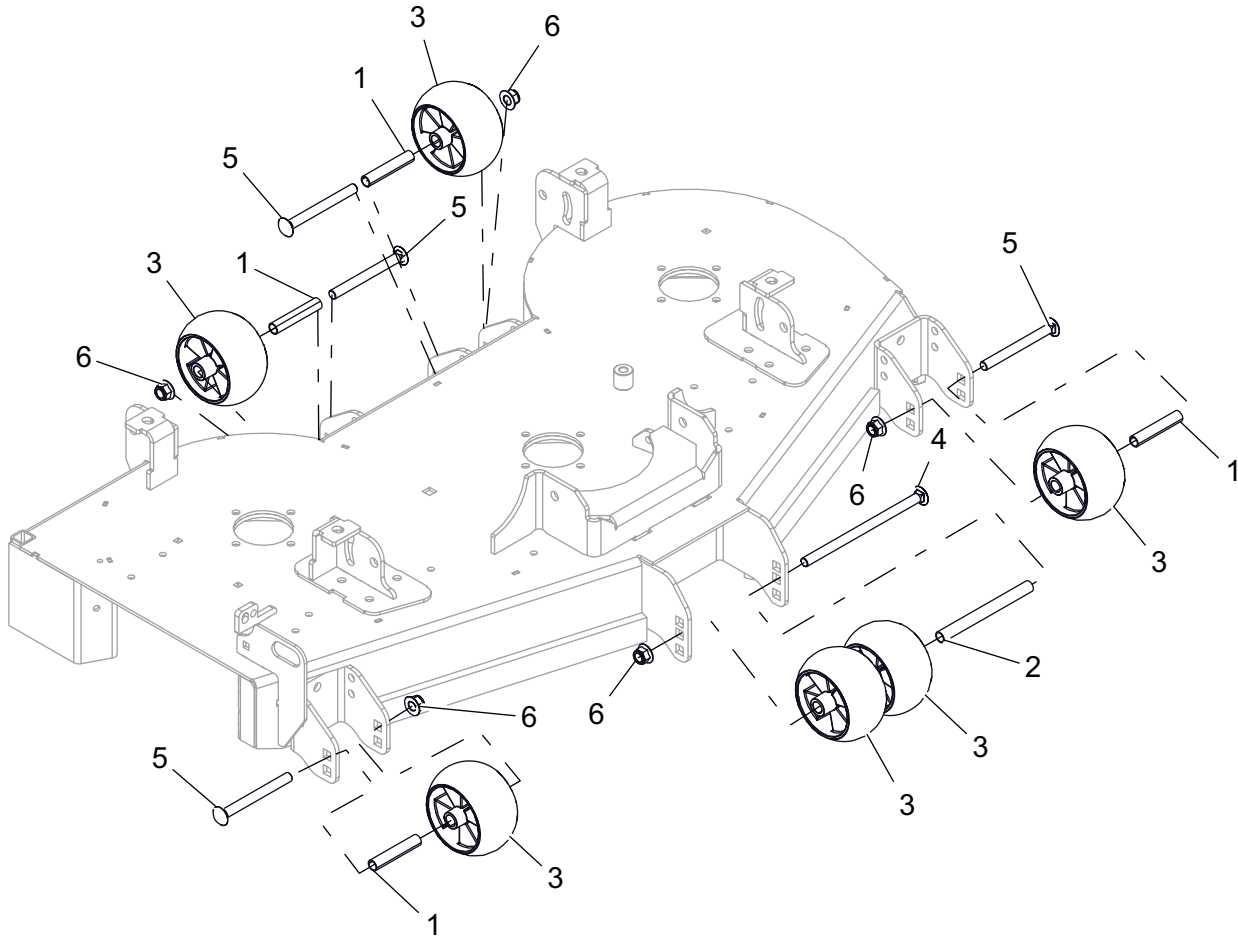
Model 994123, 124, 125



BOM ID	Number	Qty	Description
1	03818400	1	DECAL, 60"
2	05239900	2	DECAL, 9.5" GRAVELLY LOGO
3	05366200	2	DECAL, X-FACTOR DECK
4	07700125	1	DECAL, 60" PRO-STANCE SHIELD
5	07800338	1	DECAL, FUEL TANK-GRAVELLY
6	08000526	1	DECAL, GRAVELLY HERITAGE-LARGE

# DECK – ANTI-SCALP ROLLERS

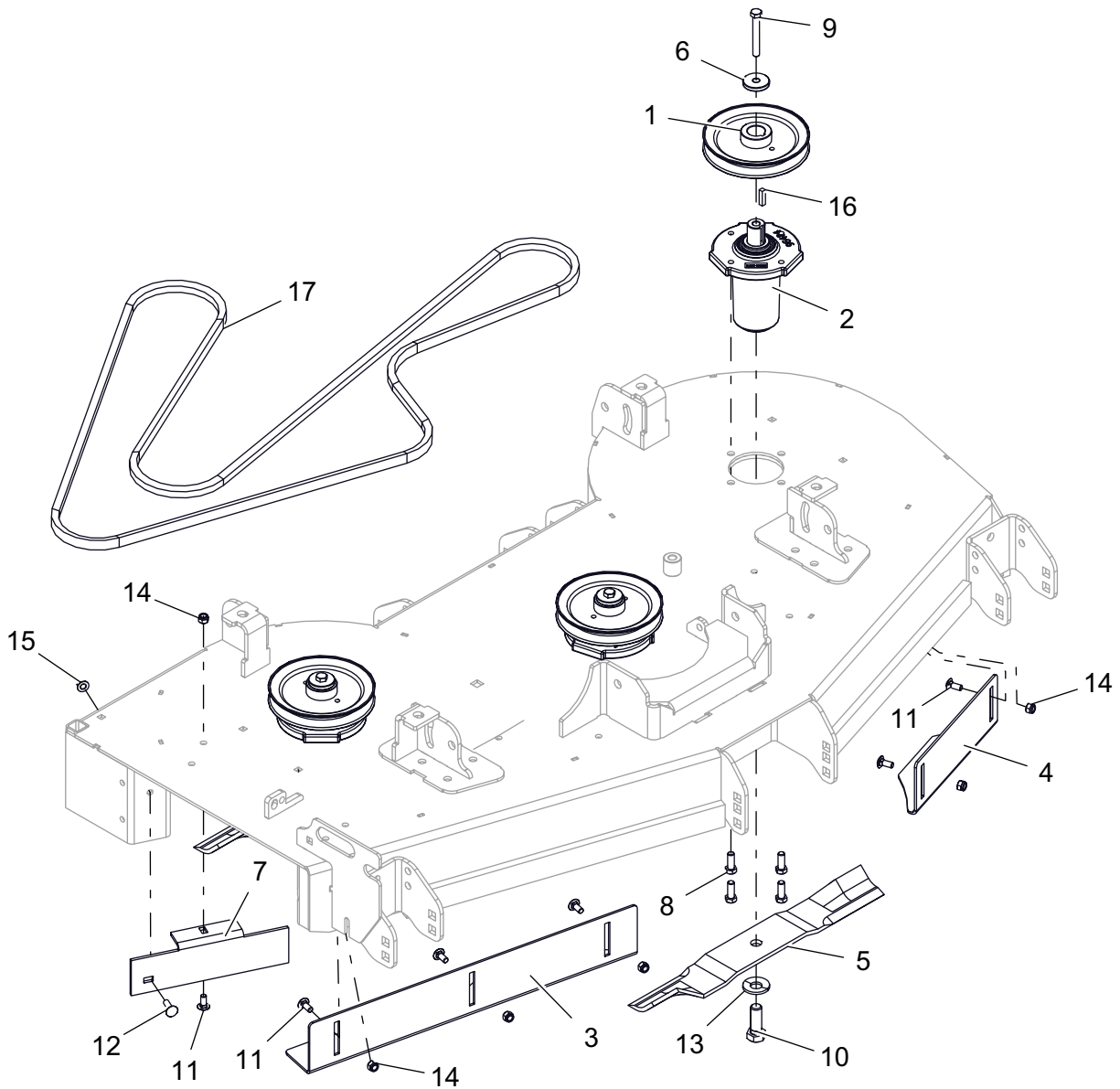
Model All



BOM ID	Number	Qty	Description
1	00473700	4	SPACER, .510X.625X3.35
2	00473800	1	SPACER, .510 X .625 X 6.50
3	03905900	6	ANTI-SCALP WHEEL - 5X3 CTR
4	06206400	1	BLT-RDHDSQNK .50-13X8.50 Y
5	06225900	4	BLT-RDHDSQNK .50-13X5.00 G5 YWZC
6	06500010	5	NUT-LK-NYL-FLG .50-13 YWZC

# DECK – BELT, BLADES, BAFFLES, AND SPINDLES

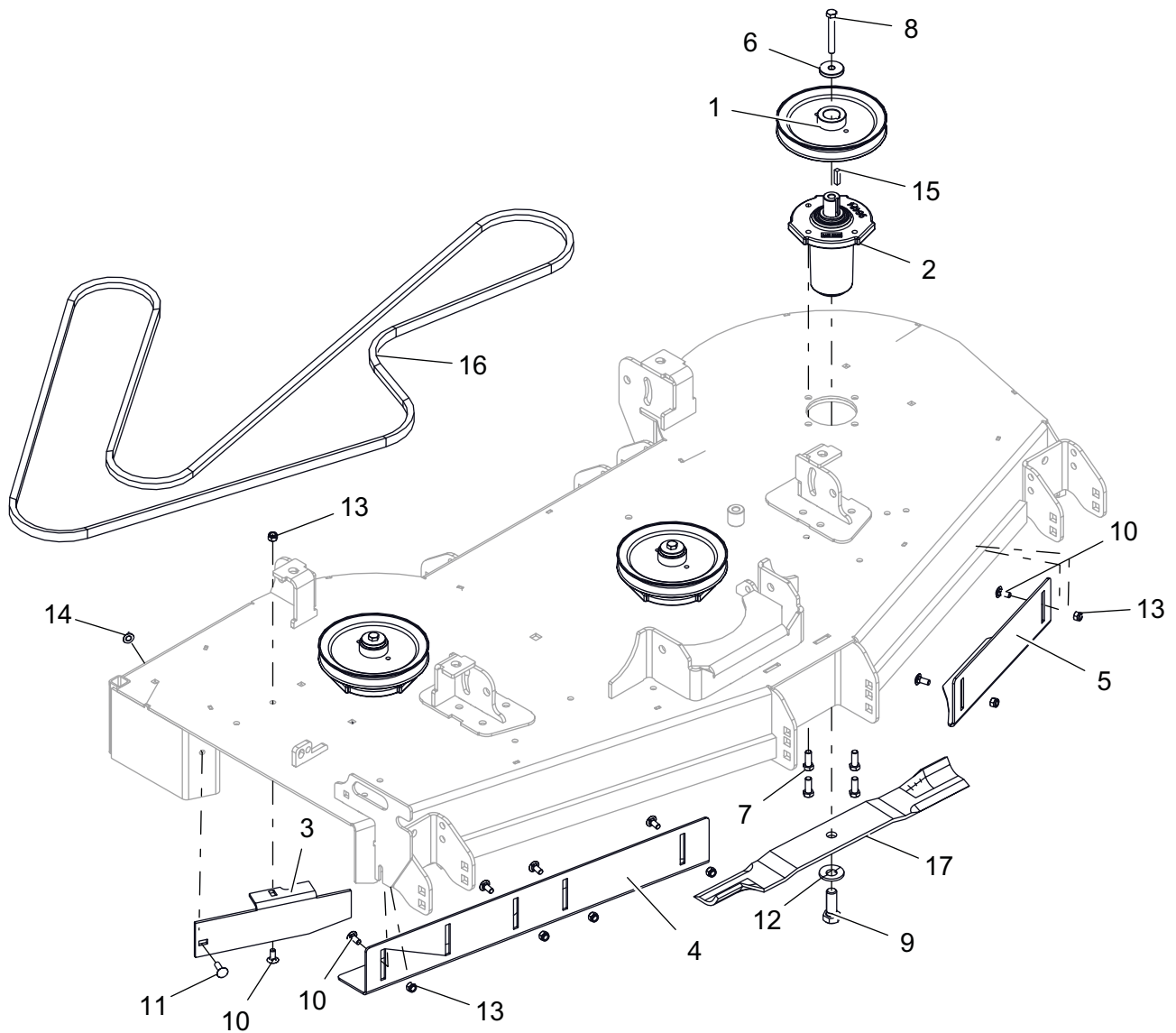
Model 994121, 122, 128, 129, 130



BOM ID	Number	Qty	Description
1	07342967	3	PULLEY, V - 1" ID X 6.00" OD
2	59215400	3	SERVICE, ASM SPINDLE- DUCTILE
3	00952851	1	BAFFLE, 52" RH VACUUM-BLACK
4	00952951	1	BAFFLE, 52" LH VACUUM-BLACK
5	00450300	3	BLADE, 18.00" MOVER (HI-LIFT)
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	04764053	1	BAFFLE, 52 IN DISCHARGE
8	05900013	12	BLT-HEX .38-16X1.00 GR5 YWZC EP30
9	05963000	3	BLT-HEX .38-16X2.75 GR8 YWZC
10	05978900	3	BLT, HEX .62-18X1.75 GR8 YWZC
11	06215700	6	BLT-RDHSQNK .31-18X.75 G5 YWZC
12	06216100	1	BLT-RDHSQSHNK .31-18X1.00 G5 Y
13	06445700	3	WSHR, BLVL .63X1.625X.14
14	06530200	6	NUT-LK-NYL .312-18 YWZC
15	06545400	1	NUT-LK-NYL-FLG .31-18 YWZC
16	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
17	07200712	1	V-BELT, B SECTION RAW EDGE

# DECK – BELT, BLADES, BAFFLES, AND SPINDLES

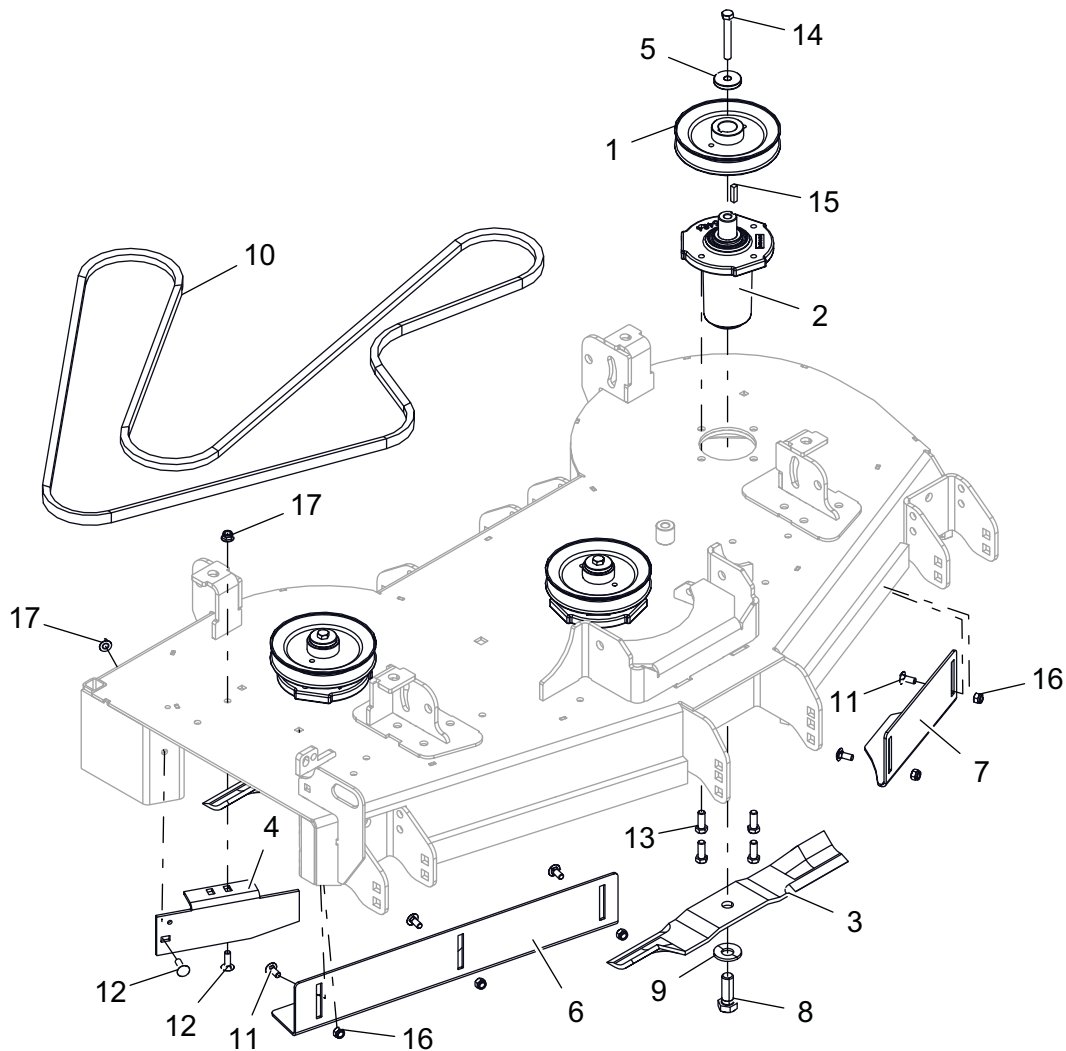
Model 994123, 124, 125



BOM ID	Number	Qty	Description
1	07343167	3	PULLEY, V-1.00 ID X 6.75 OD
2	59215400	3	SERVICE, ASM SPINDLE- DUCTILE
3	00374153	1	BAFFLE, 60" DISCHARGE
4	00952551	1	BAFFLE, 60" RH VACUUM
5	00952651	1	BAFFLE, 60" LH VACUUM
6	04530500	3	RETAINER, SHEAVE SPINDLE
7	05900013	12	BLT-HEX .38-16X1.00 GR5 YWZC EP30
8	05963000	3	BLT-HEX .38-16X2.75 GR8 YWZC
9	05978900	3	BLT, HEX .62-18X1.75 GR8 YWZC
10	06215700	7	BLT-RDHDSQNK .31-18X.75 G5 YWZC
11	06216100	1	BLT-RDHDSQSHNK .31-18X1.00 G5 Y
12	06445700	3	WSHR, BLVL .63X1.625X.14
13	06530200	7	NUT-LK-NYL .312-18 YWZC
14	06545400	1	NUT-LK-NYL-FLG .31-18 YWZC
15	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
16	07200713	1	V-BELT, B SECTION RAW EDGE
17	09081200	3	BLADE, MOWER 60"

# DECK – BELT, BLADES, BAFFLES, AND SPINDLES

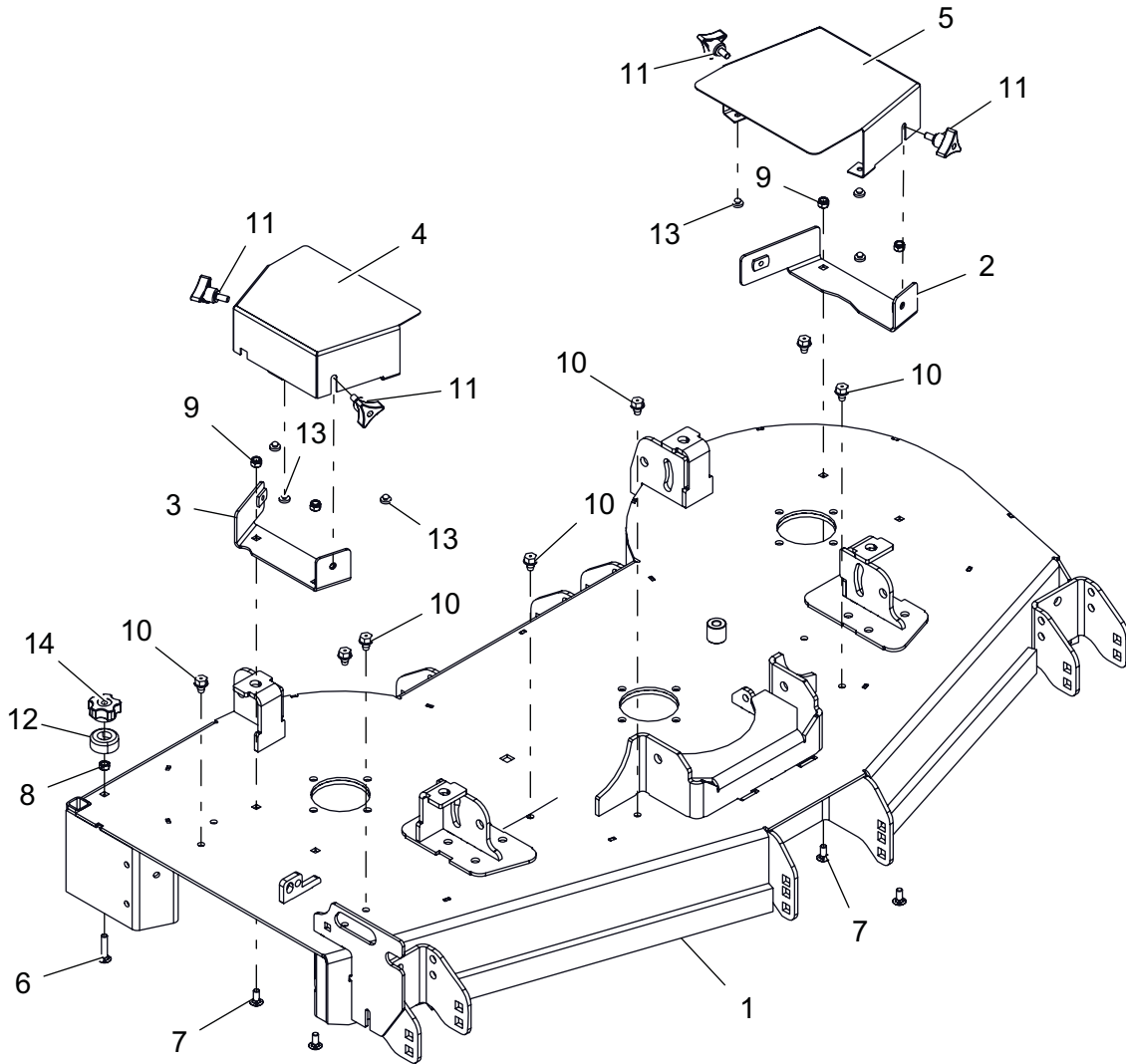
Model 994126, 127



BOM ID	Number	Qty	Description
1	07343267	3	PULLEY, V-1.00 ID X 5.75 OD
2	59215400	3	SERVICE, ASM SPINDLE- DUCTILE
3	00450200	3	BLADE, 16.19" MOWER (HI-LIFT)
4	00451653	1	BAFFLE, 44-48" SIDE DISCHARGE
5	04530500	3	RETAINER, SHEAVE SPINDLE
6	04550951	1	BAFFLE, 48" RH VACUUM
7	04551051	1	BAFFLE, 44/48" LH VACUUM
8	05978900	3	BLT, HEX .62-18X1.75 GR8 YWZC
9	06445700	3	WSHR, BLVL .63X1.625X.14
10	07200706	1	V-BELT, B SECTION RAW EDGE
11	06215700	5	BLT-RDHDSQNK .31-18X.75 G5 YWZC
12	06216100	2	BLT-RDHDSQSHNK .31-18X1.00 G5 Y
13	05900013	12	BLT-HEX .38-16X1.00 GR5 YWZC EP30
14	05963000	3	BLT-HEX .38-16X2.75 GR8 YWZC
15	06611200	3	KEY-SQ .250X.250X1.00 RC 40-50
16	06530200	5	NUT-LK-NYL .312-18 YWZC
17	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC

# DECK – DECK AND BELT COVERS

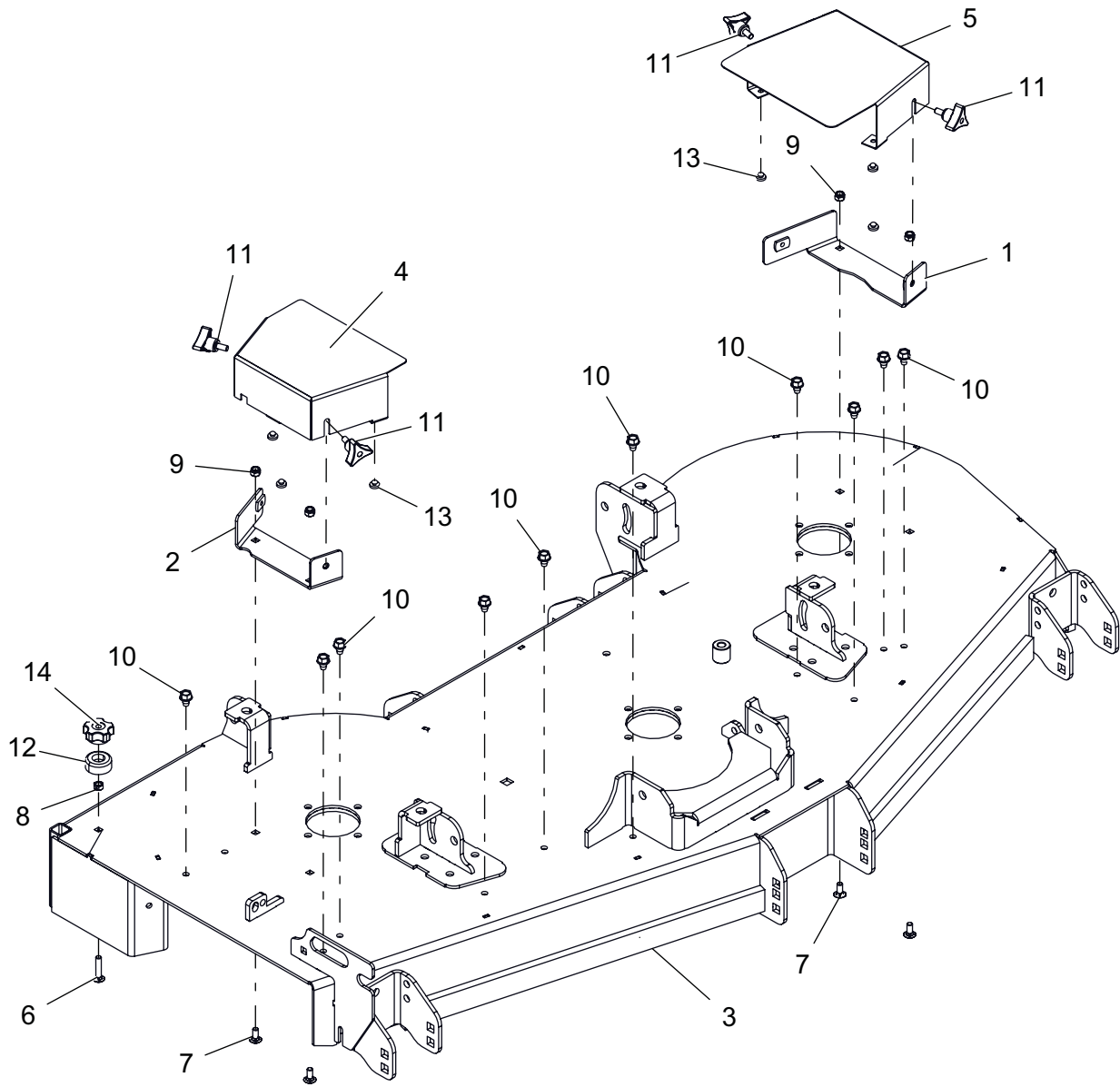
Model 994121, 122, 128, 129, 130



BOM ID	Number	Qty	Description
1	59402300	1	KIT, 52 IN PROSTANCE MOWER DECK W/SAFETY DECALS
2	04792453	1	WLDMT, RH BRKT BELT GUARD MOUNTING-RED
3	04792553	1	WLDMT, LH BRKT BELT GUARD MOUNTING-RED
4	04788353	1	GUARD, RH DECK BELT
5	04788453	1	GUARD, LH DECK BELT-RED
6	06212100	1	BLT-RDHDSQNK .31-18X1.50 G5 YWZC
7	06215700	4	BLT-RDHDSQNK .31-18X.75 G5 YWZC
8	06529800	1	NUT-LK-CTR .31-18 YWZC
9	06530200	4	NUT-LK-NYL .312-18 YWZC
10	07412900	7	SCR-TAP .38-16X.50 HWH TR YWZ
11	07500008	4	KNOB, WING STUD .312-18X.75
12	07500009	1	BUMPER, RECESSED 1.50 X .63 W/.31 HOLE
13	07503100	6	BUMPER GROMMET .125 X .25 REV
14	07534800	1	KNOB, CLAMPING

# DECK – DECK AND BELT COVERS

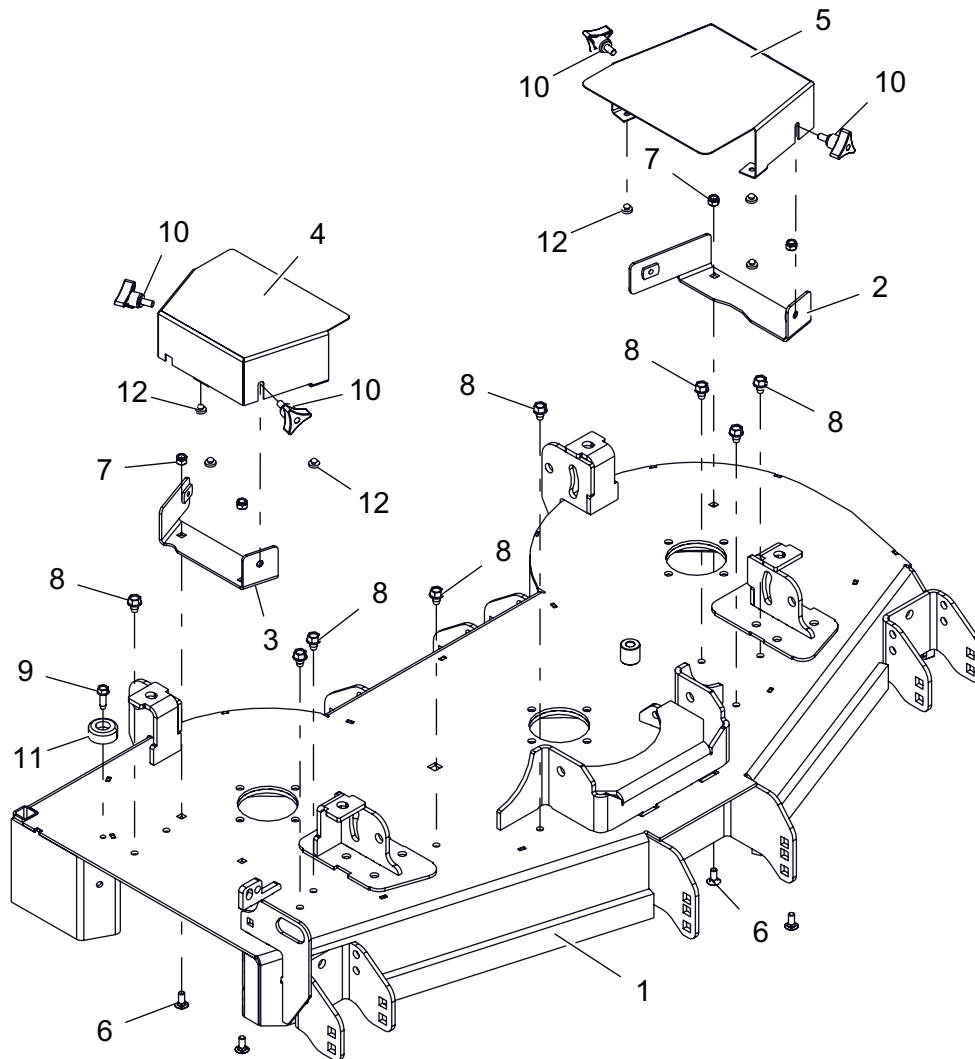
Model 994123, 124, 125



BOM ID	Number	Qty	Description
1	04792453	1	WLDMT, RH BRKT BELT GUARD MOUNTING-RED
2	04792553	1	WLDMT, LH BRKT BELT GUARD MOUNTING-RED
3	59402400	1	WLDMT, 60 IN DECK WITH DECALS
4	04788353	1	GUARD, RH DECK BELT
5	04788453	1	GUARD, LH DECK BELT-RED
6	06212100	1	BLT-RDHDSQNK .31-18X1.50 G5 YWZC
7	06215700	4	BLT-RDHDSQNK .31-18X.75 G5 YWZC
8	06529800	1	NUT-LK-CTR .31-18 YWZC
9	06530200	4	NUT-LK-NYL .312-18 YWZC
10	07412900	10	SCR-TAP .38-16X.50 HWH TR YWZ
11	07500008	4	KNOB, WING STUD .312-18X.75
12	07500009	1	BUMPER, RECESSED 1.50 X .63 W/.31 HOLE
13	07503100	6	BUMPER GROMMET .125 X .25 REV
14	07534800	1	KNOB, CLAMPING

# DECK – DECK AND BELT COVERS

Model 994126, 127

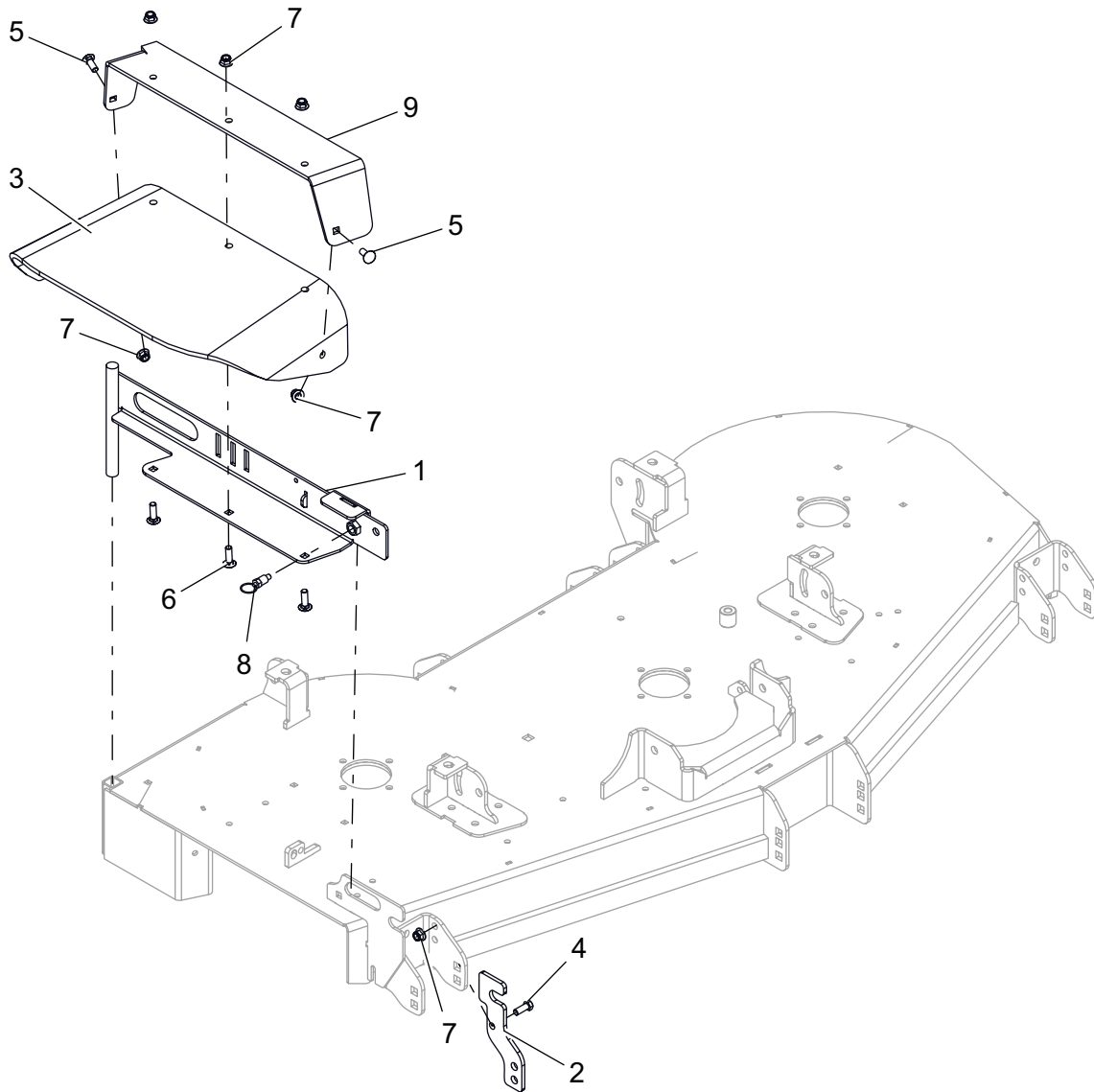


BOM ID	Number	Qty	Description
1	59402200	1	KIT, 48 IN PROSTANCE MOWER DECK W/SAFETY DECALS-RED
2	04792453	1	WLDMT, RH BRKT BELT GUARD MOUNTING-RED
3	04792553	1	WLDMT, LH BRKT BELT GUARD MOUNTING-RED
4	04788353	1	GUARD, RH DECK BELT
5	04788453	1	GUARD, LH DECK BELT-RED
6	06215700	4	BLT-RDHDSQNK .31-18X.75 G5 YWZC
7	06530200	4	NUT-LK-NYL .312-18 YWZC
8	07412900	8	SCR-TAP .38-16X.50 HWH TR YWZ
9	07413900	1	SCR-TAP .31-18X1.00 HWH TR YZ
10	07500008	4	KNOB, WING STUD .312-18X.75
11	07500009	1	BUMPER, RECESSED 1.50 X .63 W/.31 HOLE
12	07503100	6	BUMPER GROMMET .125 X .25 REV



# DECK – DISCHARGE CHUTE

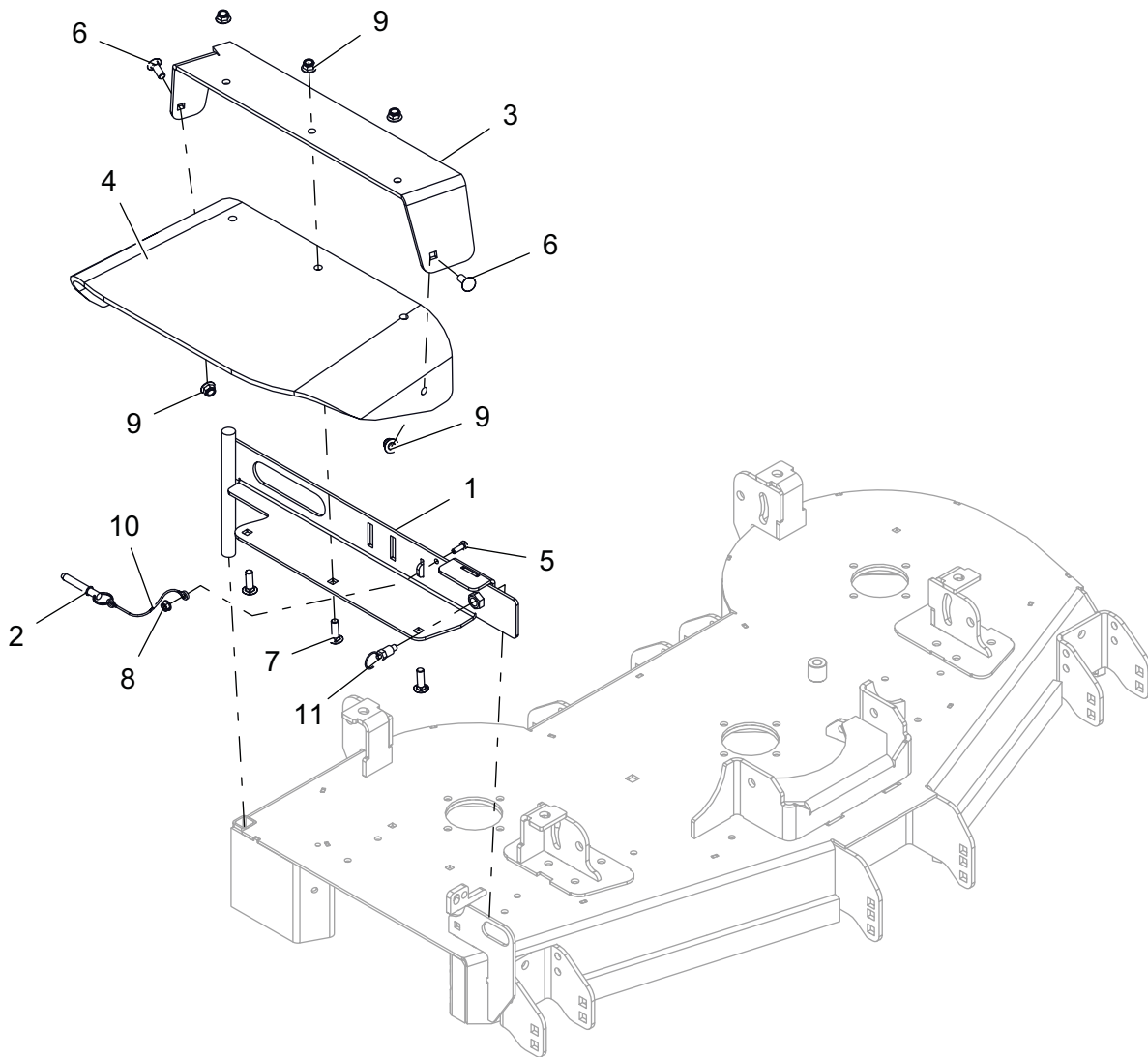
Model 994121, 122, 123, 124, 125, 128, 129, 130



BOM ID	Number	Qty	Description
1	00980553	1	WLDMT, 52"-60" DISCH CHUTE MTG-RED
2	00474753	1	CHUTE STORAGE BRACKET-RED
3	04551600	1	CHUTE, RUBBER DISCHARGE
4	05948700	1	BLT-HEX .38-16X1.00 GR5 YWZC
5	06223600	2	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
6	06224100	3	BLT-RDHDSQNK .38-16X1.25 G5 YWZC
7	06545500	6	NUT-LK-NYL-FLG .38-16 YWZC
8	07000037	1	PULL PIN,,50-13THDX.310 PLNGR
9	59218500	1	DISCHARGE CHUTE SUPPORT W/SAFETY DECAL-RED

# DECK – DISCHARGE CHUTE

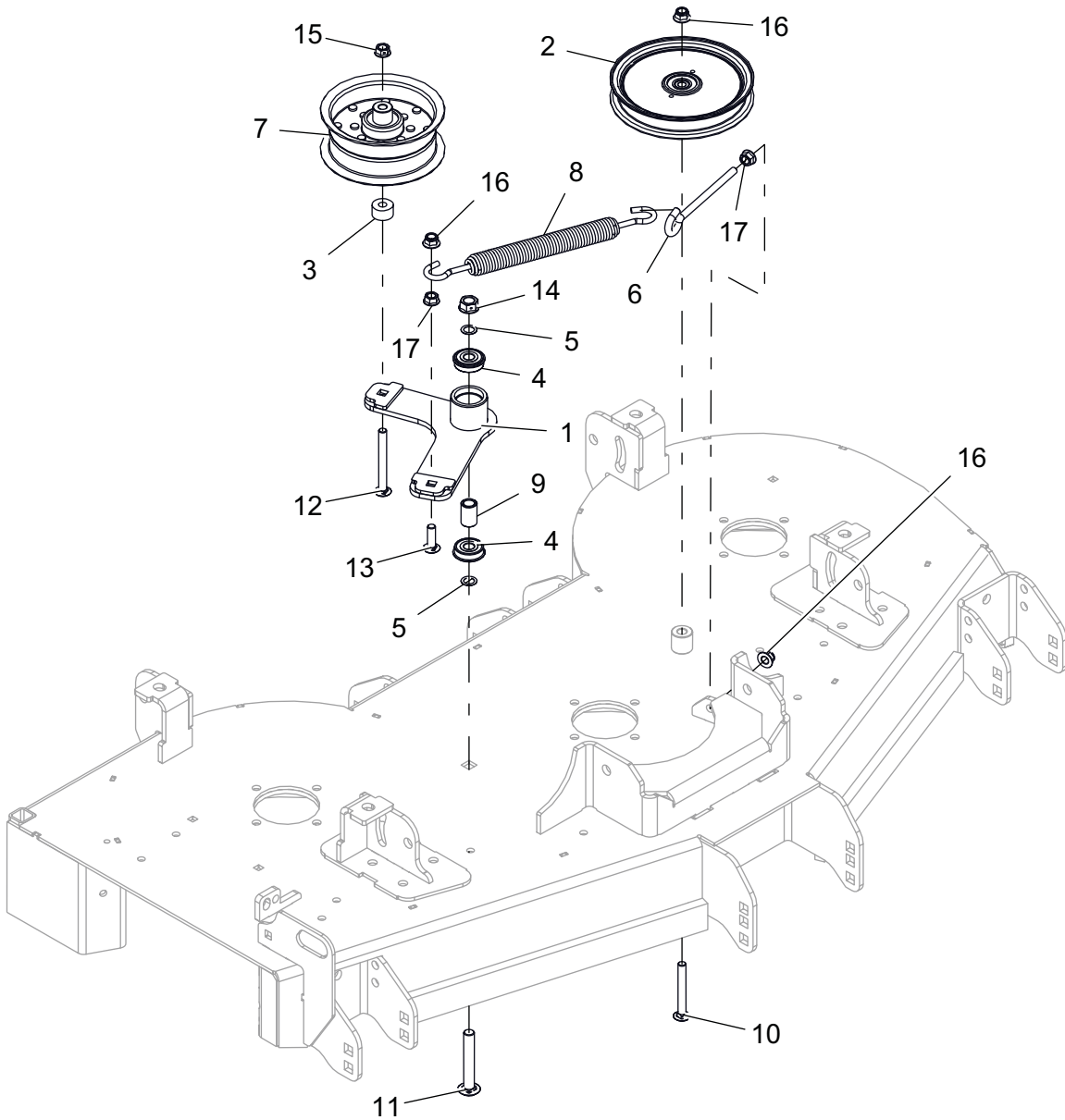
Model 994126, 127



BOM ID	Number	Qty	Description
1	00980453	1	WLDMT, 44"-48" DISCH CHUTE MTG-RED
2	01593500	1	PIN, SPRING BALL .375 OD X 1.50
3	59218500	1	DISCHARGE CHUTE SUPPORT W/SAFETY DECAL-RED
4	04551600	1	CHUTE, RUBBER DISCHARGE
5	05946800	1	BLT-HEX .25-20X.75 GR5 YWZC
6	06223600	2	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
7	06224100	3	BLT-RDHDSQNK .38-16X1.25 G5 YWZC
8	06543500	1	NUT, LK-TOP-FLG .25-20 YWZC
9	06545500	5	NUT-LK-NYL-FLG .38-16 YWZC
10	06900321	1	CABLE, 6.0 LANYARD, NYLON
11	07000037	1	PULL PIN,.50-13THDX.310 PLNGR

# DECK – IDLERS AND SHEAVES

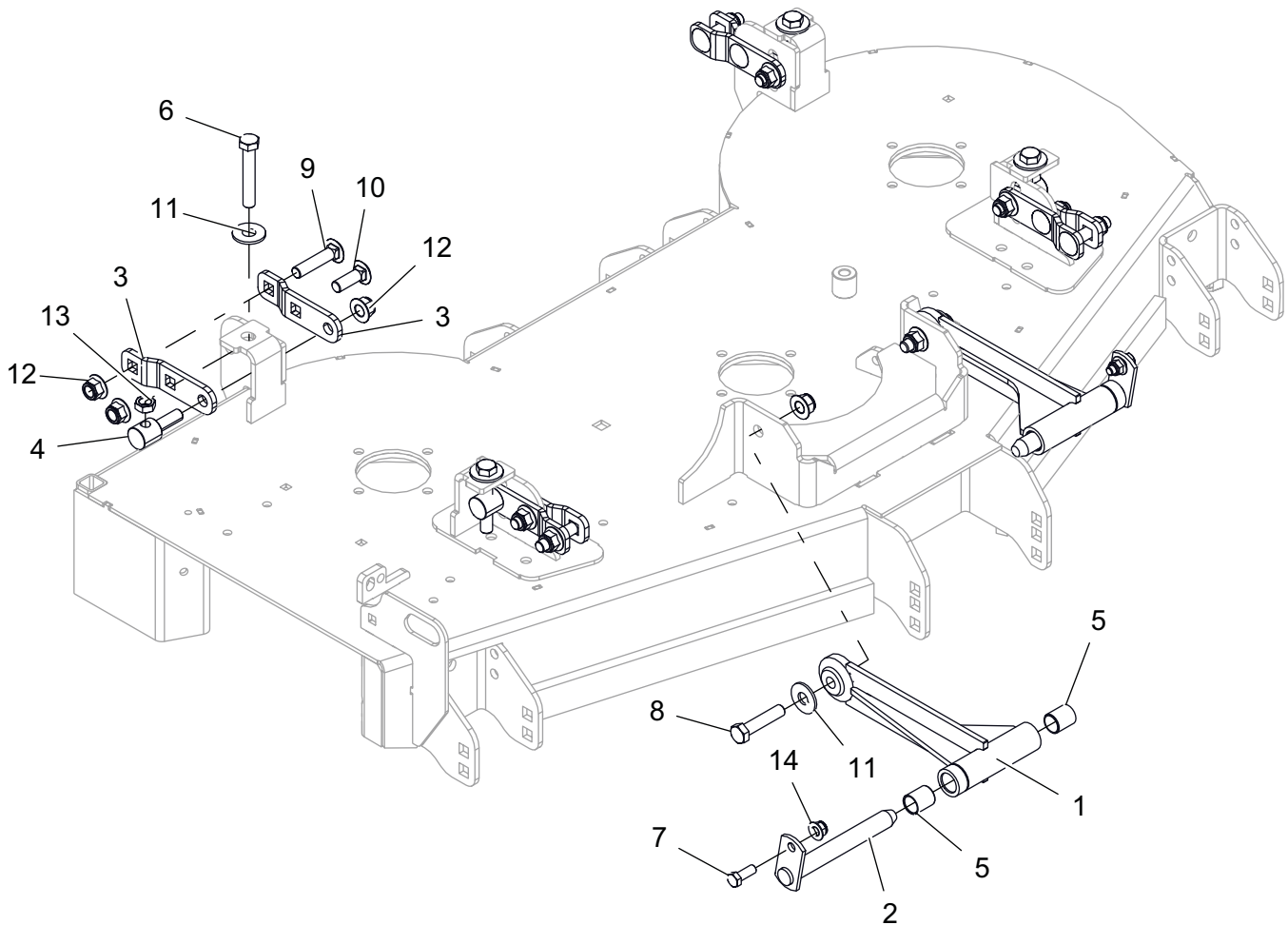
## Model All



BOM ID	Number	Qty	Description
1	04766051	1	WLDMT, IDLER ARM
2	07343300	1	IDLER, FLAT - 6.00" X .75"
3	03035100	1	SPACER .390X1.000X.562
4	05480000	2	BRG, BALL .501 X 1.38 X .438 SEALED
5	06400015	2	WASHER-FLAT-STL, .500 X .750 X .020
6	07001640	1	BOLT, EYE .38-16X6.00 .62 DIA
7	07300532	1	PULLEY, FLAT 5.00X2.36X.375
8	08300505	1	SPRG, EXTENSION
9	09357700	1	SPACER, .510 X .750 X 1.148
10	06228100	1	BLT-RDHDSQNK .38-16X3.00 G5 YWZC
11	06200216	1	BLT-RDHDSQSHNK .50-13X3.25 YWZC
12	06200125	1	BLT-RHDSSQNK .38-16X3.50 G5YZ
13	06222200	1	BLT-RHDSSQNK .38-16X1.25 G5YZ
14	06530008	1	NUT-LK-CTR-FLG .50-13 YWZC
15	06534800	1	NUT, LK-CTR-FLG .38-16 YWZC
16	06545500	3	NUT-LK-NYL-FLG .38-16 YWZC
17	06534900	2	@NUT-SPNLK-FLG .375-16 YWZC

# DECK – MOUNTS

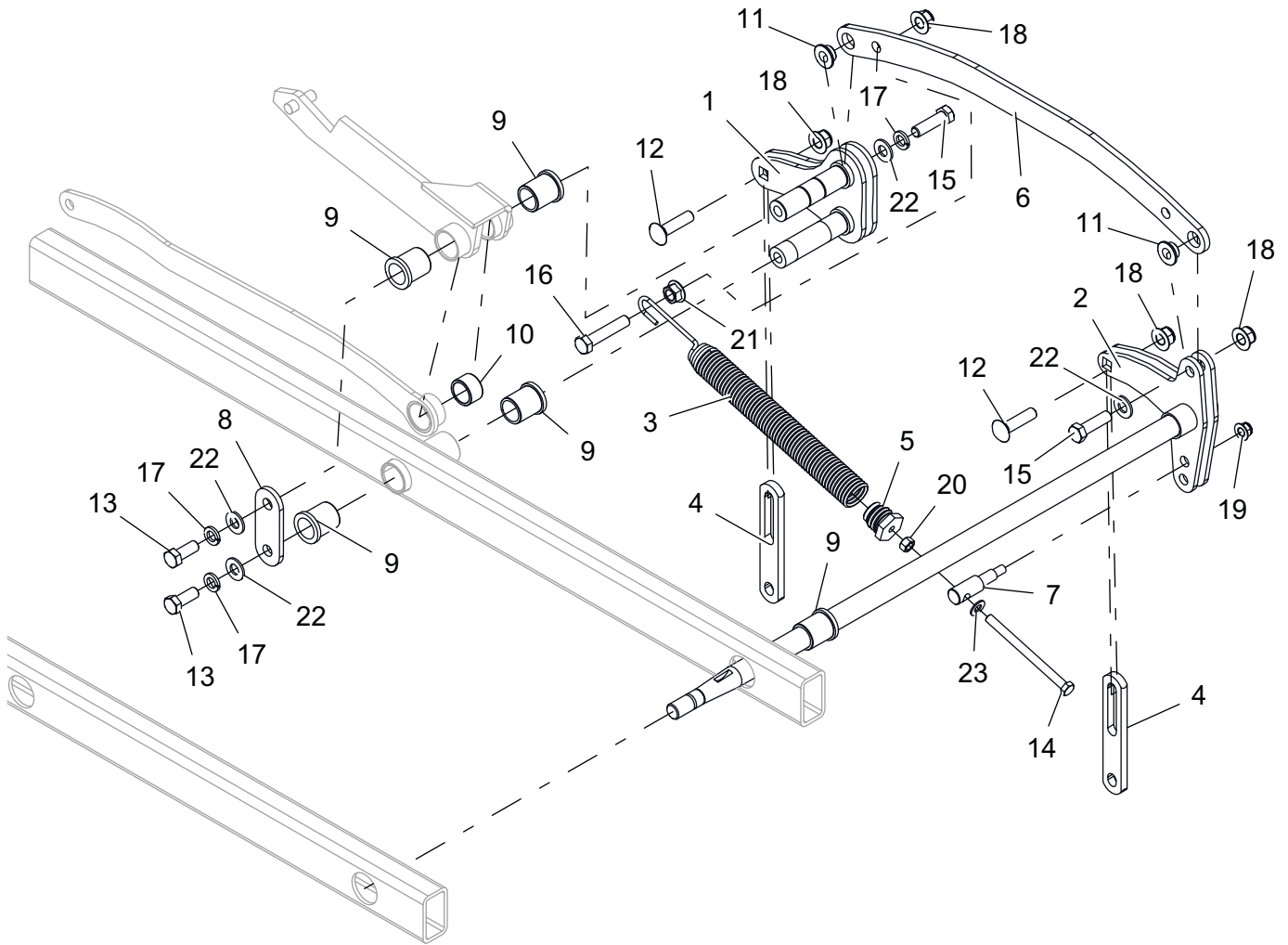
## Model All



BOM ID	Number	Qty	Description
1	04570651	2	WLDMT, DRAG LINK
2	09238900	2	WLDMT, MOWER MTG. PIN
3	03966251	8	BRKT, DECK LEVELING-BLACK
4	03972000	4	TRUNNION, .50-13
5	05435900	4	BRG, .750 X .875 X 1.000
6	05901421	4	BLT-HEX .50-13X3.00 GR5 FTH YWZC
7	05948700	2	BLT-HEX .38-16X1.00 GR5 YWZC
8	05961000	2	BLT-HEX .50-13X2.25 GR5 YWZC
9	06200119	4	BLT-RDHDSQNK .50-13X2.25 G5 Y
10	06223100	4	BLT-RDHDSQNK .50-13X1.50 G5 YWZC
11	06442000	6	WSHR-FL-STL.563X1.38X.109YWZC
12	06500010	14	NUT-LK-NYL-FLG .50-13 YWZC
13	06529300	4	NUT, JAM .500-13 YWZC
14	06545500	2	NUT-LK-NYL-FLG .38-16 YWZC

# DECK LIFT – LEFT ARM

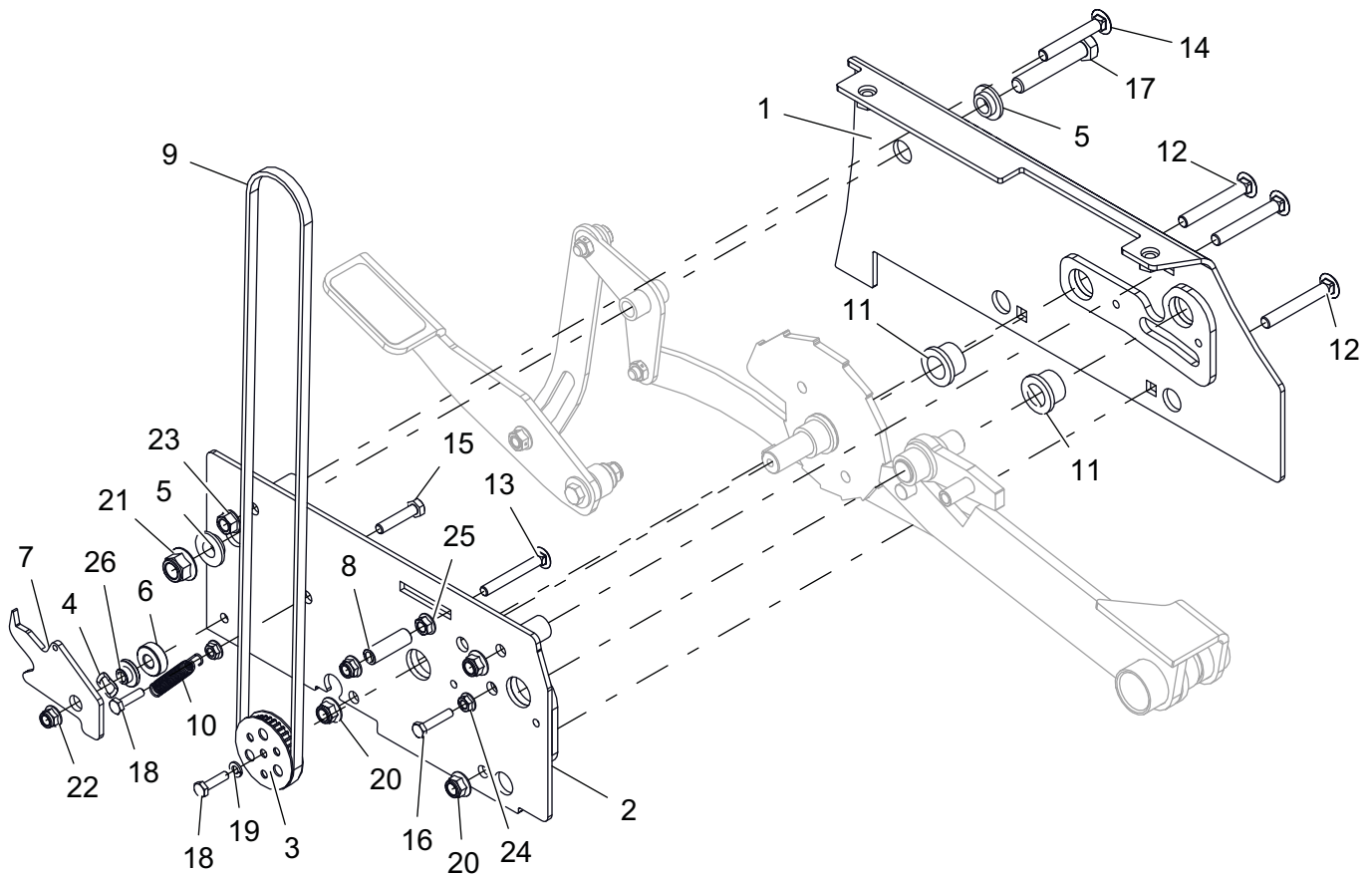
## Model All



BOM ID	Number	Qty	Description
1	04372500	1	WLDMT, DECK ARM
2	04721967	1	WLDMT, TAPERED SHAFT PROSTANCE (BLACK)
3	08300624	1	SPRG, DECK LIFT
4	04732400	2	LINK, DECK LIFT - LONG
5	04374200	1	PLUG, SPRG
6	04415451	1	ARM, DECK LIFT
7	04420300	1	TRUNION, DECK LIFT
8	04449351	1	PLATE, LIFT LINK ATTACH
9	05500934	5	BSHG-FLG 1.00X1.25X1.5X1.5
10	05501117	1	BSHG, 1.00 X 1.25 X .75
11	05501118	2	BSHG, FLANGE .515X.750X.420X1.12
12	06200131	2	BLT-RDHDSQNK .50-13X2.00 G5 Y
13	05958900	2	BLT-HEX .50-13X1.25 GR5 YWZC
14	05957700	1	BLT-HEX .38-16X5.00 GR5 YWZC
15	05970600	2	BLT-HEX .50-13X1.75 GR5 YWZC
16	05966600	1	BLT-HEX .50-13X2.50 GR5 YWZC
17	06307300	3	WSHR-LK .50X.125 REG YWZC
18	06500010	4	NUT-LK-NYL-FLG .50-13 YWZC
19	06545500	1	NUT-LK-NYL-FLG .38-16 YWZC
20	06529400	1	NUT-HEX .38-16 YWZC
21	06543300	1	NUT .50-13 WIZ FLANGE
22	06441900	4	WSHR-FL-STL.531X1.06X.095YWZC
23	06436200	1	WSHR-FL-STL.406X.812X.065 YWZ

# DECK LIFT – PEDAL (OUTER)

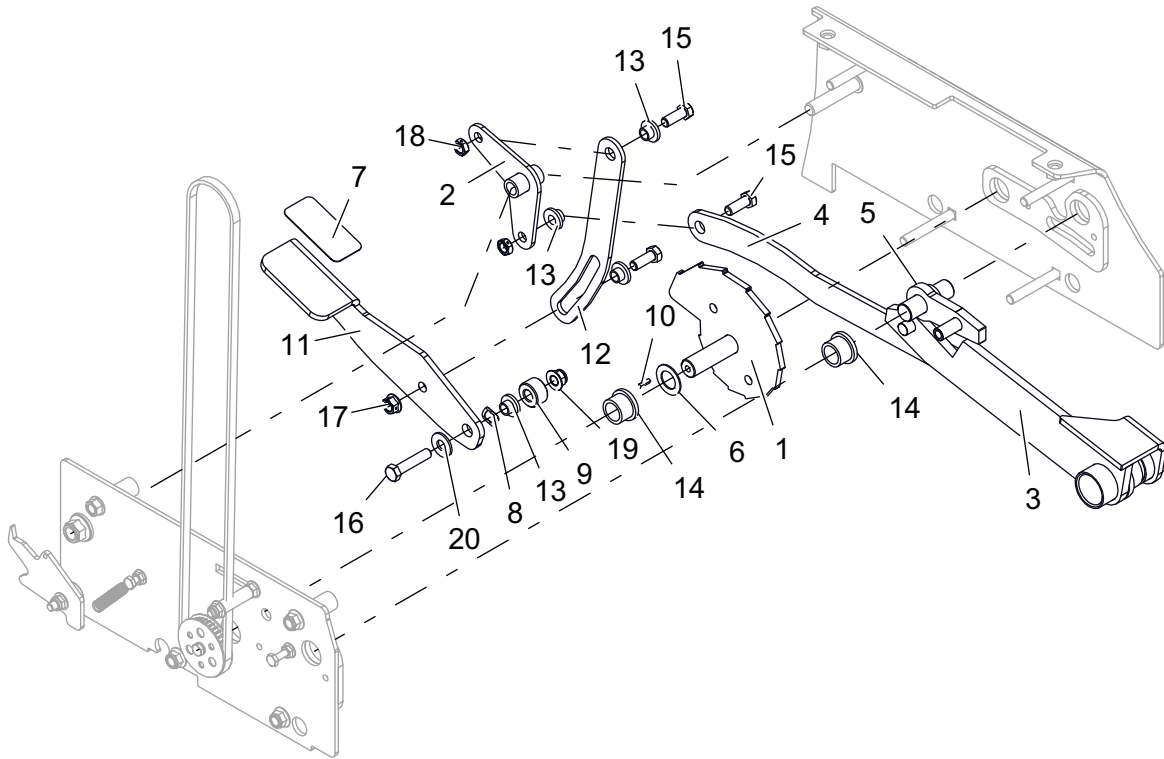
Model All



BOM ID	Number	Qty	Description
1	04415653	1	WLDMT, LH BOTTOM TOWER SIDE-RED
2	04415853	1	WLDMT, CAM COVER-RED
3	04438500	1	WLDMT, PULLEY
4	00325400	1	WAVE WASHER .531X.781X.125 FH
5	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
6	04448100	1	SPCR, .375 X 1.00 X .342
7	04545853	1	LATCH, FOOT PEDAL
8	05501110	1	BSHG, SLV .33X.50X1.56
9	07200629	1	BELT, TIMING-LONG
10	08300527	1	SPRG, EXTENSION
11	00252126	2	BUSHING, .750 X 1.00 X .750
12	06225400	3	BLT-RDHDSQNK .38-16X2.75 G5 Y
13	06219400	1	BLT-RDHDSQNK .31-18X2.50 G5 Y
14	06224400	1	BLT-RDHDSQNK .38-16X2.50 G5 Y
15	05952400	1	BLT-HEX .31-18X1.50 GR5 YWZC
16	05947400	1	BLT-HEX .25-20X1.25 GR5 YWZC
17	05965500	1	BLT-HEX .50-13X2.75 GR5 YWZC
18	05947700	2	BLT-HEX .25-20X1.00 GR5 YWZC
19	06308400	1	WSHR-LK .25X.062 REG YWZC
20	06545500	3	NUT-LK-NYL-FLG .38-16 YWZC
21	06500010	1	NUT-LK-NYL-FLG .50-13 YWZC
22	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
23	06542000	1	NUT, LK-TOP-FLG .38-16 YWZC
24	06530100	2	@NUT-SPNLK-FLG .25-20 YWZC
25	06530400	1	@NUT-SPNLK-FLG .312-18 YWZC
26	05514800	1	BSHG, FLG .32X.500.344X.880

# DECK LIFT – PEDAL (INNER)

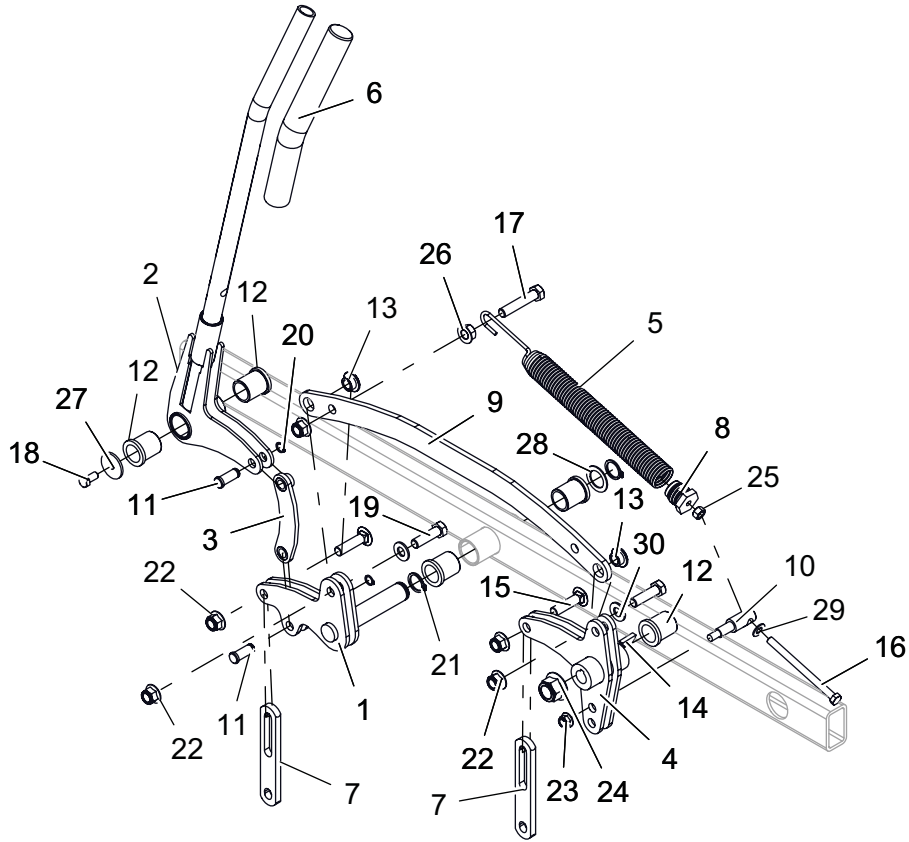
Model All



BOM ID	Number	Qty	Description
1	04398500	1	WLDMT, HEIGHT OF CUT
2	04415751	1	WLDMT, REAR PIVOT-BLACK
3	04415951	1	WLDMT, CAM CONTACT-BLACK
4	04416051	1	WLDMT, DECK LIFT LINK-BLACK
5	04781400	1	WLDMT, TRAILER LOCK
6	150052	1	BUSHING, MACH .75 X 1.25 X .048
7	00270100	1	GRIP, PEDAL 1.50 X 3.00
8	00325400	1	WAVE WASHER .531X.781X.125 FH
9	03846217	1	SPACER, .437X1.00X.58 SMLS
10	04488400	1	KEY, .125 SQ. X.50
11	04545351	1	PEDAL, DECK LIFT
12	04545451	1	ARM, PEDAL-BLACK
13	05500435	4	BSHG, FLG .385 X .500 X .875 X .406
14	00252126	2	BUSHING, .750 X 1.00 X .750
15	05948700	3	BLT-HEX .38-16X1.00 GR5 YWZC
16	05958500	1	BLT-HEX .38-16X1.75 GR5 YWZC
17	06534800	1	NUT, LK-CTR-FLG .38-16 YWZC
18	06537200	2	@NUT-LK-CTR-JAM .375-16 YWZC
19	06545500	1	NUT-LK-NYL-FLG .38-16 YWZC
20	06435900	1	WSHR-FL-STL.438X1.00X.083 YWZC

# DECK LIFT – RIGHT ARM AND LEVER

Model 994121, 123, 124, 125, 126, 127, 128, 129, 130

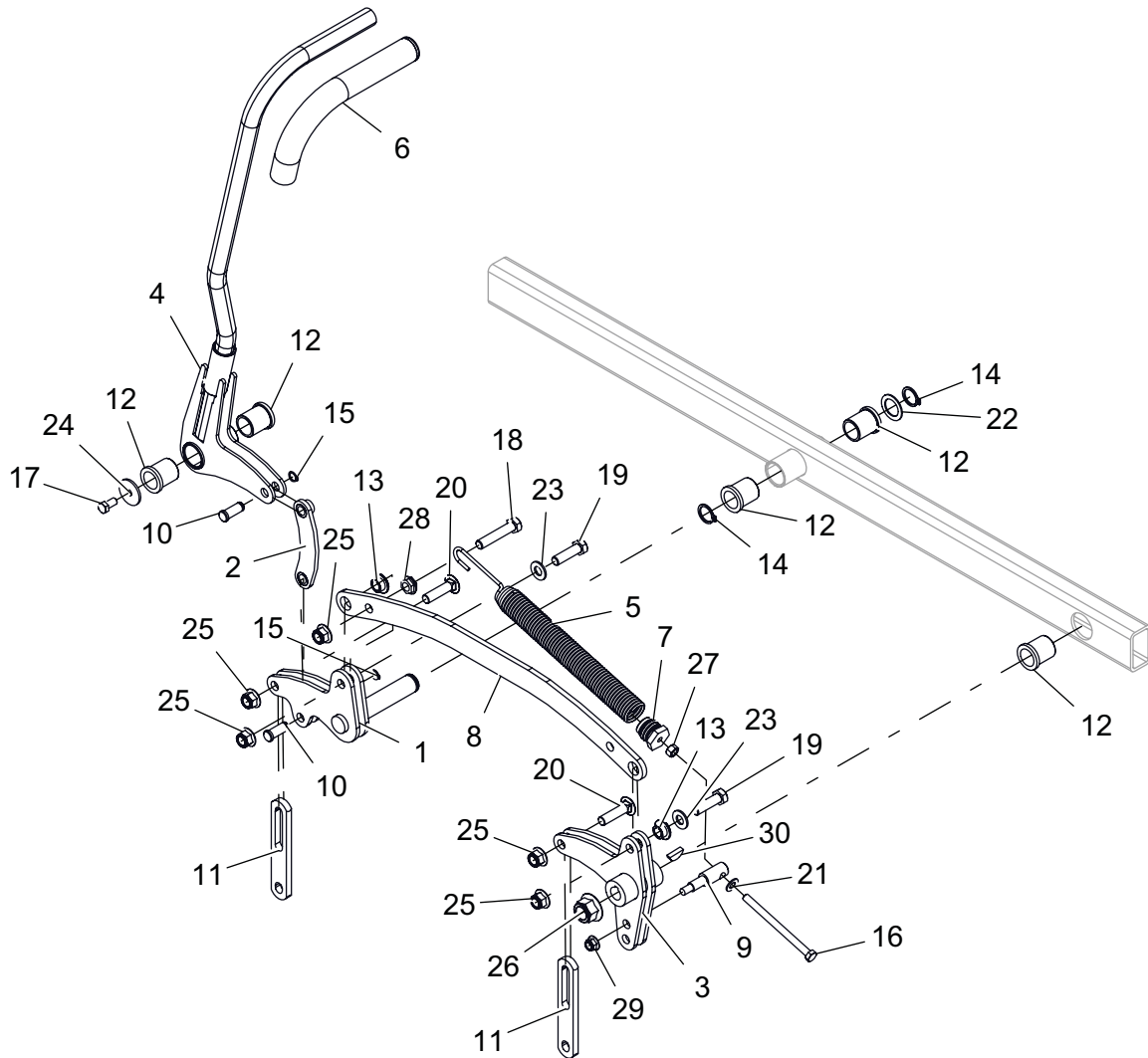


BOM ID	Number	Qty	Description
1	04372400	1	WLDMT, DECK LIFT PROSTANCE
2	04813853	1	WLDMT, HAND LEVER
3	04421353	1	WLDMT, DECK LIFT LINK
4	04721867	1	WLDMT, TAPERED HUB PROSTANCE (BLACK)
5	08300624	1	SPRG, DECK LIFT
6	03929100	1	GRIP, HANDLEBAR
7	04732400	2	LINK, DECK LIFT - LONG
8	04374200	1	PLUG, SPRG
9	04415451	1	ARM, DECK LIFT
10	04420300	1	TRUNION, DECK LIFT
11	04536700	2	PIN, CLEVIS .500 SNAP RING
12	05500934	5	BSHG-FLG 1.00X1.25X1.5X1.5
13	05501118	2	BSHG, FLANGE .515X.750X.420X1.12
14	06608900	1	KEY, WDRF .25 X 1.00 HRD #15
15	06200131	2	BLT-RDHDSQNK .50-13X2.00 G5 Y
16	05957700	1	BLT-HEX .38-16X5.00 GR5 YWZC
17	05966600	1	BLT-HEX .50-13X2.50 GR5 YWZC
18	05959400	1	BLT-HEX .38-16X.75 GR5 YWZC
19	05970600	2	BLT-HEX .50-13X1.75 GR5 YWZC
20	05717100	2	RG-RTNG-EXT .500x.050
21	05707300	2	RG-RTNG-EXT 1.00X.078
22	06500010	5	NUT-LK-NYL-FLG .50-13 YWZC
23	06545500	1	NUT-LK-NYL-FLG .38-16 YWZC
24	06500717	1	NUT-LK-NYL-FLG .75-10 YWZC
25	06529400	1	NUT-HEX .38-16 YWZC
26	06543300	1	NUT .50-13 WIZ FLANGE
27	06443400	1	WSHR-FL-STL .380X1.50X.125 YWZC
28	06436300	1	WSHR-FL-STL 1.010X1.505X.062 YWZC
29	06436200	1	WSHR-FL-STL.406X.812X.065 YWZ
30	06441900	2	WSHR-FL-STL.531X1.06X.095YWZC



# DECK LIFT – RIGHT ARM AND LEVER

Model 994122

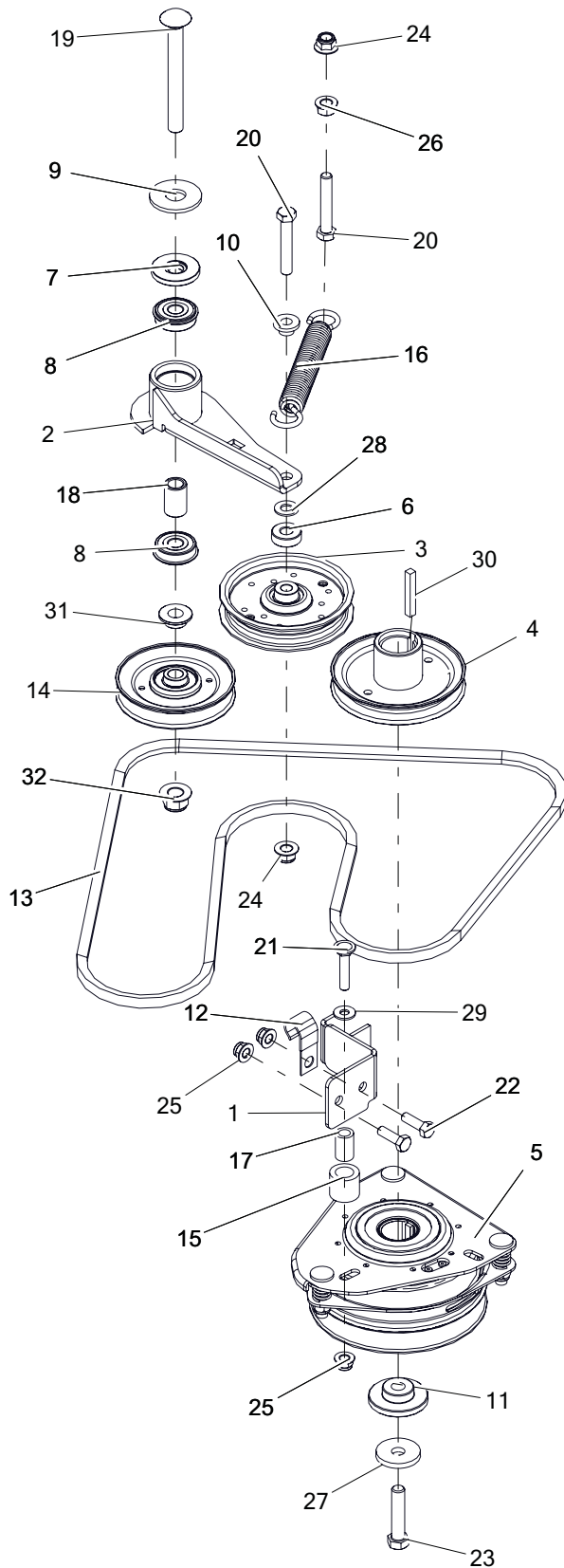


BOM ID	Number	Qty	Description
1	04372400	1	WLDMT, DECK LIFT PROSTANCE
2	04421353	1	WLDMT, DECK LIFT LINK
3	04721867	1	WLDMT, TAPERED HUB PROSTANCE (BLACK)
4	04737953	1	WLDMT, HANDLE PROPANE LIFT
5	08300624	1	SPRG, DECK LIFT
6	03929100	1	GRIP, HANDLEBAR
7	04374200	1	PLUG, SPRG
8	04415451	1	ARM, DECK LIFT
9	04420300	1	TRUNION, DECK LIFT
10	04536700	2	PIN, CLEVIS .500 SNAP RING
11	04732400	2	LINK, DECK LIFT - LONG
12	05500934	5	BSHG-FLG 1.00X1.25X1.5X1.5
13	05501118	2	BSHG, FLANGE .515X.750X.420X1.12
14	05707300	2	RG-RTNG-EXT 1.00X.078
15	05717100	2	RG-RTNG-EXT .500x.050
16	05957700	1	BLT-HEX .38-16X5.00 GR5 YWZC

BOM ID	Number	Qty	Description
17	05959400	1	BLT-HEX .38-16X.75 GR5 YWZC
18	05966600	1	BLT-HEX .50-13X2.50 GR5 YWZC
19	05970600	2	BLT-HEX .50-13X1.75 GR5 YWZC
20	06200131	2	BLT-RDHDSQNK .50-13X2.00 G5 Y
21	06436200	1	WSHR-FL-STL.406X.812X.065 YWZ
22	06436300	1	WSHR-FL-STL 1.010X1.505X.062 YWZC
23	06441900	2	WSHR-FL-STL.531X1.06X.095YWZC
24	06443400	1	WSHR-FL-STL .380X1.50X.125 YWZC
25	06500010	5	NUT-LK-NYL-FLG .50-13 YWZC
26	06500717	1	NUT-LK-NYL-FLG .75-10 YWZC
27	06529400	1	NUT-HEX .38-16 YWZC
28	06543300	1	NUT .50-13 WIZ FLANGE
29	06545500	1	NUT-LK-NYL-FLG .38-16 YWZC
30	06608900	1	KEY, WDRF .25 X 1.00 HRD #15

# DRIVE BELT AND CLUTCH

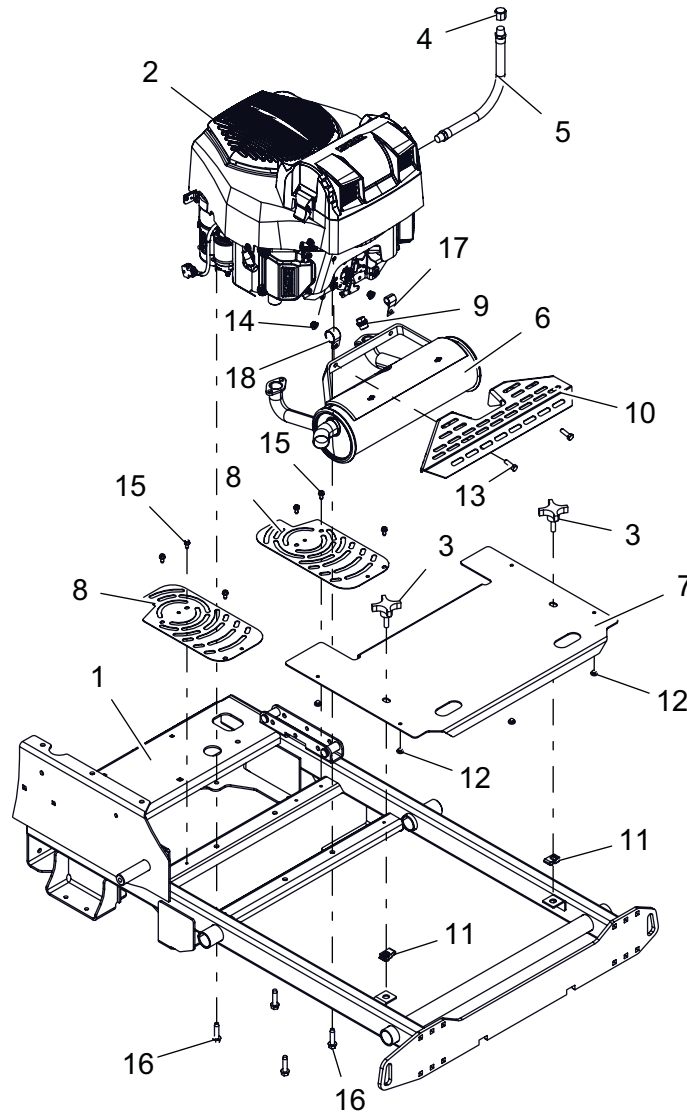
## Model All



BOM ID	Number	Qty	Description
1	04807551	1	WLDMT, CLUTCH STOP-BLACK
2	04720551	1	WLDMT, IDLER ARM GROUND DRIVE
3	07300101	1	ASM, IDLER 4"
4	07343067	1	SHEAVE, ENGINE 4.50 X 1.127-BLACK
5	03789900	1	CLUTCH, ELEC OGURA GT1A-AR03
6	04448100	1	SPCR, .375 X 1.00 X .342
7	04714600	1	SPACER, IDLER ARM
8	05480000	2	BRG, BALL .501 X 1.38 X .438 SEALED
9	06442900	1	WSHR-FL-STL.688X1.75X.134 YWZ
10	05500435	1	BSHG, FLG .385 X .500 X .875 X .406
11	05501206	1	BSHG, -FLG .469 x 1.06 x .574 x 2.0
12	06916000	1	J-CLAMP
13	07226400	1	BELT, V- A COGGED
14	07344400	1	SHEAVE, IDLER -V .50 X 4.000
15	07500007	1	BUMPER, RUBBER .62 X 1.0 X .88 LG
16	08300507	1	SPRG, EXTENSION
17	08833400	1	BUSH.,S.391X.622X.95 ST REV A
18	09357700	1	SPACER, .510 X .750 X 1.148
19	06200132	1	BLT-RDHDSQNK .50-13X4.50 G5 YWZC
20	05962900	2	BLT-HEX .38-16X2.25 GR5 YWZC
21	05952400	1	BLT-HEX .31-18X1.50 GR5 YWZC
22	05946900	2	BLT-HEX .31-18X1.00 GR5 YWZC
23	05901530	1	BLT-HEX .44-20X2.00 GR8 YWZC NYTORQ
24	06545500	2	NUT-LK-NYL-FLG .38-16 YWZC
25	06545400	3	NUT-LK-NYL-FLG .31-18 YWZC
26	06534900	1	@NUT-SPNLK-FLG .375-16 YWZC
27	06400936	1	WSHR, 7/16" SPRING DISC
28	06436200	1	WSHR-FL-STL.406X.812X.065 YWZ
29	06435800	1	WSHR-FL-STL.312X.734X.065 YWZ
30	06601800	1	KEY-STR .25X1.75X.25
31	05501135	1	BSHG, FLANGE .515X.750X.420X1.12
32	06500010	1	NUT-LK-NYL-FLG .50-13 YWZC

# ENGINE AND FRAME

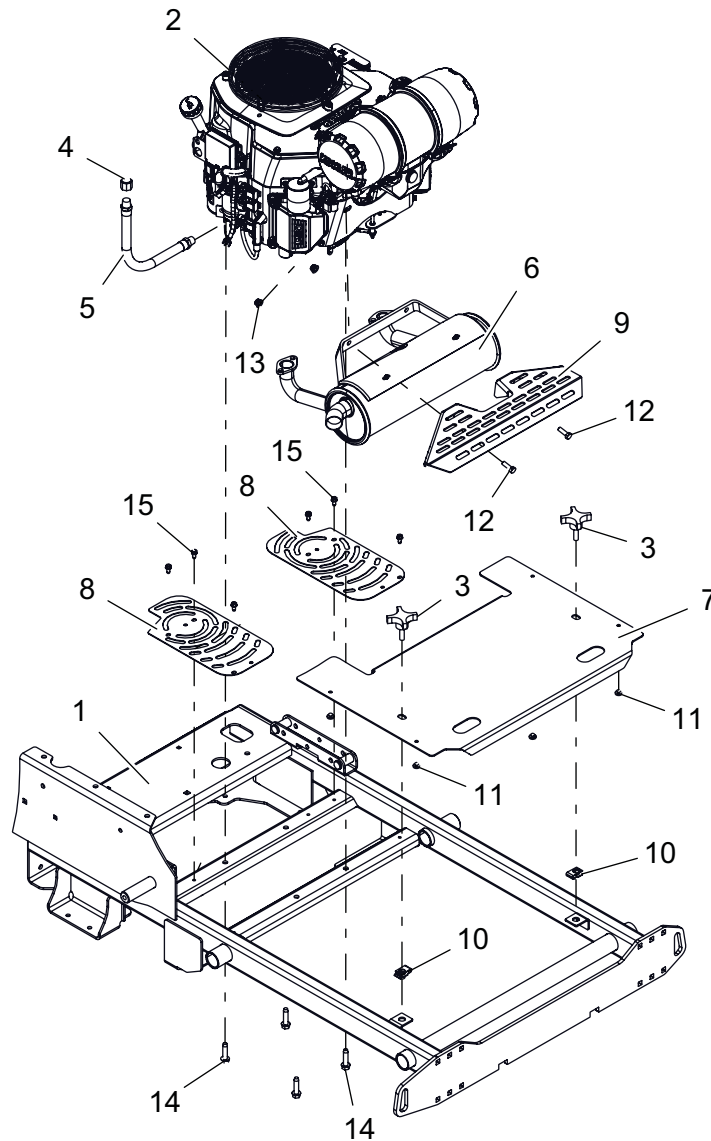
## Model 994121



BOM ID	Number	Qty	Description
1	04364753	1	WLDMT, FRAME PROSTANCE
2	08201042	1	ENGINE, KOHLER ZT730
3	03820400	2	KNOB, 3/8 X 1.25 - 4 PRONG
4	03873200	1	PIPE, CAP 3/8 NPT FEMALE
5	04058500	1	HOSE, HYD .38-11-OK M6N0-M6N0
6	04375100	1	MFLR, KOHLER
7	04416353	1	SHIELD, FRONT PRO-STANCE-RED
8	04499753	2	GUARD, FAN
9	04786500	1	PLUG, EXHAUST
10	04807651	1	GUARD, HEAT SHIELD (BLACK)
11	07053300	2	NUT, RTNR .375-16X.37
12	07503100	4	BUMPER GROMMET .125 X .25 REV
13	05946900	2	BLT-HEX .31-18X1.00 GR5 YWZC
14	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
15	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ
16	07417400	4	SCR-TAP .38-16X1.50 HWH TR YZ
17	06916000	1	J-CLAMP
18	06917900	1	CLAMP, CUSHIONED STEEL REV

# ENGINE AND FRAME

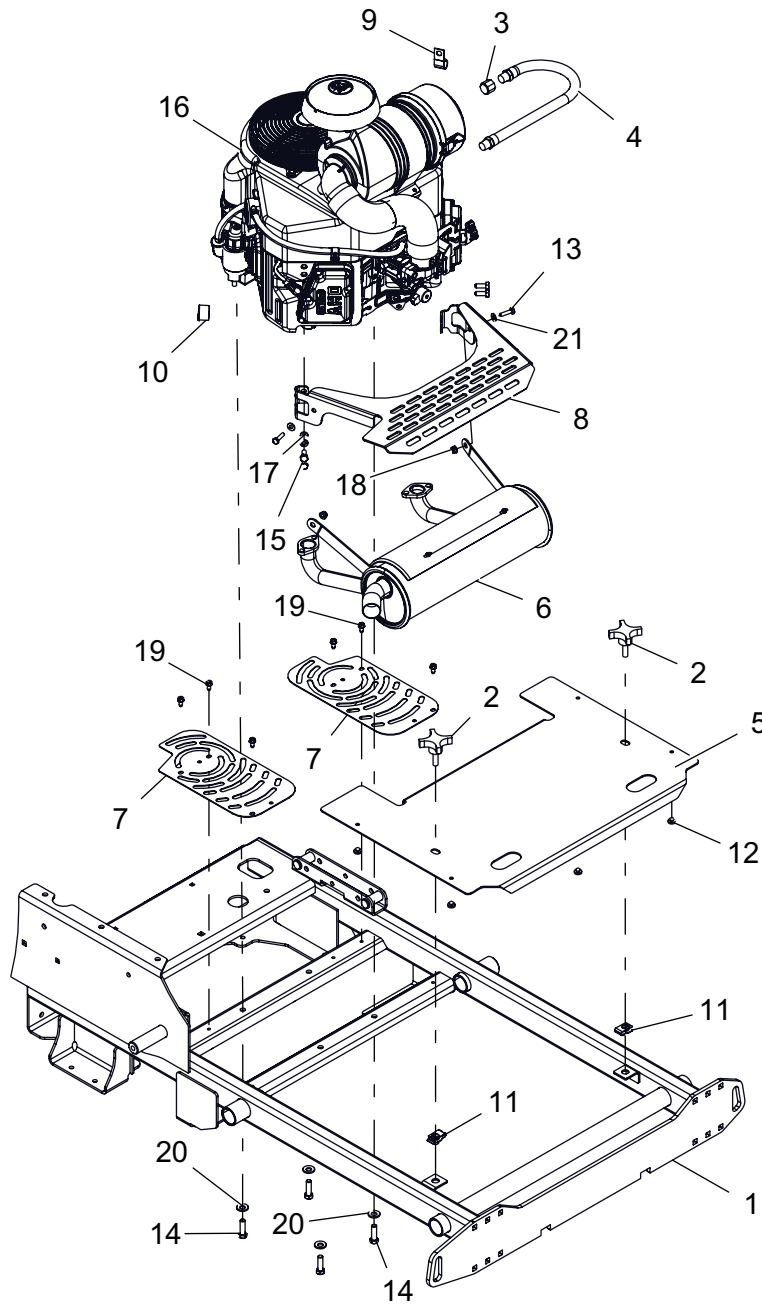
Model 994122



BOM ID	Number	Qty	Description
1	04364753	1	WLDMT, FRAME PROSTANCE
2	08201031	1	ENGINE, KOHLER PVC740 EFI LP
3	03820400	2	KNOB, 3/8 X 1.25 - 4 PRONG
4	03873200	1	PIPE, CAP 3/8 NPT FEMALE
5	04058500	1	HOSE, HYD .38-11-OK M6N0-M6N0
6	04375100	1	MFLR, KOHLER
7	04416353	1	SHIELD, FRONT PRO-STANCE-RED
8	04499753	2	GUARD, FAN
9	04807651	1	GUARD, HEAT SHIELD (BLACK)
10	07053300	2	NUT, RTNR .375-16X.37
11	07503100	4	BUMPER GROMMET .125 X .25 REV
12	05946900	2	BLT-HEX .31-18X1.00 GR5 YWZC
13	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
14	07417400	4	SCR-TAP .38-16X1.50 HWH TR YZ
15	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ

# ENGINE AND FRAME

Model 994123, 125

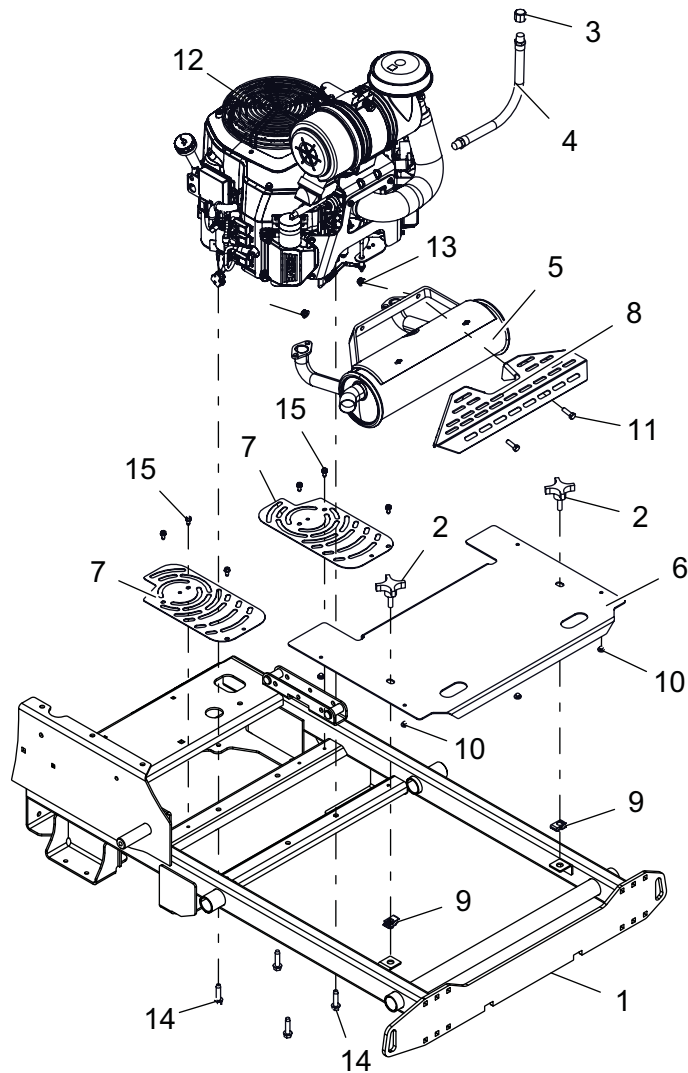


BOM ID	Number	Qty	Description
1	04364753	1	WLDMT, FRAME PROSTANCE
2	03820400	2	KNOB, 3/8 X 1.25 - 4 PRONG
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04271700	1	DRAIN, M20 OIL
5	04416353	1	SHIELD, FRONT PRO-STANCE-RED
6	04420400	1	EXHAUST, KAWASAKI PROSTANCE
7	04499753	2	GUARD, FAN
8	04676751	1	SHIELD, MUFFLER-BLACK
9	06916000	1	J-CLAMP
10	06917900	1	CLAMP, CUSHIONED STEEL REV
11	07053300	2	NUT, RTNR .375-16X.37

BOM ID	Number	Qty	Description
12	07503100	4	BUMPER GROMMET .125 X .25 REV
13	05947700	2	BLT-HEX .25-20X1.00 GR5 YWZC
14	05901522	4	BLT-HEX .38-16X1.25 GR5 YWZC NYTORQ
15	05973300	4	@BLT-HEX M8-1.25X20 YWZC
16	08200722	1	ENGINE, KAWASAKI FX730
17	06308600	4	WSHR-LK .31X.078 REG YWZC
18	06500012	2	NUT-LK-NYL-FLG .25-20 YWZC
19	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ
20	06400927	4	WSHR, 3/8" SPRING DISC
21	06437300	2	WSHR-FL-STL.281X.62X.065 YWZC

# ENGINE AND FRAME

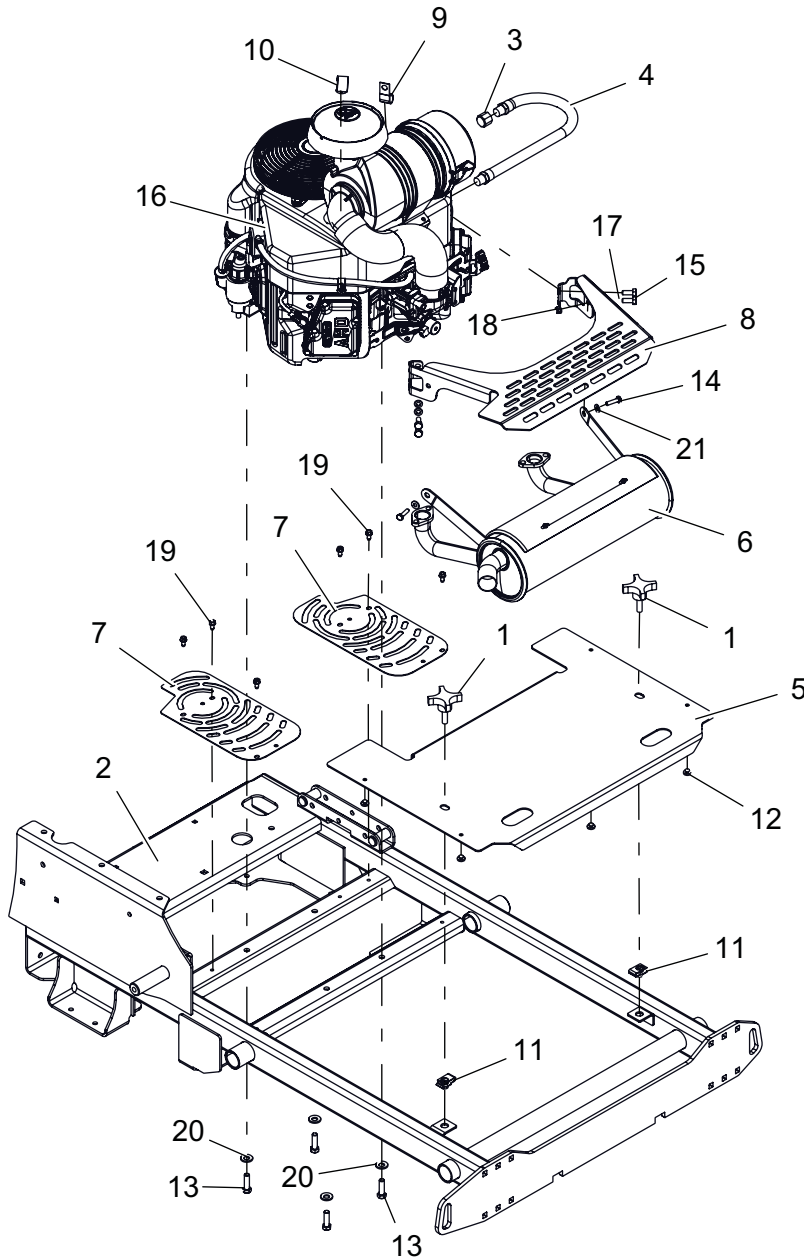
## Model 994124



BOM ID	Number	Qty	Description
1	04364753	1	WLDMT, FRAME PROSTANCE
2	03820400	2	NOB, 3/8 X 1.25 - 4 PRONG
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04058500	1	HOSE, HYD .38-11-OK M6N0-M6N0
5	04375100	1	MFLR, KOHLER
6	04416353	1	SHIELD, FRONT PRO-STANCE-RED
7	04499753	2	GUARD, FAN
8	04807651	1	GUARD, HEAT SHIELD (BLACK)
9	07053300	2	NUT, RTNR .375-16X.37
10	07503100	4	BUMPER GROMMET .125 X .25 REV
11	05946900	2	BLT-HEX .31-18X1.00 GR5 YWZC
12	08201009	1	ENGINE, KOHLER EFI ECV740
13	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
14	07417400	4	SCR-TAP .38-16X1.50 HWH TR YZ
15	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ

# ENGINE AND FRAME

Model 994126, 127, 128, 129

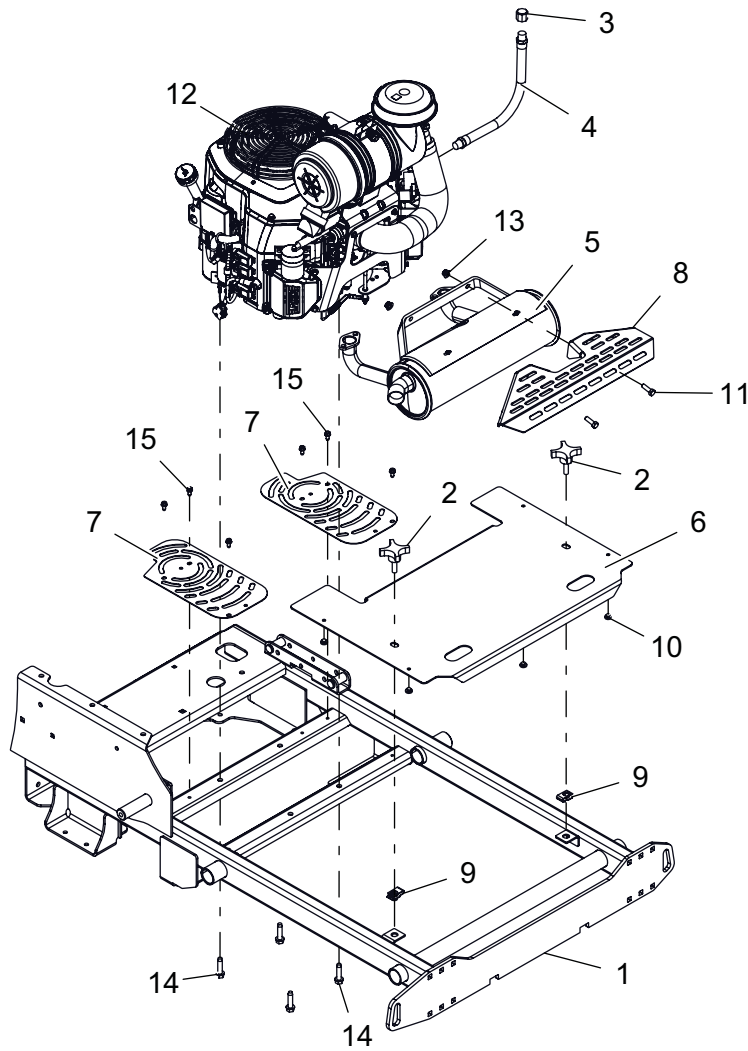


BOM ID	Number	Qty	Description
1	03820400	2	KNOB, 3/8 X 1.25 - 4 PRONG
2	04364753	1	WLDMT, FRAME PROSTANCE
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04271700	1	DRAIN, M20 OIL
5	04416353	1	SHIELD, FRONT PRO-STANCE-RED
6	04420400	1	EXHAUST, KAWASAKI PROSTANCE
7	04499753	2	GUARD, FAN
8	04676751	1	SHIELD, MUFFLER-BLACK
9	06916000	1	J-CLAMP
10	06917900	1	CLAMP, CUSHIONED STEEL REV
11	07053300	2	NUT, RTNR .375-16X.37

BOM ID	Number	Qty	Description
12	07503100	4	BUMPER GROMMET .125 X .25 REV
13	05901522	4	BLT-HEX .38-16X1.25 GR5 YWZC NYTORQ
14	05947700	2	BLT-HEX .25-20X1.00 GR5 YWZC
15	05973300	4	@BLT-HEX M8-1.25X20 YWZC
16	08200721	1	ENGINE, KAWASAKI FX691
17	06308600	4	WSHR-LK .31X.078 REG YWZC
18	06500012	1	NUT-LK-NYL-FLG .25-20 YWZC
19	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ
20	06400927	4	WSHR, 3/8" SPRING DISC
21	06437300	2	WSHR-FL-STL.281X.62X.065 YWZC

# ENGINE AND FRAME

Model 994130

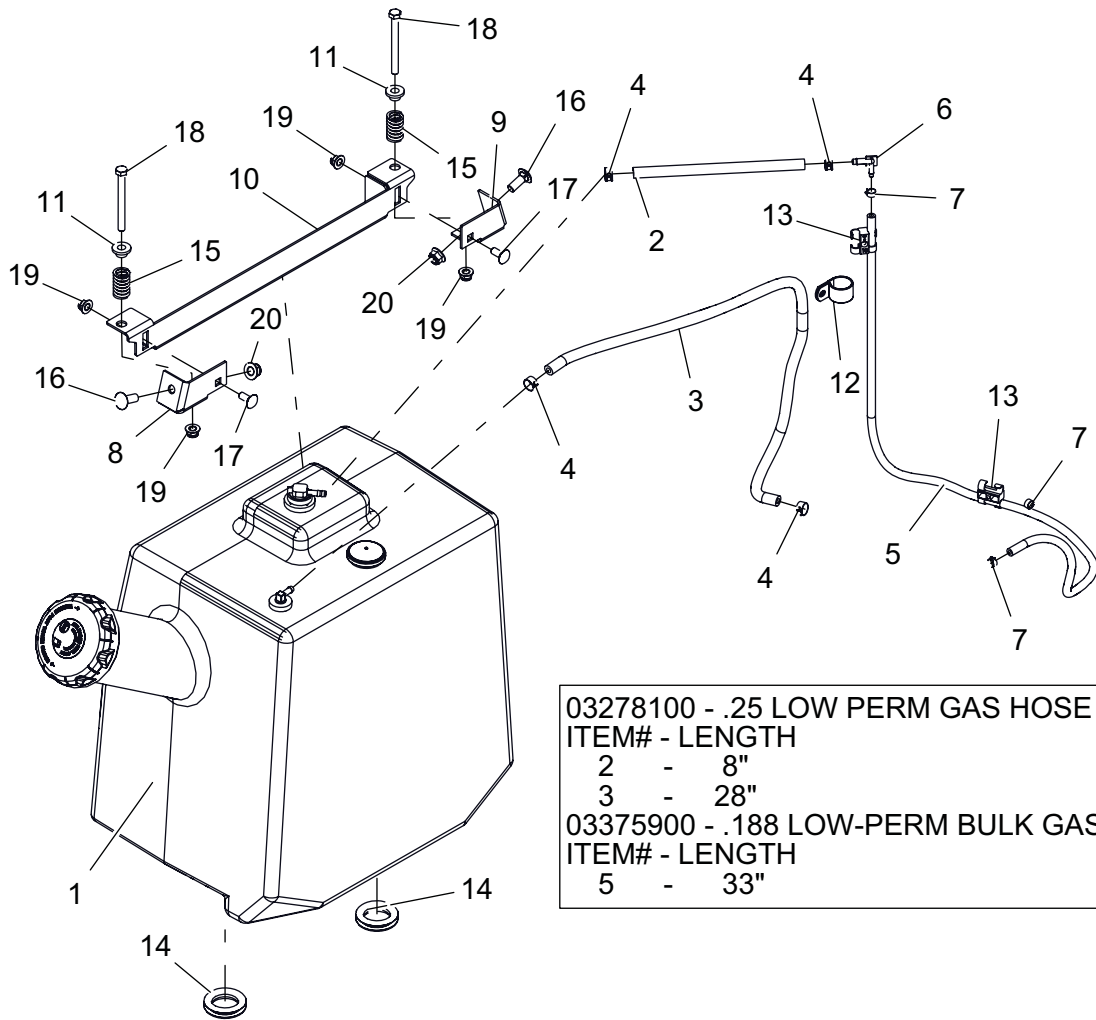


BOM ID	Number	Qty	Description
1	04364753	1	WLDMT, FRAME PROSTANCE
2	03820400	2	KNOB, 3/8 X 1.25 - 4 PRONG
3	03873200	1	PIPE, CAP 3/8 NPT FEMALE
4	04058500	1	HOSE, HYD .38-11-OK M6N0-M6N0
5	04375100	1	MFLR, KOHLER
6	04416353	1	SHIELD, FRONT PRO-STANCE-RED
7	04499753	2	GUARD, FAN
8	04807651	1	GUARD, HEAT SHIELD (BLACK)
9	07053300	2	NUT, RTNR .375-16X.37
10	07503100	4	BUMPER GROMMET .125 X .25 REV
11	05946900	2	BLT-HEX .31-18X1.00 GR5 YWZC
12	08200716	1	ENGINE, KOHLER EFI ECV730
13	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
14	07417400	4	SCR-TAP .38-16X1.50 HWH TR YZ
15	07400034	6	SCR-TAP .25-20X.50 HWH TR YWZ



# FUEL SYSTEM

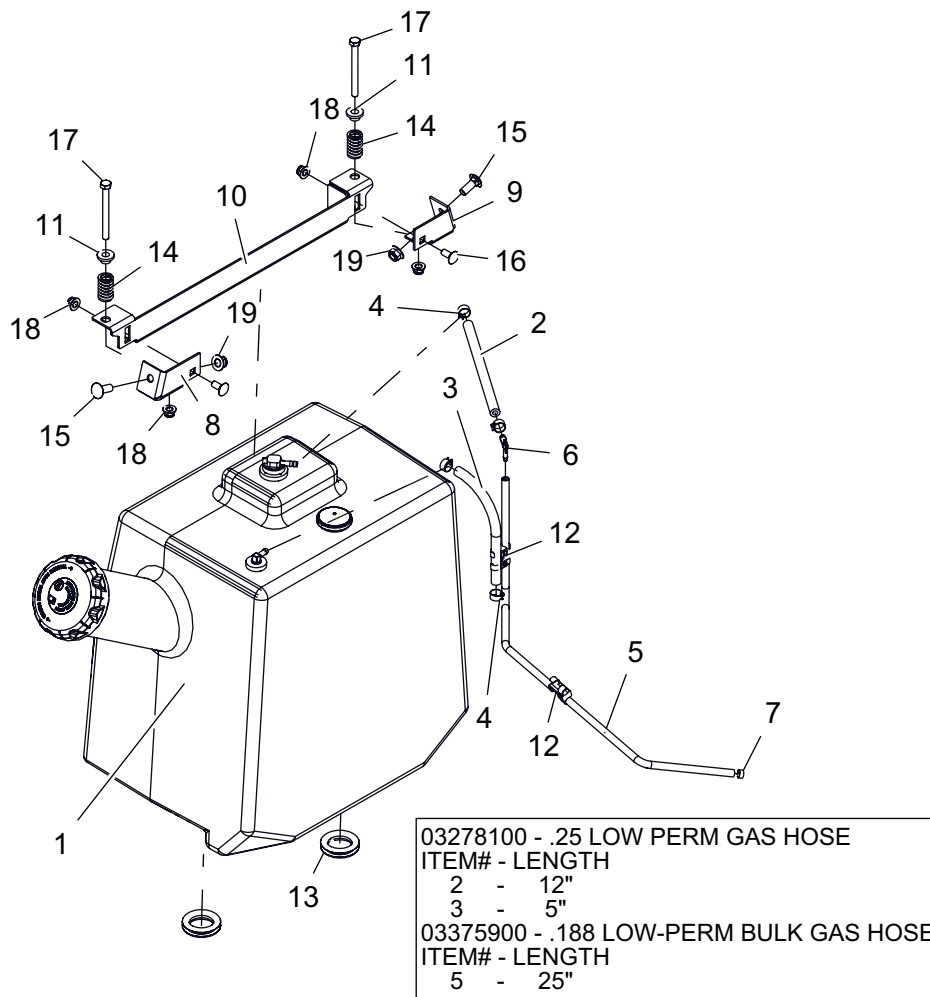
## Model 994121



BOM ID	Number	Qty	Description
1	04358300	1	ASSY, EPA PROSTANCE FUEL TANK
2	03278100	1	.25 LOW PERM GAS HOSE
3	03278100	1	.25 LOW PERM GAS HOSE
4	03278800	4	CLAMP, FUEL LINE
5	03375900	1	HOSE, .188 LOW-PERM BULK GAS
6	04097000	1	FITTING-3/16X1/4 90DEGREE VAC
7	04097700	3	CLAMP - HOSE, SPRING .188
8	04503551	1	WLDMT, TANK HOLDDOWN-RH
9	04503651	1	WLDMT, TANK HOLDDOWN-LH
10	04745551	1	HOLDDOWN, FUEL TANK
11	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
12	06917900	1	CLAMP, CUSHIONED STEEL REV
13	07001712	2	CLIP, T, .38-.50
14	07536800	2	GROMMET, 1.25"
15	08335700	2	SPRG, COMPRESSION
16	06223600	2	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
17	06215700	2	BLT-RDHDSQNK .31-18X.75 G5 YWZC
18	05971700	2	BLT-HEX .31-18X3.25 GR5 YWZC
19	06545400	4	NUT-LK-NYL-FLG .31-18 YWZC
20	06545500	2	NUT-LK-NYL-FLG .38-16 YWZC

# FUEL SYSTEM

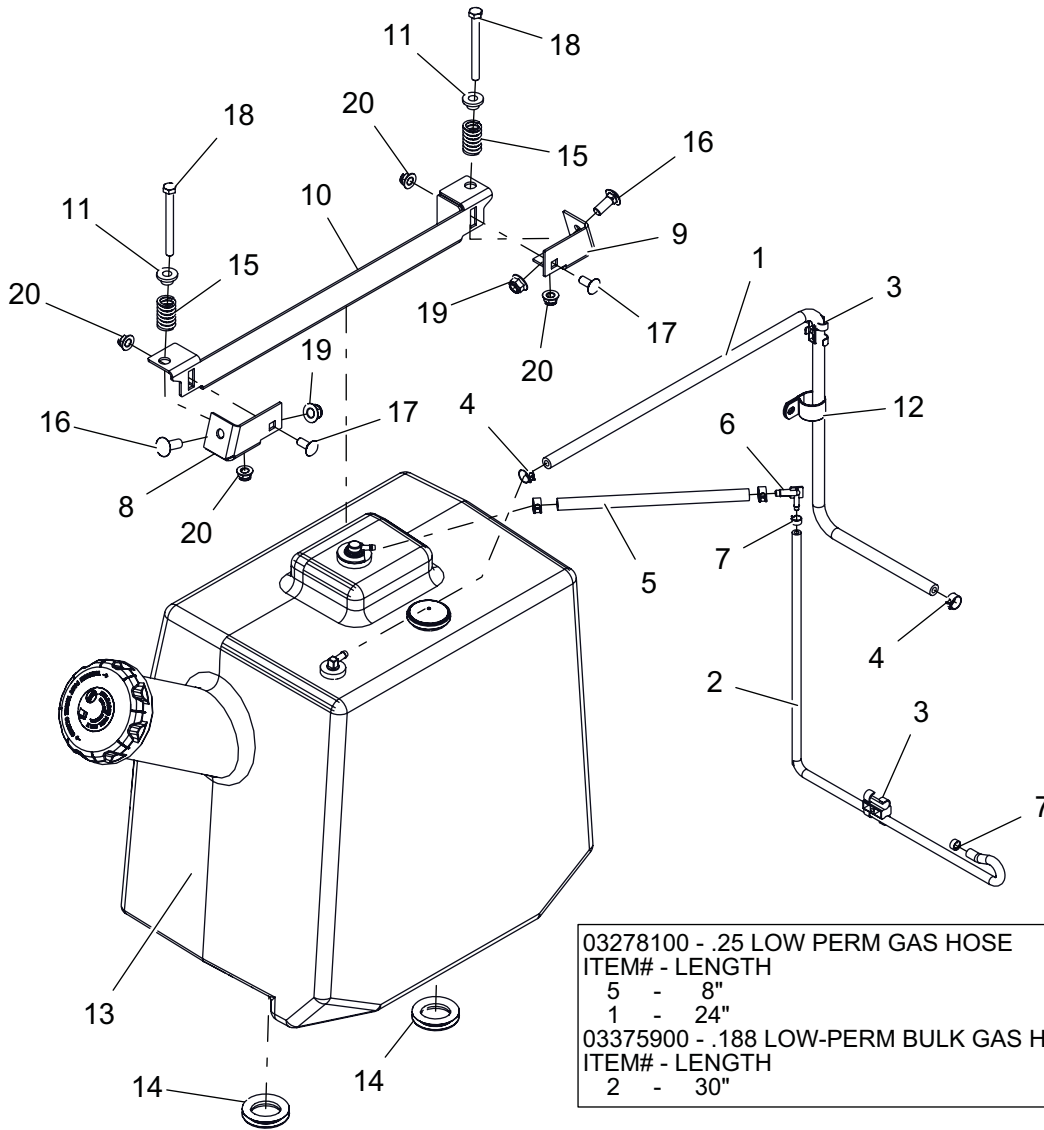
Model 994123, 126, 128



BOM ID	Number	Qty	Description
1	04358300	1	ASSY, EPA PROSTANCE FUEL TANK
2	03278100	1	.25 LOW PERM GAS HOSE
3	03278100	1	.25 LOW PERM GAS HOSE
4	03278800	4	CLAMP, FUEL LINE
5	03375900	1	HOSE, .188 LOW-PERM BULK GAS
6	04097000	1	FITTING-3/16X1/4 90DEGREE VAC
7	04097700	1	CLAMP - HOSE, SPRING .188
8	04503551	1	WLDMT, TANK HOLDDOWN-RH
9	04503651	1	WLDMT, TANK HOLDDOWN-LH
10	04745551	1	HOLDDOWN, FUEL TANK
11	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
12	07001712	2	CLIP, T, .38-.50
13	07536800	2	GROMMET, 1.25"
14	08335700	2	SPRG, COMPRESSION
15	06223600	2	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
16	06215700	2	BLT-RDHDSQNK .31-18X.75 G5 YWZC
17	05971700	2	BLT-HEX .31-18X3.25 GR5 YWZC
18	06545400	4	NUT-LK-NYL-FLG .31-18 YWZC
19	06545500	2	NUT-LK-NYL-FLG .38-16 YWZC

# FUEL SYSTEM

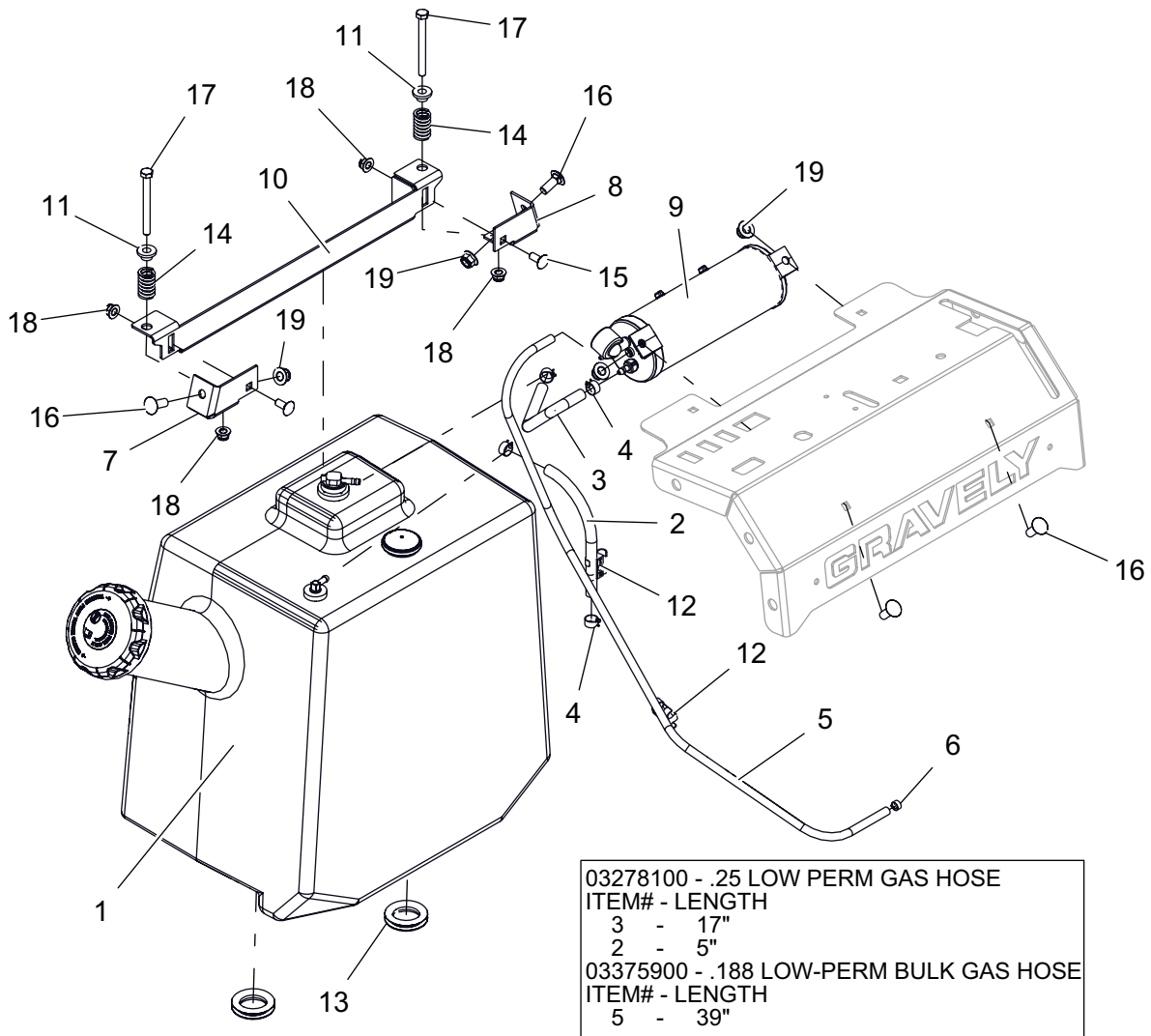
Model 994124, 130



BOM ID	Number	Qty	Description
1	03278100	1	.25 LOW PERM GAS HOSE
2	03375900	1	HOSE, .188 LOW-PERM BULK GAS
3	07001712	2	CLIP, T, .38-.50
4	03278800	4	CLAMP, FUEL LINE
5	03278100	1	.25 LOW PERM GAS HOSE
6	04097000	1	FITTING-3/16X1/4 90DEGREE VAC
7	04097700	2	CLAMP - HOSE, SPRING .188
8	04503551	1	WLDMT, TANK HOLDDOWN-RH
9	04503651	1	WLDMT, TANK HOLDDOWN-LH
10	04745551	1	HOLDDOWN, FUEL TANK
11	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
12	06917900	1	CLAMP, CUSHIONED STEEL REV
13	04358300	1	ASSY, EPA PROSTANCE FUEL TANK
14	07536800	2	GROMMET, 1.25"
15	08335700	2	SPRG, COMPRESSION
16	06223600	2	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
17	06215700	2	BLT-RDHDSQNK .31-18X.75 G5 YWZC
18	05971700	2	BLT-HEX .31-18X3.25 GR5 YWZC
19	06545500	2	NUT-LK-NYL-FLG .38-16 YWZC
20	06545400	4	NUT-LK-NYL-FLG .31-18 YWZC

# FUEL SYSTEM

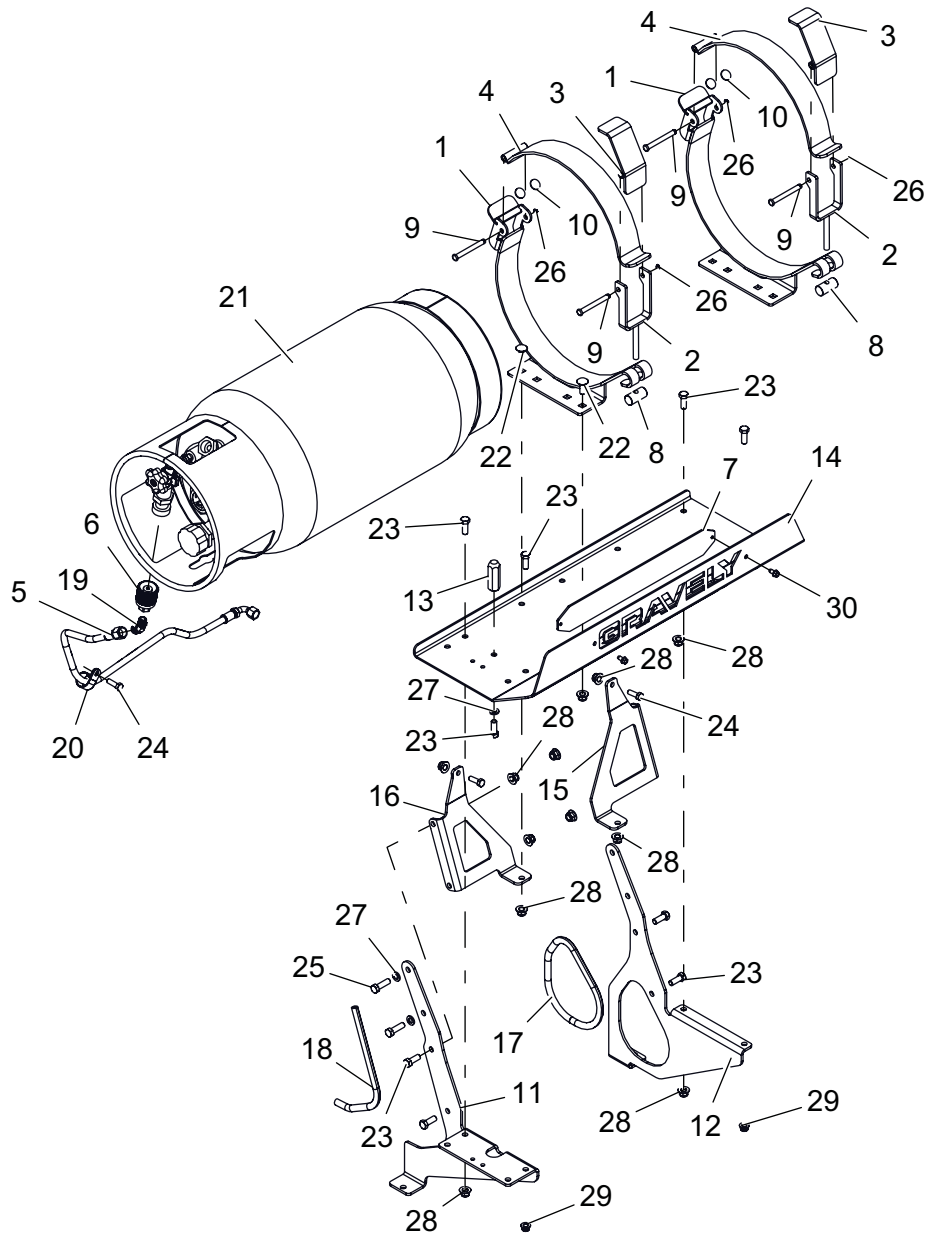
Model 994125, 127, 129



BOM ID	Number	Qty	Description
1	04358300	1	ASSY, EPA PROSTANCE FUEL TANK
2	03278100	1	.25 LOW PERM GAS HOSE
3	03278100	1	.25 LOW PERM GAS HOSE
4	03278800	4	CLAMP, FUEL LINE
5	03375900	1	HOSE, .188 LOW-PERM BULK GAS
6	04097700	1	CLAMP - HOSE, SPRING .188
7	04503551	1	WLDMT, TANK HOLDDOWN-RH
8	04503651	1	WLDMT, TANK HOLDDOWN-LH
9	04545900	1	CANISTER, CARBON 9.3 GAL
10	04745551	1	HOLDDOWN, FUEL TANK
11	05500435	2	BSHG, FLG .385 X .500 X .875 X .406
12	07001712	2	CLIP, T, .38-50
13	07536800	2	GROMMET, 1.25"
14	08335700	2	SPRG, COMPRESSION
15	06215700	2	BLT-RDHDSQNK .31-18X.75 G5 YWZC
16	06223600	4	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
17	05971700	2	BLT-HEX .31-18X3.25 GR5 YWZC
18	06545400	4	NUT-LK-NYL-FLG .31-18 YWZC
19	06545500	4	NUT-LK-NYL-FLG .38-16 YWZC

# LP SYSTEM

## Model 994122

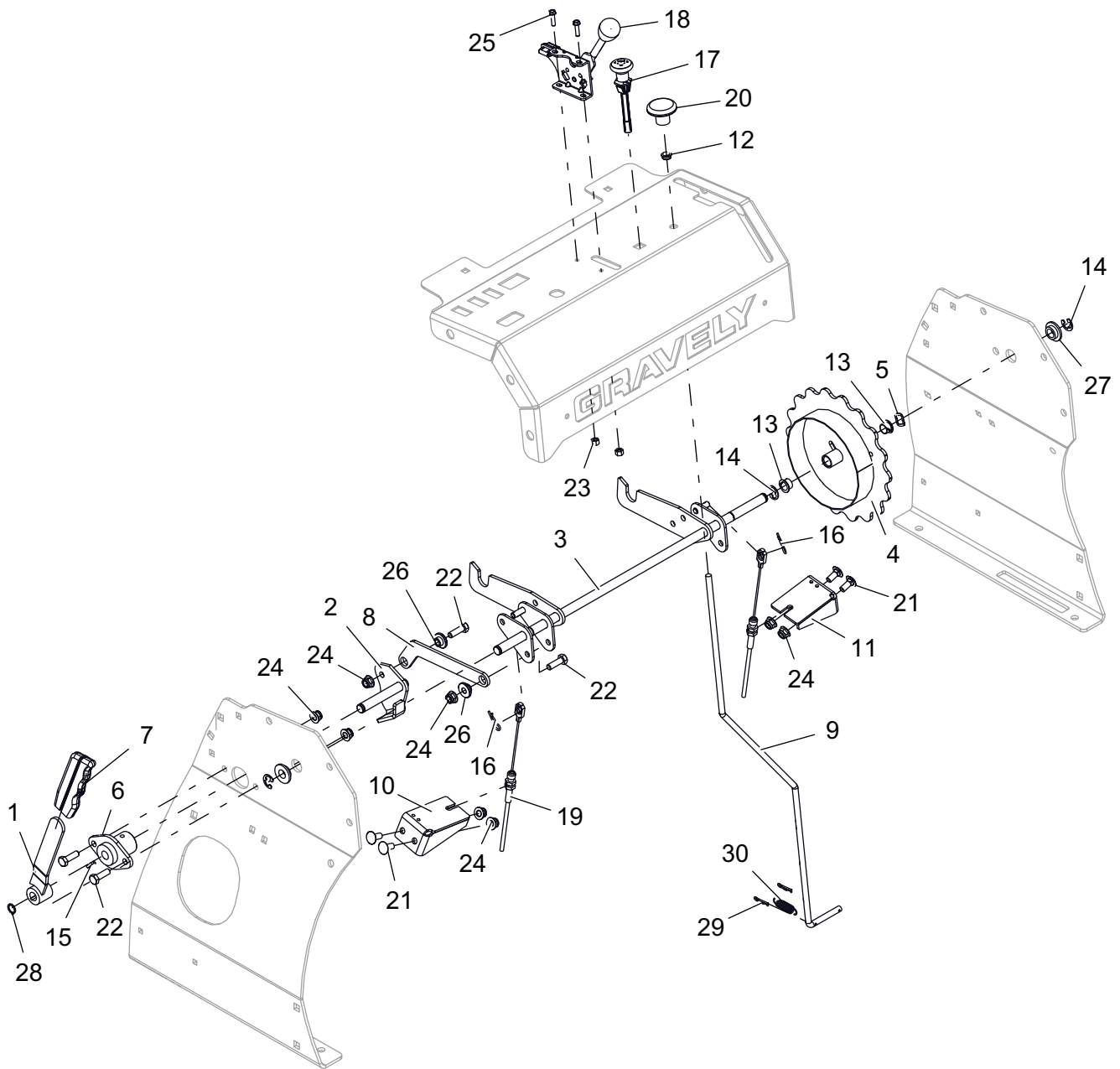


BOM ID	Number	Qty	Description
1	00978751	2	WLDMT, CLAMP LP TANK
2	00978800	2	WLDMT, TANK CLAMP TOGGLE
3	00978900	2	WLDMT, TANK TOGGLE HANDLE
4	04546951	2	WLDMT, UPPER LP TANK CLAMP
5	04575800	1	HOSE, LPG SS25UL 6-4-6-30.00
6	04215300	1	FTG, LPG TANK COUPLER -LH THRD
7	04416951	1	PLATE, BACK NAME-BLACK
8	04525500	2	PIVOT, LP CLAMP HANDLE
9	04546800	4	PIN, LP CLAMP
10	04556100	4	MAGNET, .75X.060, LP CLAMP
11	04693151	1	EAR, MOUNT RH-BLACK
12	04693551	1	EAR, MOUNT LH-BLACK
13	04693800	1	POST, INDICATOR LP TANK
14	04729400	1	SUPPORT, TANK PROPANE
15	04755851	1	BRACE, OPERATOR LH
16	04755951	1	BRACE, OPERATOR RH

BOM ID	Number	Qty	Description
17	04757100	1	TRIM, RUBBER EDGE 17.75"
18	04768400	1	TRIM, RUBBER EDGE 11.75"
19	04772800	1	FTG, 45° 1/4-NPTF 9/16-18 45 FLG
20	06917900	1	CLAMP, CUSHIONED STEEL REV
21	79214100	1	TANK, LP, 33.5 LB VAPOR L&G
22	06223600	2	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
23	05948700	9	BLT-HEX .38-16X1.00 GR5 YWZC
24	05946900	3	BLT-HEX .31-18X1.00 GR5 YWZC
25	05958000	2	BLT-HEX .38-16X1.25 GR5 YWZC
26	05706300	4	RG-RTNG-EXT .312X.025
27	06308800	3	WSHR-LK .38X.094 REG YWZC
28	06545500	12	NUT-LK-NYL-FLG .38-16 YWZC
29	06545400	2	NUT-LK-NYL-FLG .31-18 YWZC
30	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ

# OPERATOR CONTROLS – CHOKE AND PARKING BRAKE

Model 994121, 123, 125, 126, 127, 128, 129

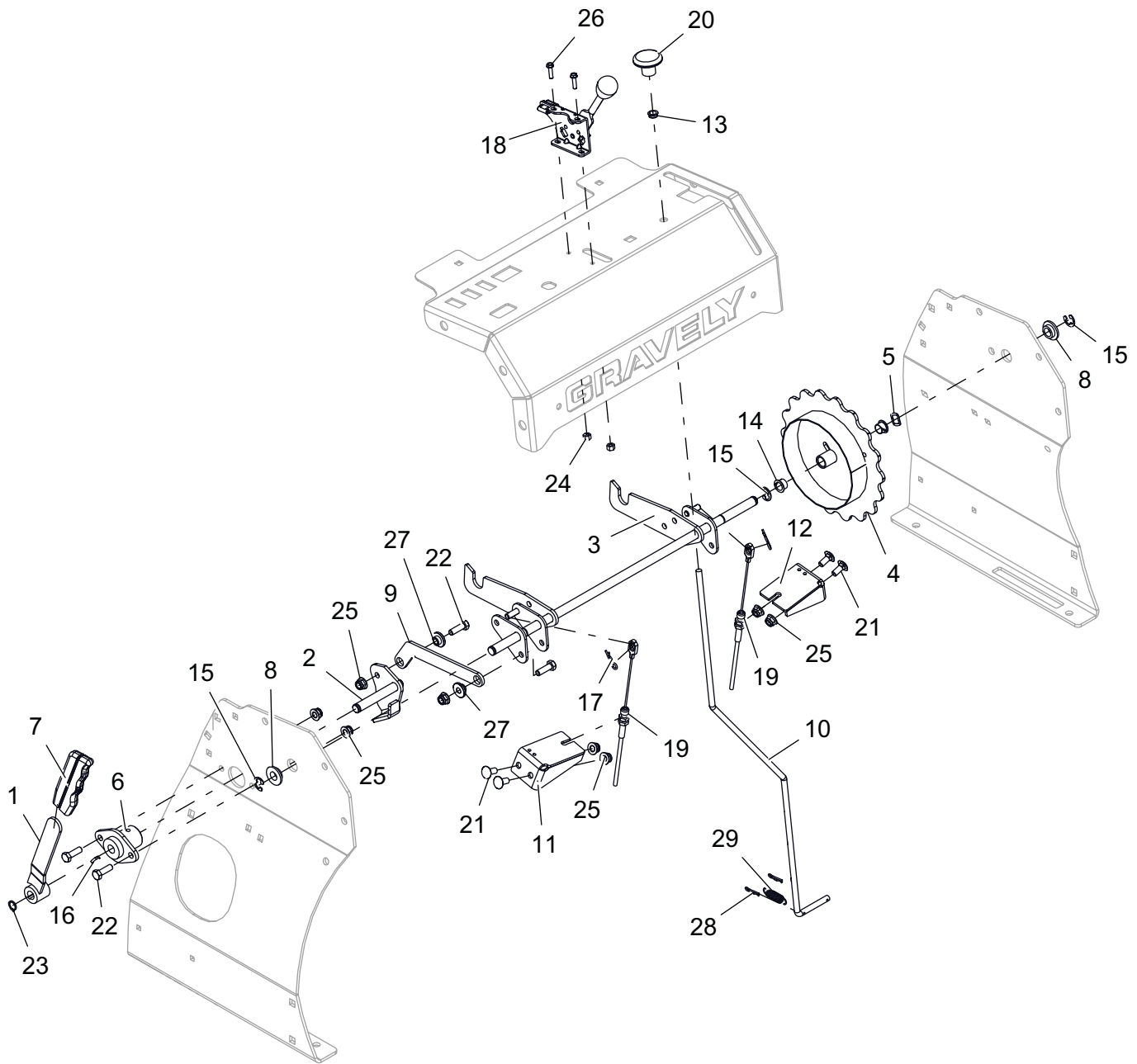


BOM ID	Number	Qty	Description
1	04392900	1	WLDMT, PARKING BRAKE LEVER
2	04412500	1	WLDMT, PARKING BRAKE ACTUATING
3	04412800	1	WLDMT, BRAKE INTERLOCK
4	59401600	1	WLDMT, HEIGHT OF CUT
5	00325400	1	WAVE WASHER .531X.781X.125 FH
6	01522000	1	BSHG, FLANGE .500 ID
7	03826900	1	GRIP, PARKING BRAKE (YELLOW)
8	04412951	1	LINK, INTERLOCK
9	04521200	1	WIREFORM, TRAILER LOCK
10	04553151	1	BRKT, CABLE MTG.
11	04576451	1	BRKT, LH CABLE MTG
12	05500020	1	BSHG, POLYLINER-.38 SNAPIN
13	05500026	2	BUSHING, POLYLINER - .50 SPLIT
14	05710200	3	RG-RTNG-EXT .500X.042 (E)
15	06608400	1	KEY, WDRF .13x.63 HRD#5 GM124545 P
16	06713500	2	PIN, HAIR INT .08X.18X1.18 YWZC

BOM ID	Number	Qty	Description
17	06900408	1	CABLE, CHOKE (SNAP IN)
18	06900412	1	CABLE, PRO-CONTROL THROTTLE
19	06900522	2	CABLE, PROSTANCE P. BRAKE
20	07539900	1	KNOB, PUSH-PULL .312-18
21	06215700	4	BLT-RDHDSQNK .31-18X.75 G5 YWZC
22	05946900	4	BLT-HEX .31-18X1.00 GR5 YWZC
23	06536000	2	NUT-LK-NYL #10-24 YWZC
24	06545400	8	NUT-LK-NYL-FLG .31-18 YWZC
25	06116900	2	@SCR-MCH 10-24X.75 HWH YWZC
26	05514800	2	BSHG, FLG .32X.500.344X.880
27	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
28	05717100	1	RG-RTNG-EXT .500x.050
29	06714800	2	PIN-HAIR, ENDRIES #25 YWZC
30	08310900	1	SPRG, EXTENSION

# OPERATOR CONTROLS – CHOKE AND PARKING BRAKE

Model 994122, 124, 130

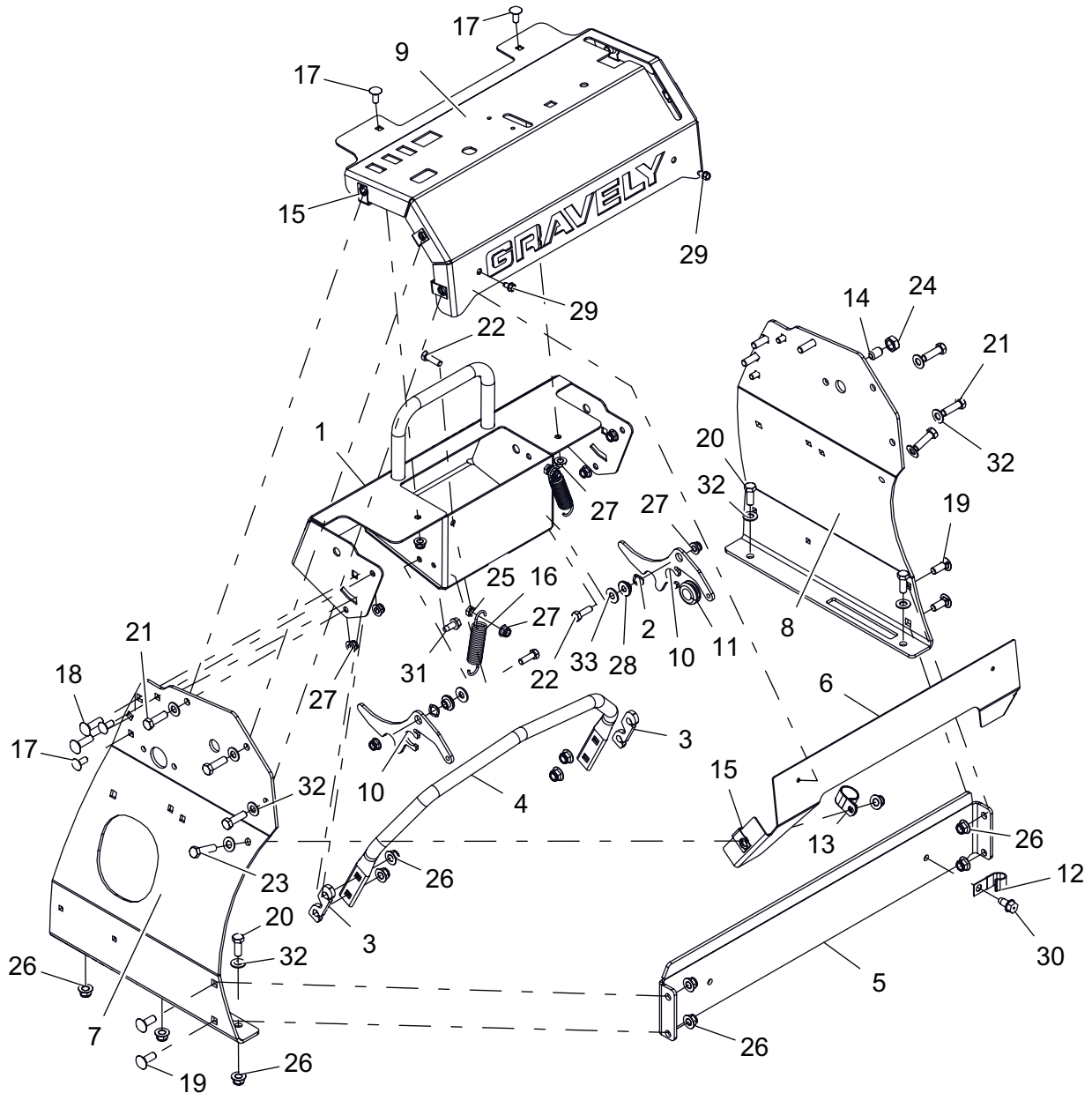


BOM ID	Number	Qty	Description
1	04392900	1	WLDMT, PARKING BRAKE LEVER
2	04412500	1	WLDMT, PARKING BRAKE ACTUATING
3	04412800	1	WLDMT, BRAKE INTERLOCK
4	59401600	1	WLDMT, HEIGHT OF CUT
5	00325400	1	WAVE WASHER .531X.781X.125 FH
6	01522000	1	BSHG, FLANGE .500 ID
7	03826900	1	GRIP, PARKING BRAKE (YELLOW)
8	03989100	2	BSHG, FLANGE .515X.750X.31X1.12
9	04412951	1	LINK, INTERLOCK
10	04521200	1	WIREFORM, TRAILER LOCK
11	04553151	1	BRKT, CABLE MTG.
12	04576451	1	BRKT, LH CABLE MTG
13	05500020	1	BSHG, POLYLINER-.38 SNAPIN
14	05500026	2	BUSHING, POLYLINER -.50 SPLIT
15	05710200	3	RG-RTNG-EXT .500X.042 (E)

BOM ID	Number	Qty	Description
16	06608400	1	KEY, WDRF .13x.63 HRD#5 GM124545 P
17	06713500	2	PIN, HAIR INT .08X.18X1.18 YWZC
18	06900412	1	CABLE, PRO-CONTROL THROTTLE
19	06900522	2	CABLE, PROSTANCE P. BRAKE
20	07539900	1	KNOB, PUSH-PULL .312-18
21	06215700	4	BLT-RDHDSQNK .31-18X.75 G5 YWZC
22	05946900	4	BLT-HEX .31-18X1.00 GR5 YWZC
23	05717100	1	RG-RTNG-EXT .500x.050
24	06536000	2	NUT-LK-NYL #10-24 YWZC
25	06545400	8	NUT-LK-NYL-FLG .31-18 YWZC
26	06116900	2	@SCR-MCH 10-24X.75 HWH YWZC
27	05514800	2	BSHG, FLG .32X.500.344X.880
28	06714800	2	PIN-HAIR, ENDRIES #25 YWZC
29	08310900	1	SPRG, EXTENSION

# OPERATOR CONTROLS – PANEL AND TOWER

Model 994121, 123, 126, 128



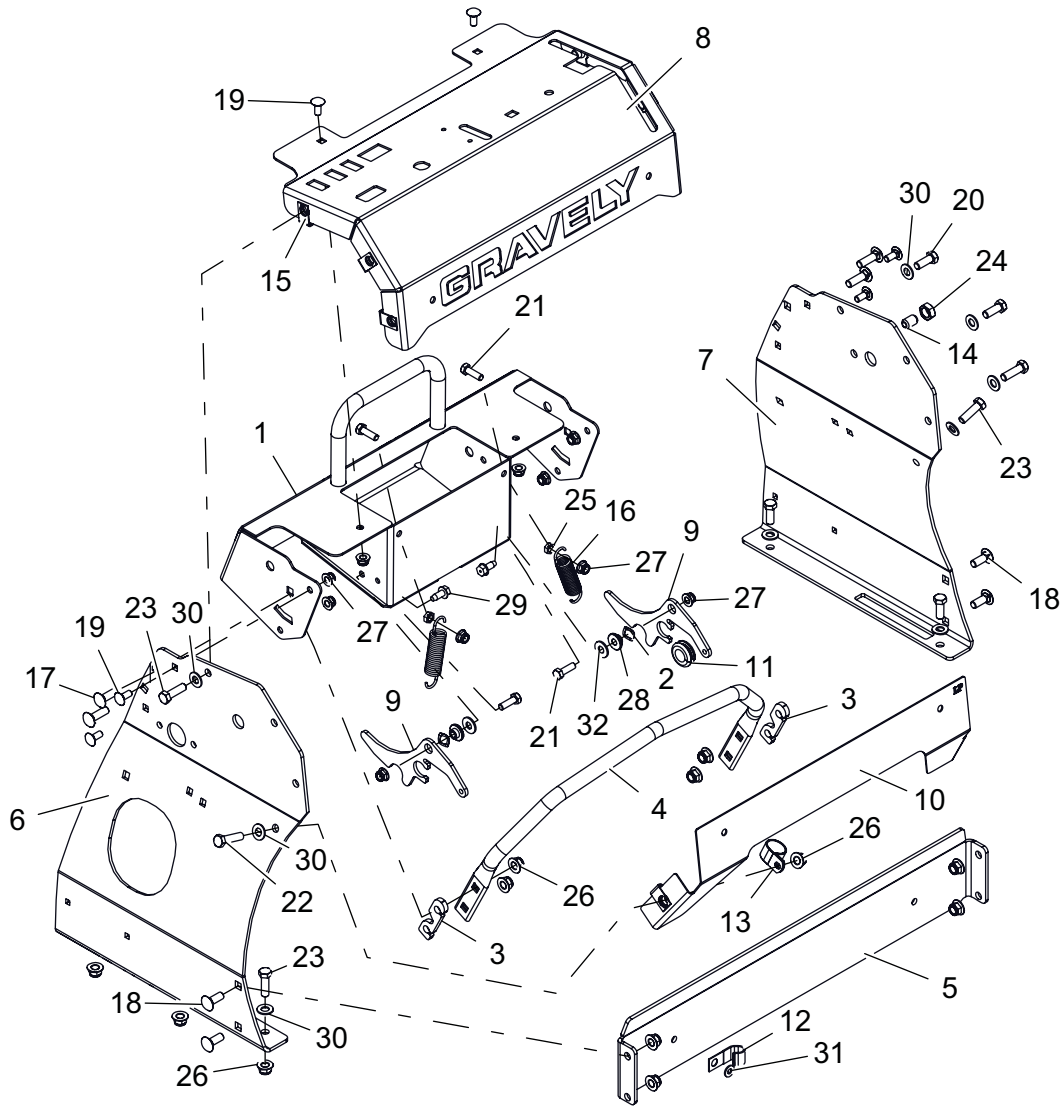
BOM ID	Number	Qty	Description
1	04723853	1	WLDMT, CONTROL PANEL, PRO-STANCE
2	00325400	2	WAVE WASHER .531X.781X.125 FH
3	03976751	2	SHIM, BAR 5 DEG SPEED-BLACK
4	04389753	1	STOP, FORWARD STEERING
5	04449051	1	STIFFENER, TOWER
6	04575251	1	PLATE, FRONT BACKER
7	59401500	1	PANEL, TOWER RH, PRO-STANCE
8	04579153	1	PANEL, PROSTANCE LH TOWER
9	59400700	1	KIT, SERVICE PROSTANCE DASH
10	04786600	2	LATCH, PAD MOUNT
11	04814300	1	GROMMET, SPLIT RUBBER
12	06916000	1	J-CLAMP
13	06917900	1	CLAMP, CUSHIONED STEEL REV
14	07001704	1	BALL SPRING PLUNGER, .500-13
15	07053300	8	NUT, RTNR .375-16X.37
16	08311700	2	SPRG, EXTENSION
17	06215700	6	BLT-RDHDSQNK .31-18X.75 G5 YWZC

BOM ID	Number	Qty	Description
18	06224100	4	BLT-RDHDSQNK .38-16X1.25 G5 YWZC
19	06223600	4	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
20	05948700	5	BLT-HEX .38-16X1.00 GR5 YWZC
21	05958000	7	BLT-HEX .38-16X1.25 GR5 YWZC
22	05946900	4	BLT-HEX .31-18X1.00 GR5 YWZC
23	05957900	1	BLT-HEX .38-16X1.50 GR5 YWZC
24	06529300	1	NUT, JAM .500-13 YWZC
25	06500011	2	@NUT-LK-CTR-JAM .31-18 YWZC
26	06545500	12	NUT-LK-NYL-FLG .38-16 YWZC
27	06545400	10	NUT-LK-NYL-FLG .31-18 YWZC
28	05514800	2	BSHG, FLG .32X.500.344X.880
29	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ
30	07415400	1	SCR-TAP .38-16X.75 HWH TR YWZ
31	07414400	2	SCR-TAP .31-18X.75 HWH TR YWZ
32	06436200	13	WSHR-FL-STL.406X.812X.065 YWZ
33	06435700	2	WSHR-FL-STL.38X.875X.083 YWZC



# OPERATOR CONTROLS – PANEL AND TOWER

Model 994122

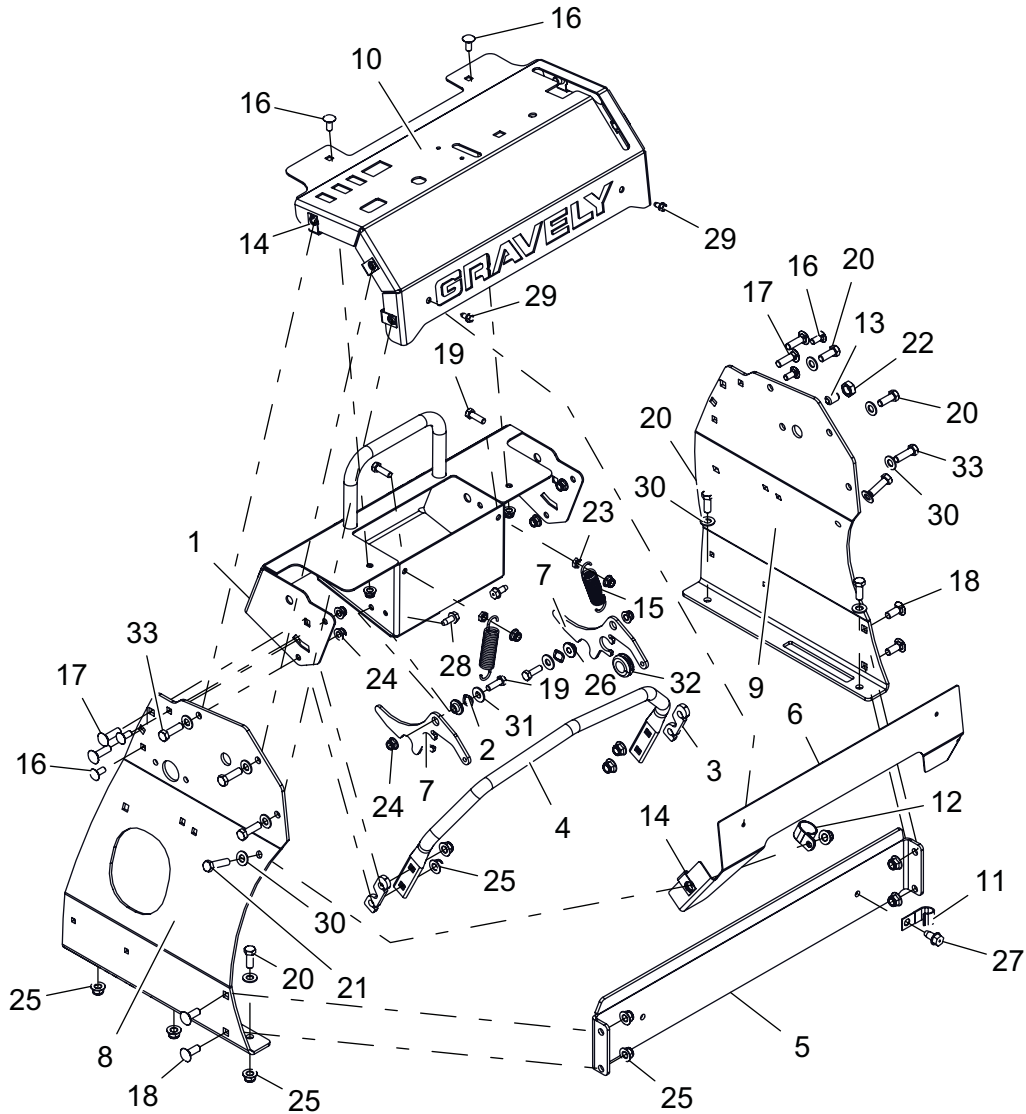


BOM ID	Number	Qty	Description
1	04723853	1	WLDMT, CONTROL PANEL, PRO-STANCE
2	00325400	2	WAVE WASHER .531X.781X.125 FH
3	03976751	2	SHIM, BAR 5 DEG SPEED-BLACK
4	04389753	1	STOP, FORWARD STEERING
5	04449051	1	STIFFENER, TOWER
6	04579053	1	PANEL, TOWER RH, PRO-STANCE
7	04579153	1	PANEL, PROSTANCE LH TOWER
8	59401700	1	KIT, DASH WITH DECAL EFI
9	04786600	2	LATCH, PAD MOUNT
10	04812151	1	PLATE, FRONT BACKER-BLACK
11	04814300	1	GROMMET, SPLIT RUBBER
12	06916000	1	J-CLAMP
13	06917900	1	CLAMP, CUSHIONED STEEL REV
14	07001704	1	BALL SPRING PLUNGER, .500-13
15	07053300	8	NUT, RTNR .375-16X.37
16	08311700	2	SPRG, EXTENSION
17	06224100	4	BLT-RDHDSQNK .38-16X1.25 G5 YWZC

BOM ID	Number	Qty	Description
18	06223600	4	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
19	06215700	6	BLT-RDHDSQNK .31-18X.75 G5 YWZC
20	05948700	6	BLT-HEX .38-16X1.00 GR5 YWZC
21	05946900	4	BLT-HEX .31-18X1.00 GR5 YWZC
22	05957900	1	BLT-HEX .38-16X1.50 GR5 YWZC
23	05958000	4	BLT-HEX .38-16X1.25 GR5 YWZC
24	06529300	1	NUT, JAM .500-13 YWZC
25	06500011	2	@NUT-LK-CTR-JAM .31-18 YWZC
26	06545500	12	NUT-LK-NYL-FLG .38-16 YWZC
27	06545400	10	NUT-LK-NYL-FLG .31-18 YWZC
28	05514800	2	BSHG, FLG .32X.500.344X.880
29	07414400	2	SCR-TAP .31-18X.75 HWH TR YWZ
30	06436200	11	WSHR-FL-STL.406X.812X.065 YWZ
31	06437300	1	WSHR-FL-STL.281X.62X.065 YWZC
32	06435700	2	WSHR-FL-STL.38X.875X.083 YWZC

# OPERATOR CONTROLS – PANEL AND TOWER

Model 994124, 130

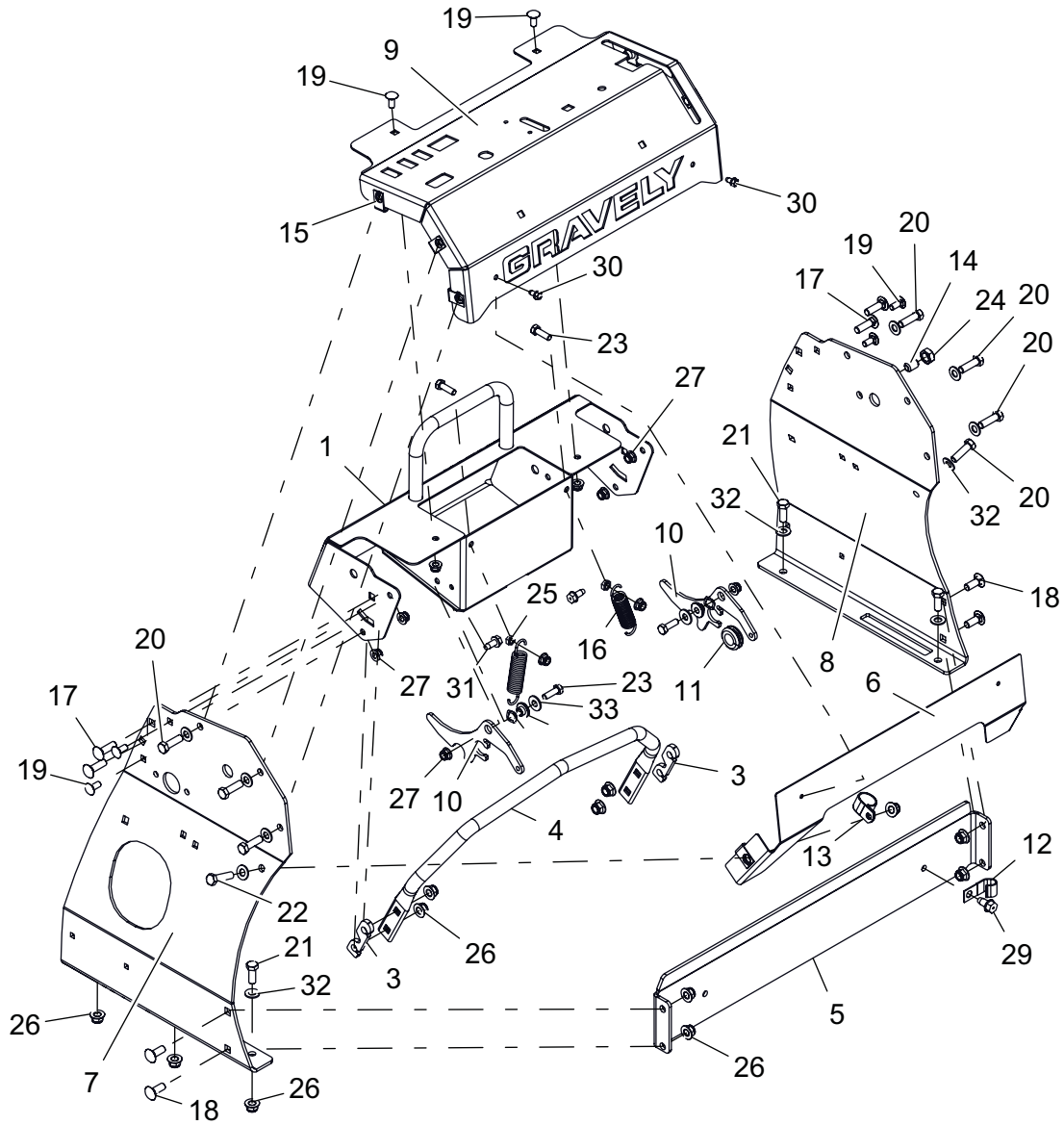


BOM ID	Number	Qty	Description
1	04723853	1	WLDMT, CONTROL PANEL, PRO-STANCE
2	00325400	2	WAVE WASHER .531X.781X.125 FH
3	03976751	2	SHIM, BAR 5 DEG SPEED-BLACK
4	04389753	1	STOP, FORWARD STEERING
5	04449051	1	STIFFENER, TOWER
6	04575251	1	PLATE, FRONT BACKER
7	04786600	2	LATCH, PAD MOUNT
8	59401500	1	PANEL, TOWER RH, PRO-STANCE
9	04579153	1	PANEL, PROSTANCE LH TOWER
10	59401700	1	KIT, DASH WITH DECAL EFI
11	06916000	1	J-CLAMP
12	06917900	1	CLAMP, CUSHIONED STEEL REV
13	07001704	1	BALL SPRING PLUNGER, .500-13
14	07053300	8	NUT, RTNR .375-16X.37
15	08311700	2	SPRG, EXTENSION
16	06215700	6	BLT-RDHDSONK .31-18X.75 G5 YWZC
17	06224100	4	BLT-RDHDSONK .38-16X1.25 G5 YWZC

BOM ID	Number	Qty	Description
18	06223600	4	BLT-RDHDSONK .38-16X1.00 G5 YWZC
19	05946900	4	BLT-HEX .31-18X1.00 GR5 YWZC
20	05948700	7	BLT-HEX .38-16X1.00 GR5 YWZC
21	05957900	1	BLT-HEX .38-16X1.50 GR5 YWZC
22	06529300	1	NUT, JAM .500-13 YWZC
23	06500011	2	@NUT-LK-CTR-JAM .31-18 YWZC
24	06545400	10	NUT-LK-NYL-FLG .31-18 YWZC
25	06545500	12	NUT-LK-NYL-FLG .38-16 YWZC
26	05514800	2	BSHG, FLG .32X.500.344X.880
27	07415400	1	SCR-TAP .38-16X.75 HWH TR YWZ
28	07414400	2	SCR-TAP .31-18X.75 HWH TR YWZ
29	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ
30	06436200	13	WSHR-FL-STL.406X.812X.065 YWZ
31	06435700	2	WSHR-FL-STL.38X.875X.083 YWZC
32	04814300	1	GROMMET, SPLIT RUBBER
33	05958000	5	BLT-HEX .38-16X1.25 GR5 YWZC

# OPERATOR CONTROLS – PANEL AND TOWER

Model 994125, 127, 129



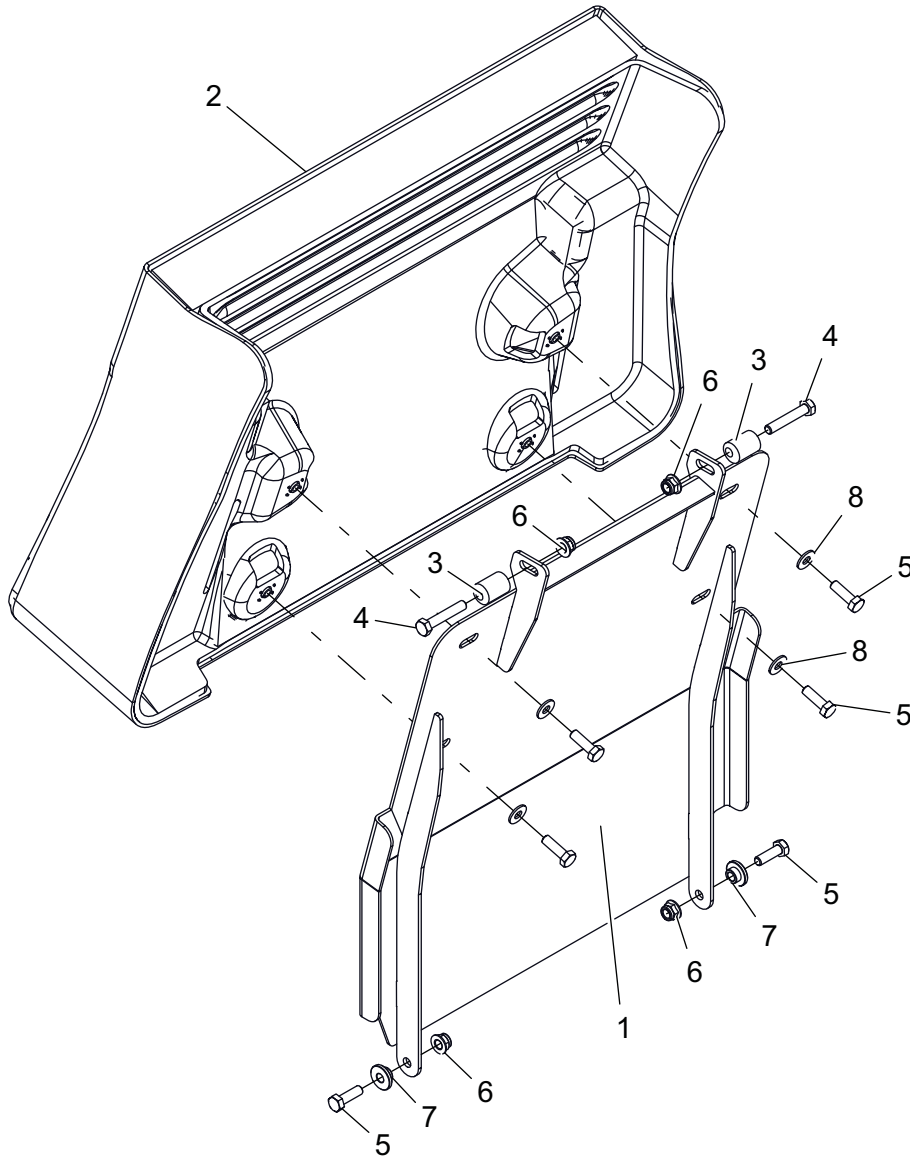
BOM ID	Number	Qty	Description
1	04723853	1	WLDMT, CONTROL PANEL, PRO-STANCE
2	00325400	2	WAVE WASHER .531X.781X.125 FH
3	03976751	2	SHIM, BAR 5 DEG SPEED-BLACK
4	04389753	1	STOP, FORWARD STEERING
5	04449051	1	STIFFENER, TOWER
6	04575251	1	PLATE, FRONT BACKER
7	59401500	1	PANEL, TOWER RH, PRO-STANCE
8	04579153	1	PANEL, PROSTANCE LH TOWER
9	59401800	1	PANEL, CONTROL - PRO-STANCE CARB
10	04786600	2	LATCH, PAD MOUNT
11	04814300	1	GROMMET, SPLIT RUBBER
12	06916000	1	J-CLAMP
13	06917900	1	CLAMP, CUSHIONED STEEL REV
14	07001704	1	BALL SPRING PLUNGER, .500-13
15	07053300	8	NUT, RTNR .375-16X.37
16	08311700	2	SPRG, EXTENSION
17	06224100	4	BLT-RDHDSQNK .38-16X1.25 G5 YWZC

BOM ID	Number	Qty	Description
18	06223600	4	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
19	06215700	6	BLT-RDHDSQNK .31-18X.75 G5 YWZC
20	05958000	7	BLT-HEX .38-16X1.25 GR5 YWZC
21	05948700	5	BLT-HEX .38-16X1.00 GR5 YWZC
22	05957900	1	BLT-HEX .38-16X1.50 GR5 YWZC
23	05946900	4	BLT-HEX .31-18X1.00 GR5 YWZC
24	06529300	1	NUT, JAM .500-13 YWZC
25	06500011	2	@NUT-LK-CTR-JAM .31-18 YWZC
26	06545500	12	NUT-LK-NYL-FLG .38-16 YWZC
27	06545400	10	NUT-LK-NYL-FLG .31-18 YWZC
28	05514800	2	BSHG, FLG .32X.500.344X.880
29	07415400	1	SCR-TAP .38-16X.75 HWH TR YWZ
30	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ
31	07414400	2	SCR-TAP .31-18X.75 HWH TR YWZ
32	06436200	13	WSHR-FL-STL.406X.812X.065 YWZ
33	06435700	2	WSHR-FL-STL.38X.875X.083 YWZC



# OPERATOR PAD

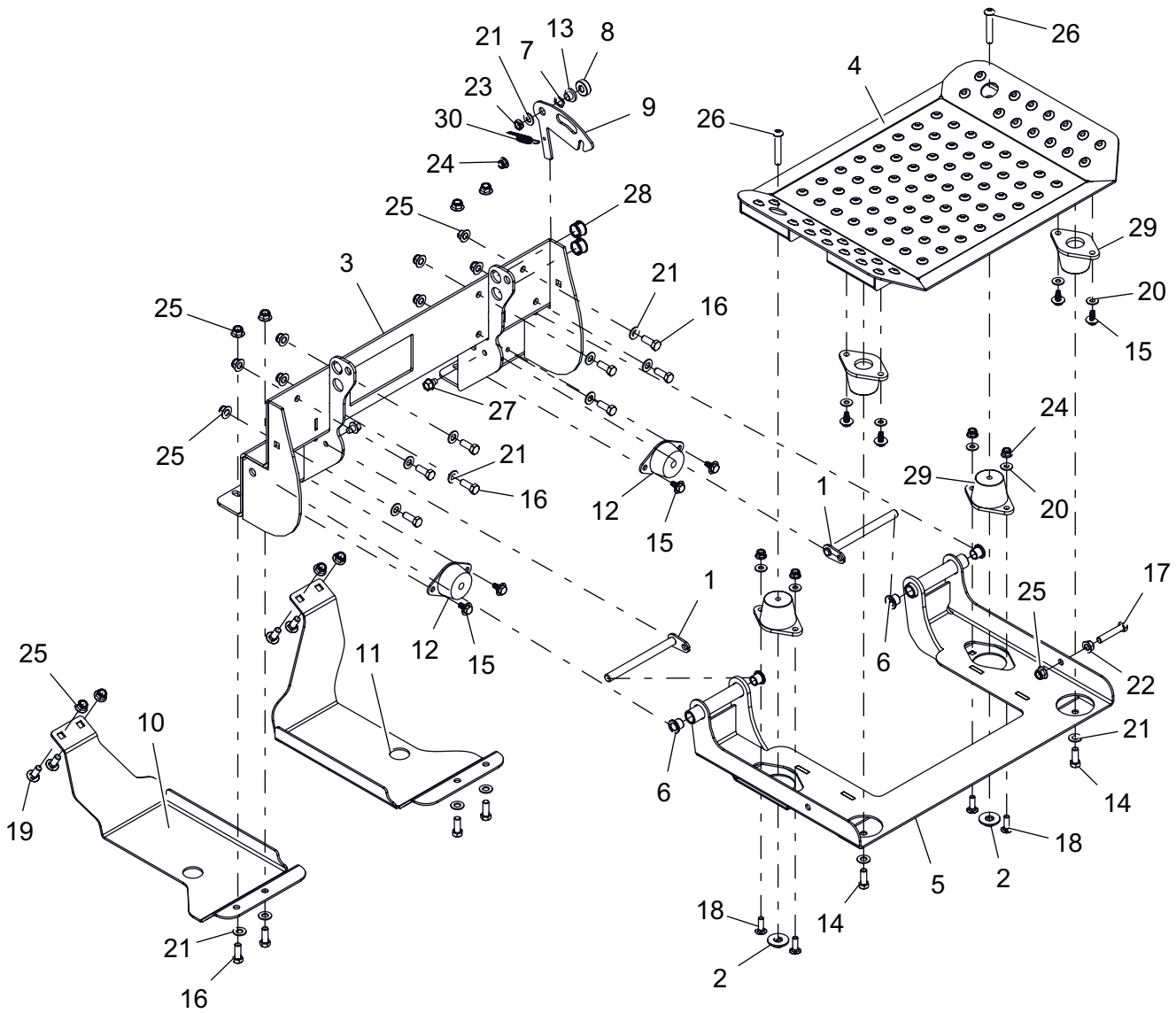
Model All



BOM ID	Number	Qty	Description
1	04573853	1	WLDMT, PAD MOUNT
2	04389200	1	PAD, PROSTANCE
3	09235700	2	ECCENTRIC
4	05957400	2	BLT-HEX .31-18X1.75 GR5 YWZC
5	05946900	6	BLT-HEX .31-18X1.00 GR5 YWZC
6	06545400	4	NUT-LK-NYL-FLG .31-18 YWZC
7	05514800	2	BSHG, FLG .32X.500.344X.880
8	06435800	4	WSHR-FL-STL.312X.734X.065 YWZ

# OPERATOR PLATFORM

## Model All

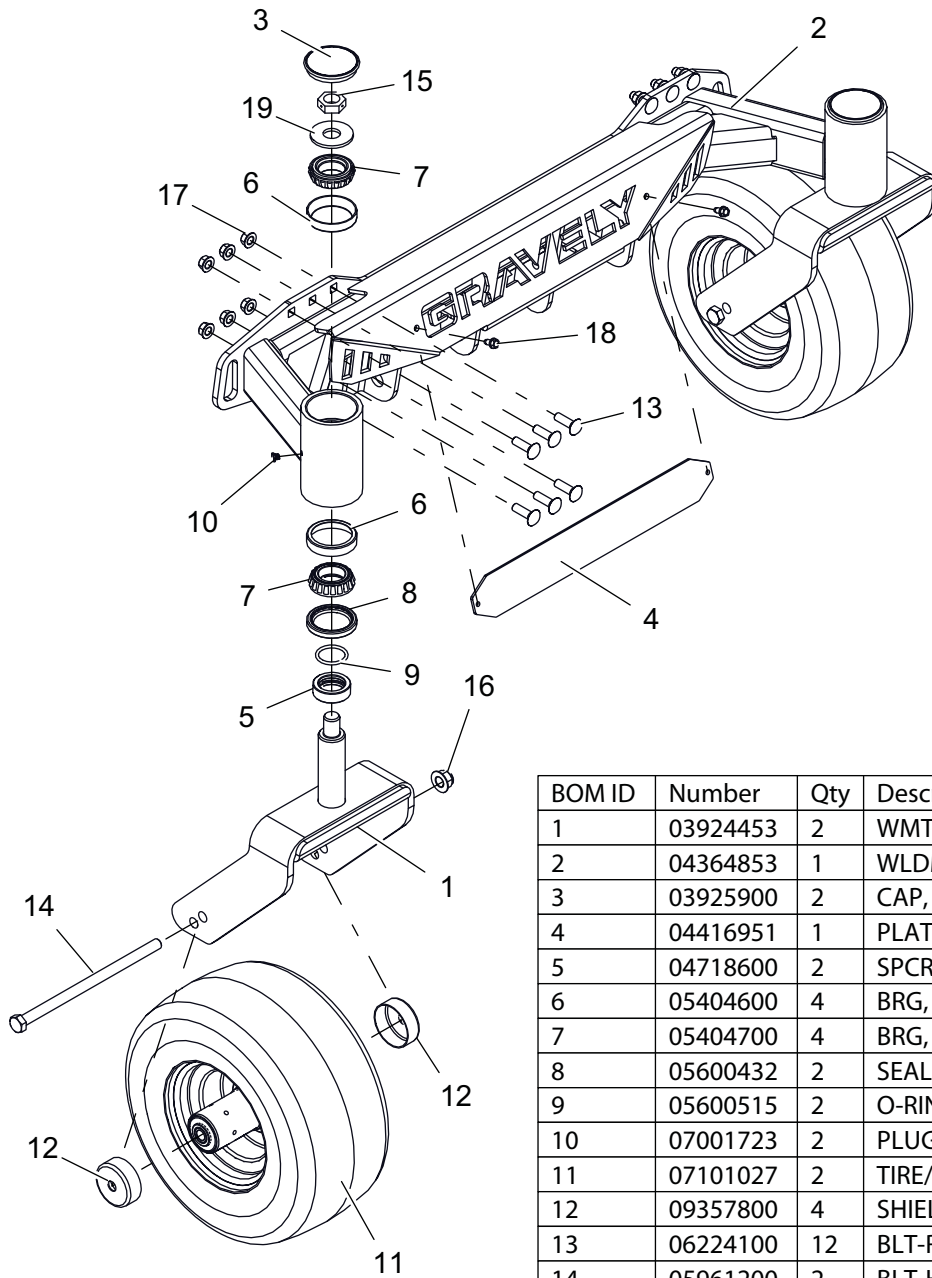


BOM ID	Number	Qty	Description
1	00203893	2	WLDMT, PIN & LOCK
2	04443000	2	WLDMT, SEAT RETAINER
3	04539553	1	WLDMT, PLATFORM SUPPORT-RED
4	04793653	1	WLDMT, PLATFORM TOP-RED
5	04793753	1	WLDMT, PLATFORM CARRIER-RED
6	00200116	4	BRG, FLG .500 X .620 X .500 BRNZ
7	00325400	1	WAVE WASHER .531X.781X.125 FH
8	04448100	1	SPCR, .375 X 1.00 X .342
9	04529853	1	LATCH, PLATFORM SIDE
10	04774851	1	PLATE, LH SKID
11	04774951	1	PLATE, RH SKID
12	05034800	2	MOUNT, ENGINE. VIBRATION ISO
13	05500435	1	BSHG, FLG .385 X .500 X .875 X .406
14	05900013	2	BLT-HEX .38-16X1.00 GR5 YWZC EP30
15	05901329	8	BOLT, 5/16-18X.625 SLF TAP FLG
16	05948700	12	BLT-HEX .38-16X1.00 GR5 YWZC

BOM ID	Number	Qty	Description
17	05963300	1	BLT-HEX .38-16X2.00 GR5 YWZC
18	06216100	4	BLT-RDHDSQSHNK .31-18X1.00 G5 Y
19	06223600	4	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
20	06435800	8	WSHR-FL-STL.312X.734X.065 YWZ
21	06436200	15	WSHR-FL-STL.406X.812X.065 YWZ
22	06534900	1	@NUT-SPNLK-FLG .375-16 YWZC
23	06537200	1	@NUT-LK-CTR-JAM .375-16 YWZC
24	06545400	5	NUT-LK-NYL-FLG .31-18 YWZC
25	06545500	17	NUT-LK-NYL-FLG .38-16 YWZC
26	07001725	2	SCR-BTHD-SOCKET .38-16X2.25 FTH YWZC
27	07412900	2	SCR-TAP .38-16X.50 HWH TR YWZ
28	07500126	2	BUSH, PANEL SNAP .687X.875X.56
29	07500213	4	MOUNT, ISOLATOR
30	08300527	1	SPRG, EXTENSION

# TIRES AND FRONT AXLE

Model 994121, 122, 126, 127, 128, 129, 130



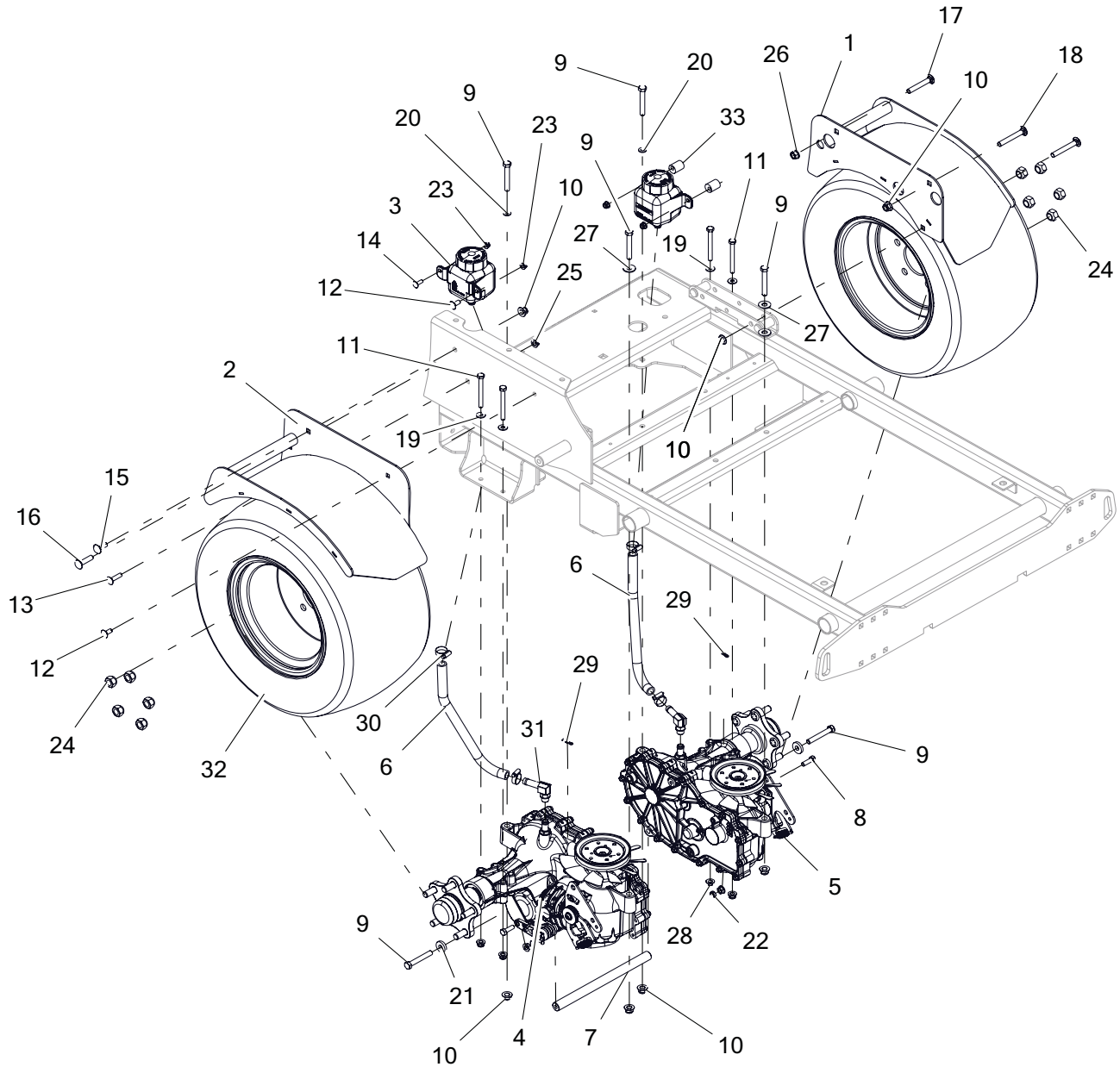
BOM ID	Number	Qty	Description
1	03924453	2	WMT, CASTER FORK - RED
2	04364853	1	WLDMT, FRONT AXLE
3	03925900	2	CAP, DUST
4	04416951	1	PLATE, BACK NAME-BLACK
5	04718600	2	SPCR, FRONT CASTER FORK
6	05404600	4	BRG, CUP 2.328 X .465
7	05404700	4	BRG, CONE 1.250 X .660
8	05600432	2	SEAL, OIL 1.75 X 2.332 X .312
9	05600515	2	O-RING, .139 W X 1.234 ID
10	07001723	2	PLUG, .250-28 X .185 HEX HEAD
11	07101027	2	TIRE/WHEEL, 13 X 6.50-6 SEMI PNEU
12	09357800	4	SHIELD, WHEEL BEARING
13	06224100	12	BLT-RDHDSQNK .38-16X1.25 G5 YWZC
14	05961200	2	BLT-HEX .50-13X9.00 GR5 YWZC
15	06536900	2	@NUT-LK-CTR-JAM .75-16 YWZC
16	06500010	2	NUT-LK-NYL-FLG .50-13 YWZC
17	06542000	12	NUT, LK-TOP-FLG .38-16 YWZC
18	07400034	2	SCR-TAP .25-20X.50 HWH TR YWZ
19	06439800	2	WSHR-FL-STL.812X2.00X.148YWZC





# TIRES AND TRANSAXLES

## Model All



BOM ID	Number	Qty	Description
1	04455853	1	WLDMT, LH FENDER-RED
2	04455953	1	WLDMT, RH FENDER-RED
3	02970200	2	TANK, EXPANSION ZT2800
4	04350800	1	TRANSAXLE, 3400, PRO-STANCE, RH
5	04350900	1	TRANSAXLE, 3400, PRO-STANCE, LH
6	04439200	2	HOSE, HYD OVERFLOW
7	04448300	1	SHAFT, CROSS BRACE
8	05946900	2	BLT-HEX .31-18X1.00 GR5 YWZC
9	05958400	6	BLT-HEX .38-16X2.50 GR5 YWZC
10	06545500	7	NUT-LK-NYL-FLG .38-16 YWZC
11	05962500	4	BLT-HEX .31-18X3.00 GR5 YWZC
12	06215700	2	BLT-RDHDSQNK .31-18X.75 G5 YWZC
13	06219200	1	BLT-RDHDSQNK .31-18X1.25 G5 Y
14	06219900	1	BLT-RDHDSQNK .25-20X.75 G5 YWZC
15	06223600	1	BLT-RDHDSQNK .38-16X1.00 G5 YWZC
16	06224200	1	BLT-RDHDSQNK .38-16X1.50 G5 Y
17	06224400	1	BLT-RDHDSQNK .38-16X2.50 G5 Y

BOM ID	Number	Qty	Description
18	06225400	2	BLT-RDHDSQNK .38-16X2.75 G5 Y
19	06435800	4	WSHR-FL-STL.312X.734X.065 YWZ
20	06437300	2	WSHR-FL-STL.281X.62X.065 YWZC
21	06444000	2	WSHR-FL-STL .406X1.00X.188 YWZC
22	06500011	2	@NUT-LK-CTR-JAM .31-18 YWZC
23	06500012	4	NUT-LK-NYL-FLG .25-20 YWZC
24	06517600	10	NUT, LUG .500-13
25	06530400	3	@NUT-SPNLK-FLG .312-18 YWZC
26	06542000	1	NUT, LK-TOP-FLG .38-16 YWZC
27	06435900	2	WSHR-FL-STL.438X1.00X.083 YWZC
28	06545400	4	NUT-LK-NYL-FLG .31-18 YWZC
29	06714800	2	PIN-HAIR, ENDRIES #25 YWZC
30	06923500	4	CLAMP, .88 DIA HOSE
31	07001528	2	FITTING, HYD (90 DEG)
32	07100831	2	ASSM TIREWHEEL, 20X10.50X.8
33	09235700	2	ECCENTRIC

# TRANSMISSION – LEFT AND RIGHT

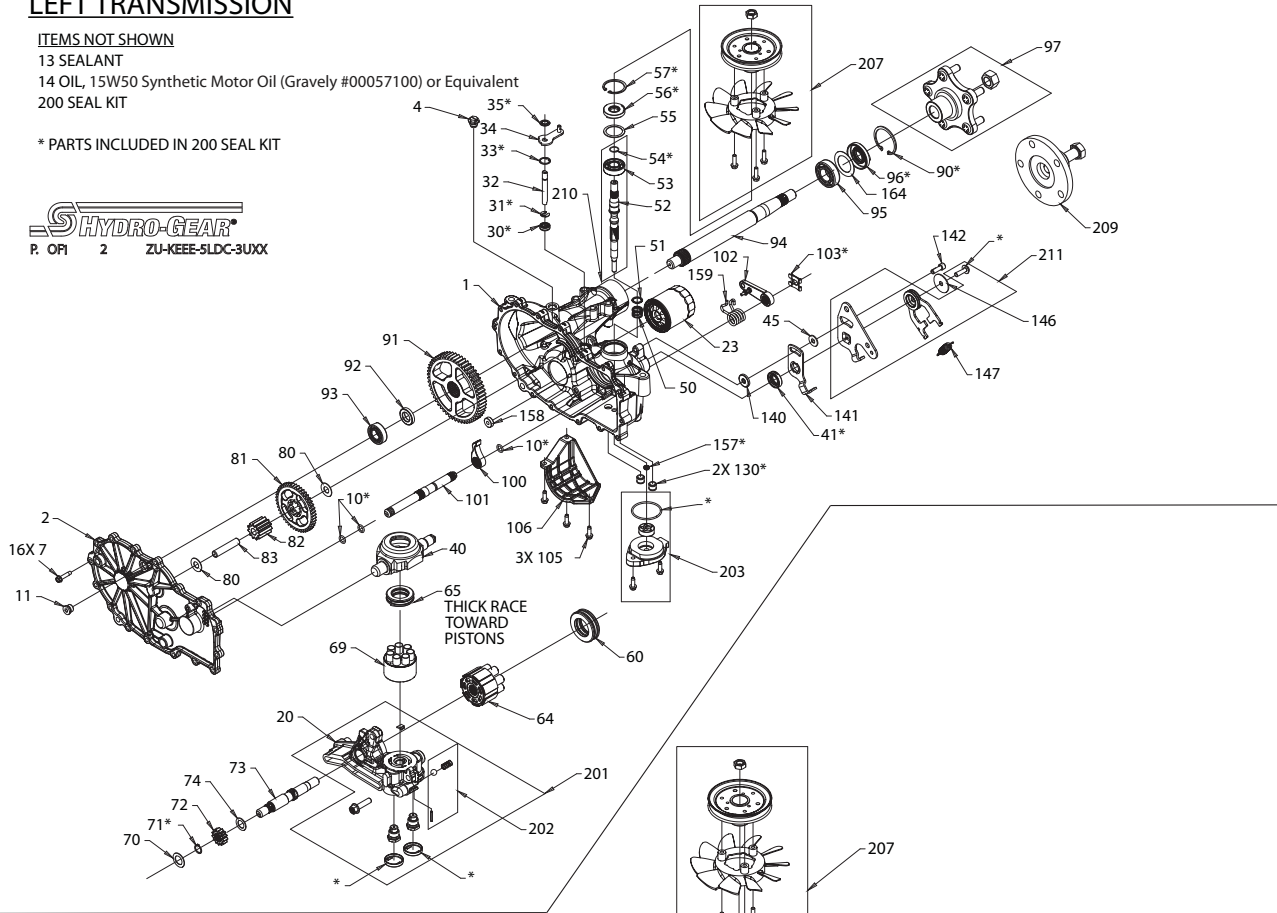
## Model All

### LEFT TRANSMISSION

**ITEMS NOT SHOWN**

- 13 SEALANT
- 14 OIL, 15W50 Synthetic Motor Oil (Gravely #00057100) or Equivalent
- 200 SEAL KIT

\* PARTS INCLUDED IN 200 SEAL KIT

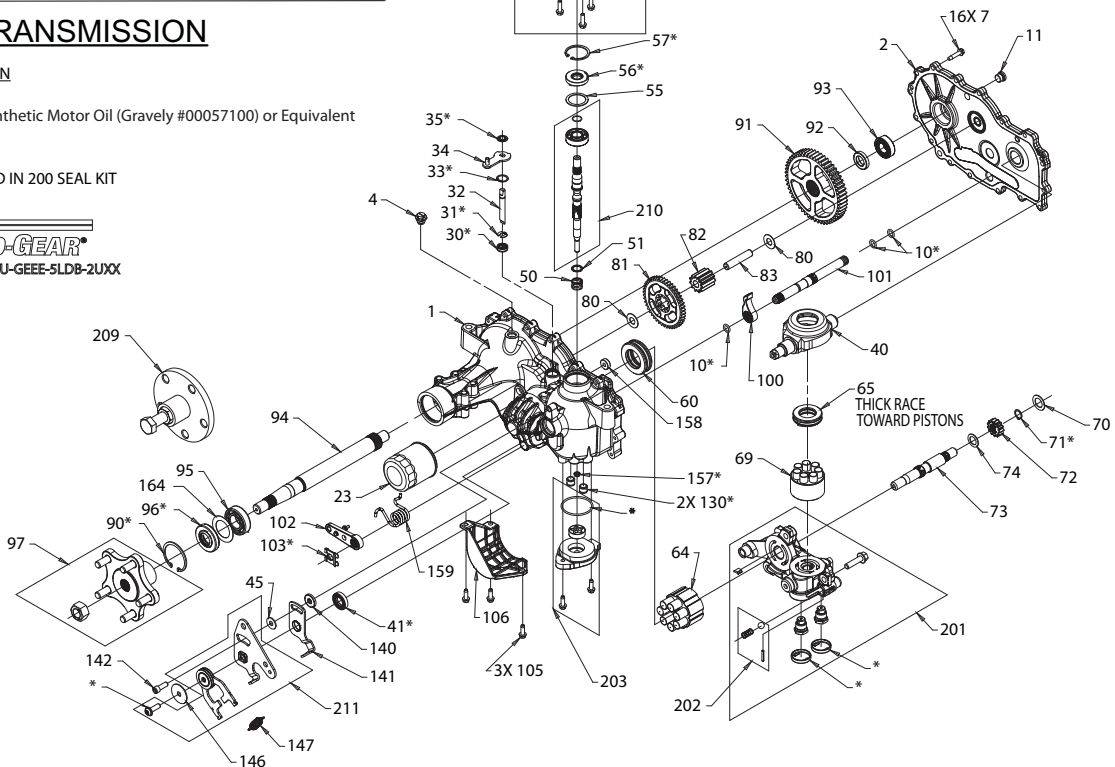


### RIGHT TRANSMISSION

**ITEMS NOT SHOWN**

- 13 SEALANT
- 14 OIL, 15W50 Synthetic Motor Oil (Gravely #00057100) or Equivalent
- 200 SEAL KIT

\* PARTS INCLUDED IN 200 SEAL KIT



# TRANSMISSION – LEFT AND RIGHT

## Model All

### LEFT TRANSMISSION

BOM ID	Ariens No.	Hydro-Gear No.	Qty	Description
1		72026	1	KIT, HOUSING, MAIN, LH, CHRGR, CNTL
2		71992	1	KIT, HOUSING, SIDE, LH
4		9005200-5600	1	PLUG, 9/16-18 (PLASTIC)
7		53246	16	HFHCS 1/4-20 X 1.25
10		51804	3	O-RING-111 .103 X .424
11		9005110-5600	1	PLUG 9/16-18 (METAL)
13	21543771	50928	1	SEALANT
14			70.3oz	OIL, 15W50 SYNTHETIC MOTOR OIL (GRAVELY #00057100) OR EQUIVALENT
23	21545100	52114	1	FILTER, OIL
30	21543845	51626	1	SEAL, LIP .375 X .75 X .25
31	08622500	51628	1	RING, RET .375 EXTERNAL
32		52136	1	ROD, BYPASS
33		51627	1	RING, RET .750 INTERNAL
34		52370	1	ARM, BYPASS
35	21543848	51630	1	RING, RTNG .375 EXT
40	21543783	51048	1	TRUNNION, SWASHPLATE
41	21543809	51140	1	SEAL, LIP 18 X 32 X 7
45		44130	1	WASHER .34 X .88 X .06
50		2003014	1	SPRING, BLOCK
51	08609400	2003017	1	WASHER-FLAT .59 x .79 x .04
55	21543773	50951	1	WASHER 1.23 X 1.56 X .04
56	21543816	51161	1	SEAL, LIP 17 X 40 X 7
57	21543741	50329	1	RING, RET 2.06 INT
60		51462	1	BEARING, THRUST
64		71579	1	ASS'Y, CYLINDER BLOCK, 16cc
65		53502	1	BRG, THRUST BALL 30 X 52 X 13
69		71971	1	ASS'Y, BLOCK, 7 PISTON
70		44371	1	WASHER .63 X 1.00 X .05
71		44145	1	RING, RET .62 EXT
72		52342	1	GEAR, 13T, STEEL
73		52150	1	SHAFT, MOTOR
74		51069	1	WASHER .72 X 1.16 X .04
80	21543724	50132	2	WASHER .5 X 1.0 X .03
81		52343	1	GEAR, 46T
82		52586	1	GEAR, 11T, STEEL
83		51083	1	JACK SHAFT (PIN)

BOM ID	Ariens No.	Hydro-Gear No.	Qty	Description
90		50859	1	RING, RET 2.06 INT
91		52108	1	GEAR, 54T
92		53336	1	SPACER .75 x 1.32 x .257
93		53071	1	BEARING, BALL .75 X 40 X 12
94		53528	1	SHAFT, AXLE
95	08614000	53656	1	BRG, BALL 1.0 x .52 x .15 OPEN 6205M
96	08614300	53699	1	SEAL, LIP TC4 1.0 x 2.06 x .38
97		71691	1	KIT, HUB, 5 BOLT
100		52766	1	PAWL, BRAKE
101		53539	1	SHAFT, BRAKE
102		71958	1	KIT, HANDLE ACTUATING
103		52027	1	CLIP, RETAINING
105		50752	3	SCREW, HEX FLANGE 1/4-20 x .625
106		53644	1	GUARD, FILTER, LH
130		52157	2	TUBE, CONNECTING
140		52527	1	SPACER .320 x 1.005 x .179
141		51946	1	ARM, NEUTRAL LEFT
142		51616	1	SHCS 5/16-24 x 1.00 (PATCH)
146	21543871	51950	1	WASHER, .343 x 1.500 x .062
147	21544001	51833	1	SPRING, EXTENSION RTN-34LBS
157	21544001	53696	1	SEAL, LIP .281 x .420 x .16
158		51100	1	MAGNET, RING
159		53483	1	SPRING, TORSION CW
164		53514	1	SPACER, 1.719 x 2.039 x .021
200		71976	1	KIT, SEAL
201		71973	1	KIT, CENTER SECTION, LH, CHRGR
202		71436	1	KIT, CHARGE RELIEF
203		71977	1	KIT, CHARGE PUMP
207		71900	1	KIT, FAN & PULLEY
209		71784	1	HUB PULLER, 5 BOLT
210		71978	1	KIT, INPUT SHAFT
211		71592	1	KIT, RTN, BIDIRECTIONAL

### RIGHT TRANSMISSION

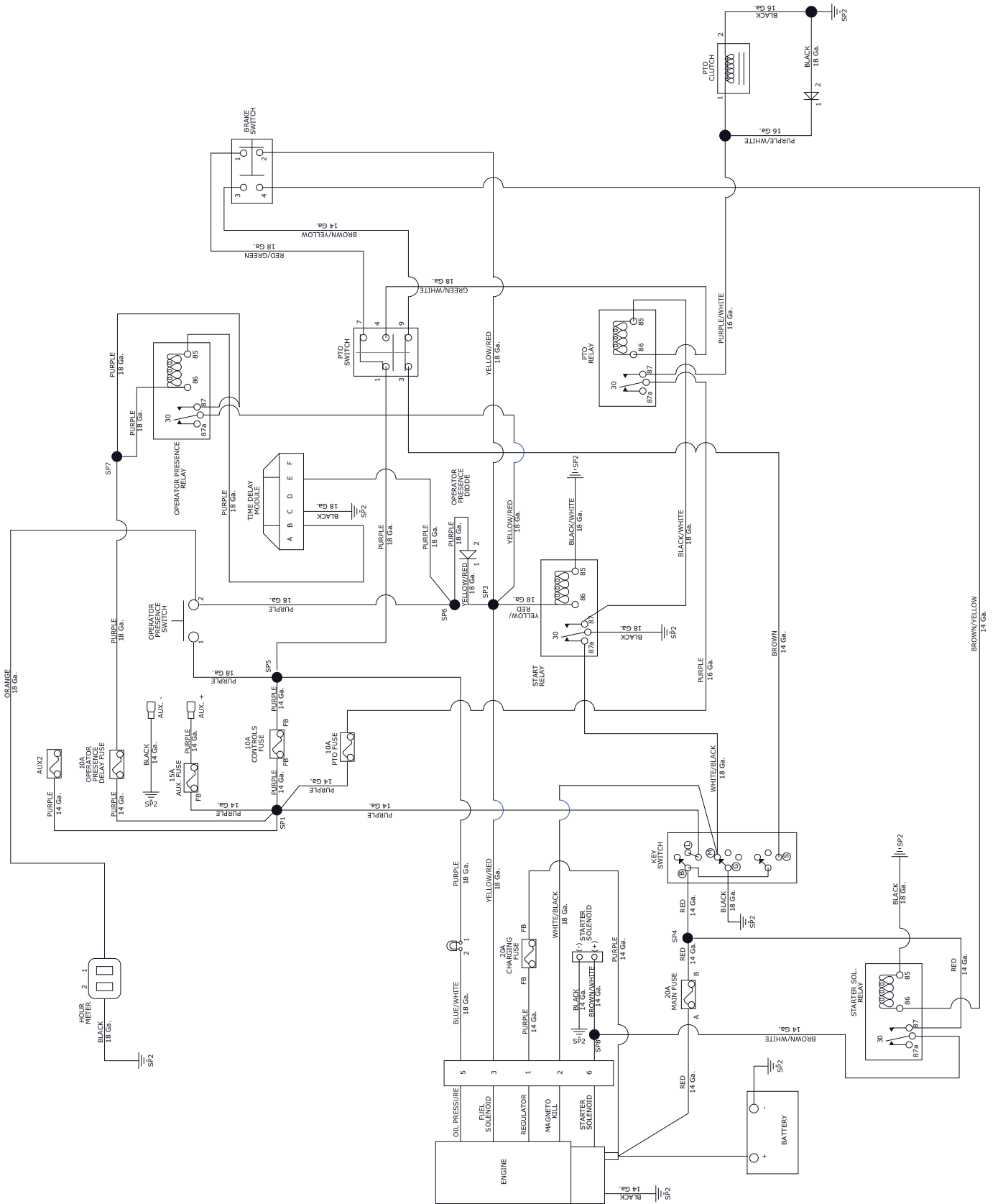
BOM ID	Ariens No.	Hydro-Gear No.	Qty	Description
1		72025	1	KIT, HOUSING, MAIN, RH, CHRGR, CNTL
2		71990	1	KIT, HOUSING, SIDE, RH
4		9005200-5600	1	PLUG, 9/16-18 (PLASTIC)
7		53246	16	HFHCS 1/4-20 X 1.25
10		51804	3	O-RING-111 .103 X .424
11		9005110-5600	1	PLUG 9/16-18 (METAL)
13	21543771	50928	1	SEALANT
14			70.3oz	OIL, 15W50 SYNTHETIC MOTOR OIL (GRAVELY #00057100) OR EQUIVALENT
23	21545100	52114	1	FILTER, OIL
30	21543845	51626	1	SEAL, LIP .375 X .75 X .25
31	08622500	51628	1	RING, RET .375 EXTERNAL
32		52136	1	ROD, BYPASS
33		51627	1	RING, RET .750 INTERNAL
34		51910	1	ARM, BYPASS
35	21543848	51630	1	RING, RTNG .375 EXT
40	21543783	51048	1	TRUNNION, SWASHPLATE
41	21543809	51140	1	SEAL, LIP 18 X 32 X 7
45		44130	1	WASHER .34 X .88 X .06
50		2003014	1	SPRING, BLOCK
51	08609400	2003017	1	WASHER-FLAT .59 x .79 x .04
55	21543773	50951	1	WASHER 1.23 X 1.56 X .04
56	21543816	51161	1	SEAL, LIP 17 X 40 X 7
57	21543741	50329	1	RING, RET 2.06 INT
60		51462	1	BEARING, THRUST
64		71579	1	ASS'Y, CYLINDER BLOCK, 16cc
65		53502	1	BRG, THRUST BALL 30 X 52 X 13
69		71971	1	ASS'Y, BLOCK, 7 PISTON
70		44371	1	WASHER .63 X 1.00 X .05
71		44145	1	RING, RET .62 EXT
72		52342	1	GEAR, 13T, STEEL
73		52150	1	SHAFT, MOTOR
74		51069	1	WASHER .72 X 1.16 X .04
80	21543724	50132	2	WASHER .5 X 1.0 X .03
81		52343	1	GEAR, 46T
82		52586	1	GEAR, 11T, STEEL
83		51083	1	JACK SHAFT (PIN)

BOM ID	Ariens No.	Hydro-Gear No.	Qty	Description
90		50859	1	RING, RET 2.06 INT
91		52108	1	GEAR, 54T
92		53336	1	SPACER .75 x 1.32 x .257
93		53071	1	BEARING, BALL .75 X 40 X 12
94		53528	1	SHAFT, AXLE
95	08614000	53656	1	BRG, BALL 1.0 x .52 x .15 OPEN 6205M
96	08614300	53699	1	SEAL, LIP TC4 1.0 x 2.06 x .38
97		71691	1	KIT, HUB, 5 BOLT
100		52766	1	PAWL, BRAKE
101		53539	1	SHAFT, BRAKE
102		71957	1	KIT, HANDLE ACTUATING
103		52027	1	CLIP, RETAINING
105		50752	3	SCREW, HEX FLANGE 1/4-20 x .625
106		53655	1	GUARD, FILTER, RH
130		52157	2	TUBE, CONNECTING
140		52527	1	SPACER .320 x 1.005 x .179
141		51945	1	ARM, NEUTRAL RIGHT
142		51616	1	SHCS 5/16-24 x 1.00 (PATCH)
146	21543871	51950	1	WASHER, .343 x 1.500 x .062
147	21544001	51833	1	SPRING, EXTENSION RTN-34LBS
156		53088	1	CAP, AXLE
157	21544001	53696	1	SEAL, LIP .281 x .420 x .16
158		51100	1	MAGNET, RING
159		53429	1	SPRING, TORSION CCW
164		53514	1	SPACER, 1.719 x 2.039 x .021
200		71976	1	KIT, SEAL
201		71972	1	KIT, CENTER SECTION, RH, CHRGR
202		71436	1	KIT, CHARGE RELIEF
203		71977	1	KIT, CHARGE PUMP
207		71900	1	KIT, FAN & PULLEY
209		71784	1	HUB PULLER, 5 BOLT
210		71837	1	KIT, INPUT SHAFT
211		71588	1	KIT, RTN, BIDIRECTIONAL

If an Ariens part number is not listed next to a Hydro-Gear number, source the part from your local Hydro-Gear distributor.

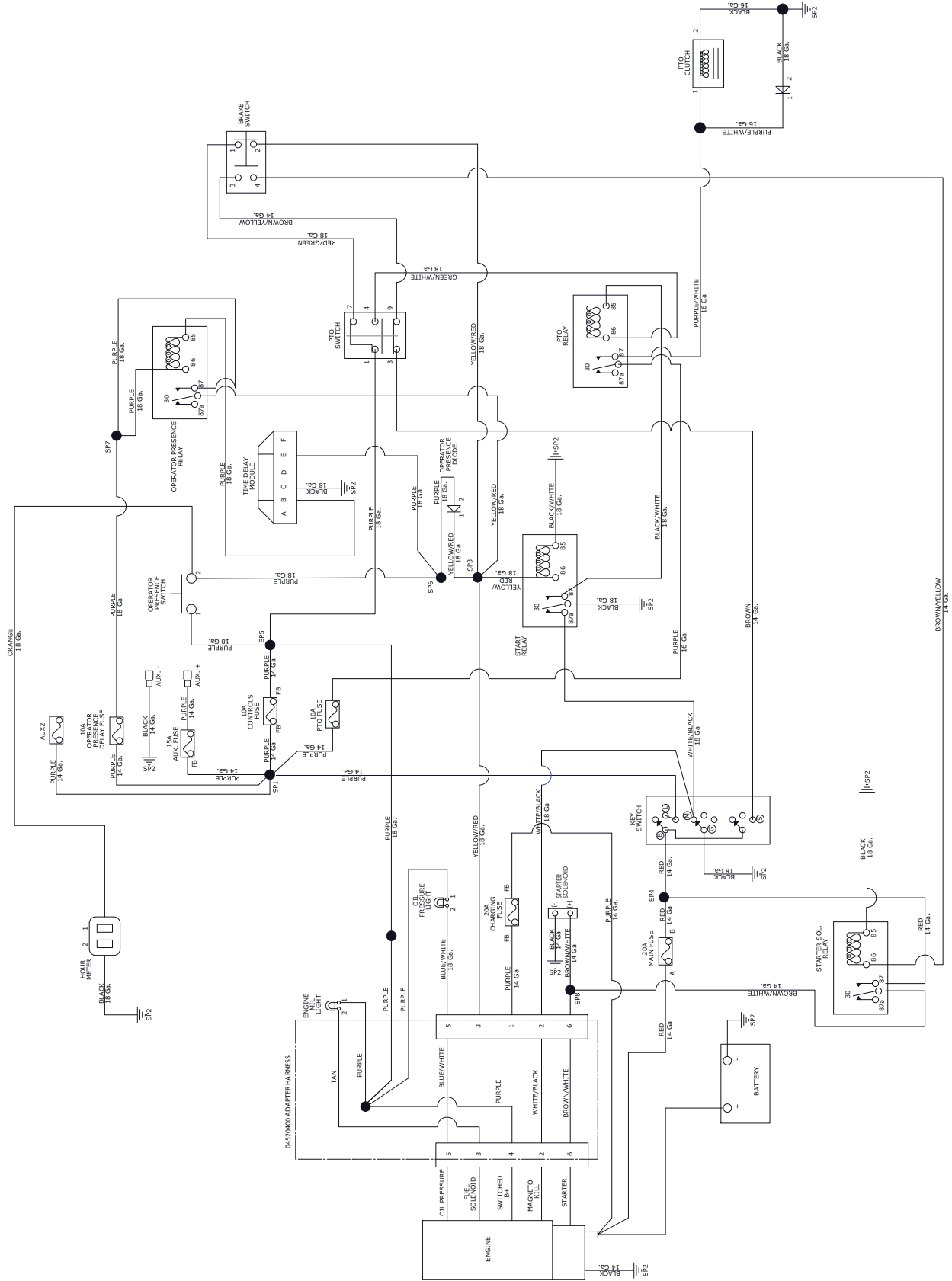
# WIRING – DIAGRAM

Model 994121, 123, 125, 126, 127, 128, 129



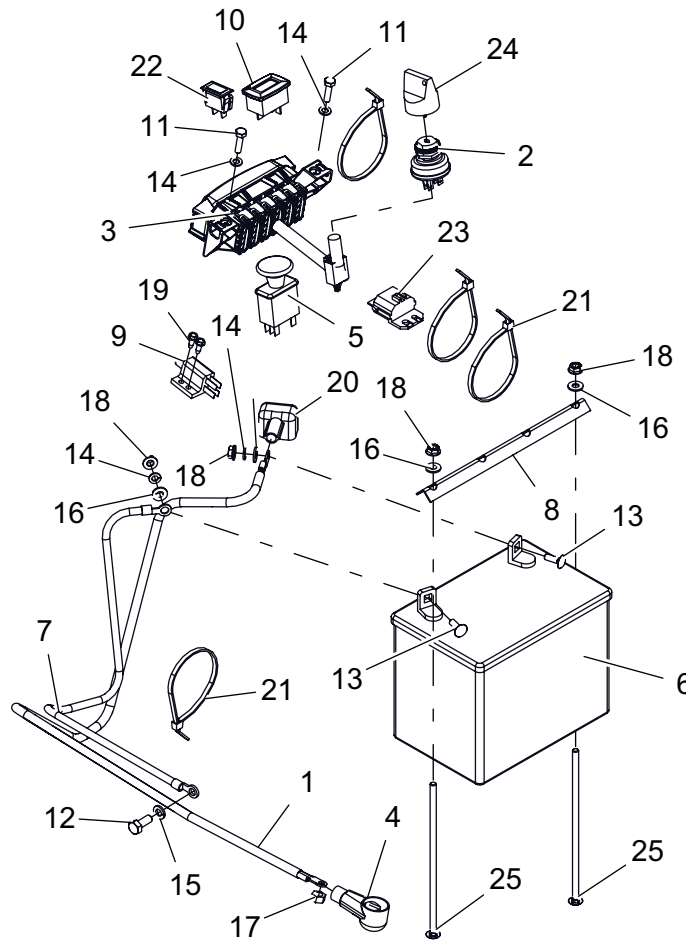
# WIRING - DIAGRAM

Model 994122, 124, 130



# WIRING – ELECTRICAL COMPONENTS AND BATTERY

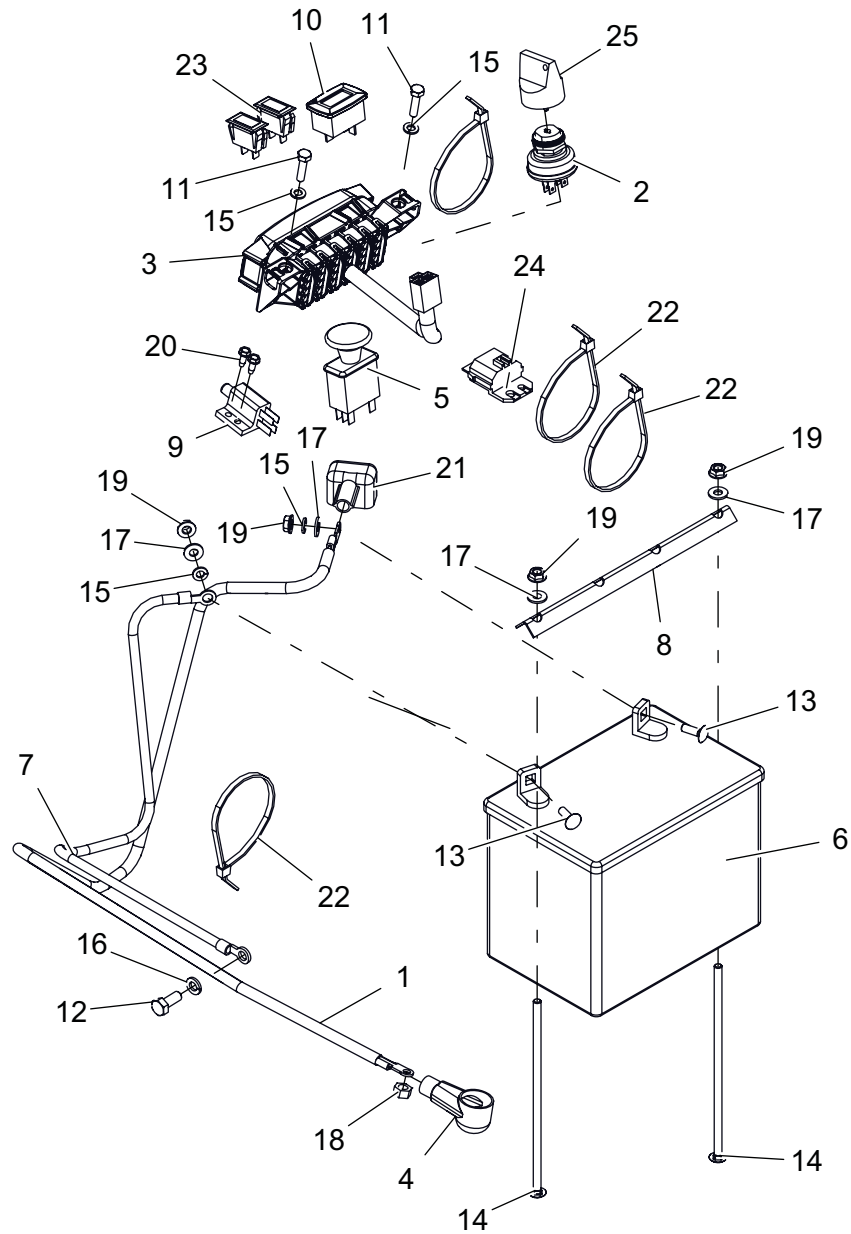
Model 994121, 123, 125, 126, 127, 128, 129



BOM ID	Number	Qty	Description
1	03821000	1	CABLE, BATTERY - 42" POSITIVE
2	04331600	1	SWITCH, IGNITION
3	04782100	1	HARNESS, PROSTANCE WIRING
4	00525800	1	BOOT, BATTERY TERMINAL-RED
5	01545600	1	SWITCH, CLUTCH
6	01554800	1	BATTERY, 300 CCA 10U1L
7	03288200	1	CABLE, NEGATIVE BATTERY 35.00"
8	03494051	1	HOLD DOWN - BLK
9	03606600	1	SWITCH- DOUBLE POLE N.O./N.O.
10	03966800	1	METER, HOUR W/MAINTENANCE
11	05972000	2	@BLT-HEX M6-1.0X25 YWZC
12	05973300	1	@BLT-HEX M8-1.25X20 YWZC
13	06219900	2	BLT-RDHDSQNK .25-20X.75 G5 YWZC
14	06308400	4	WSHR-LK .25X.062 REG YWZC
15	06308600	1	WSHR-LK .31X.078 REG YWZC
16	06437300	4	WSHR-FL-STL.281X.62X.065 YWZC
17	06500018	1	NUT-LK-TOP M8-1.25 YWZC
18	06530100	4	@NUT-SPNLK-FLG .25-20 YWZC
19	07415800	2	SCR-TAP 10-24X.50 HWH TR YWZC
20	07505700	1	INSULATOR
21	07517300	4	CABLE, TIE 5.50 LG
22	08841200	1	LIGHT, INDICATOR
23	09044200	1	MODULE, INTERLOCK
24	09287000	1	KEY, W/ COVER
25	06226400	2	BLT-RDHDSQNK .25-20X7.50 G2 YWZC

# WIRING – ELECTRICAL COMPONENTS AND BATTERY

## Model 994122, 124, 130



BOM ID	Number	Qty	Description
1	03821000	1	CABLE, BATTERY - 42" POSITIVE
2	04331600	1	SWITCH, IGNITION
3	04782100	1	HARNESS, PROSTANCE WIRING
4	00525800	1	BOOT, BATTERY TERMINAL-RED
5	01545600	1	SWITCH, CLUTCH
6	01554800	1	BATTERY, 300 CCA 10U1L
7	03288200	1	CABLE, NEGATIVE BATTERY 35.00"
8	03494051	1	HOLD DOWN - BLK
9	03606600	1	SWITCH- DOUBLE POLE N.O./N.O.
10	03966800	1	METER, HOUR W/MAINTENANCE
11	05972000	2	@BLT-HEX M6-1.0X25 YWZC
12	05973300	1	@BLT-HEX M8-1.25X20 YWZC
13	06219900	2	BLT-RDHDSQNK .25-20X.75 G5 YWZC

BOM ID	Number	Qty	Description
14	06226400	2	BLT-RDHDSQNK .25-20X7.50 G2 YWZC
15	06308400	4	WSHR-LK .25X.062 REG YWZC
16	06308600	1	WSHR-LK .31X.078 REG YWZC
17	06437300	4	WSHR-FL-STL.281X.62X.065 YWZC
18	06500018	1	NUT-LK-TOP M8-1.25 YWZC
19	06530100	4	@NUT-SPNLK-FLG .25-20 YWZC
20	07415800	2	SCR-TAP 10-24X.50 HWH TR YWZC
21	07505700	1	INSULATOR
22	07517300	4	CABLE, TIE 5.50 LG
23	08841200	2	LIGHT, INDICATOR
24	09044200	1	MODULE, INTERLOCK
25	09287000	1	KEY, W/ COVER



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